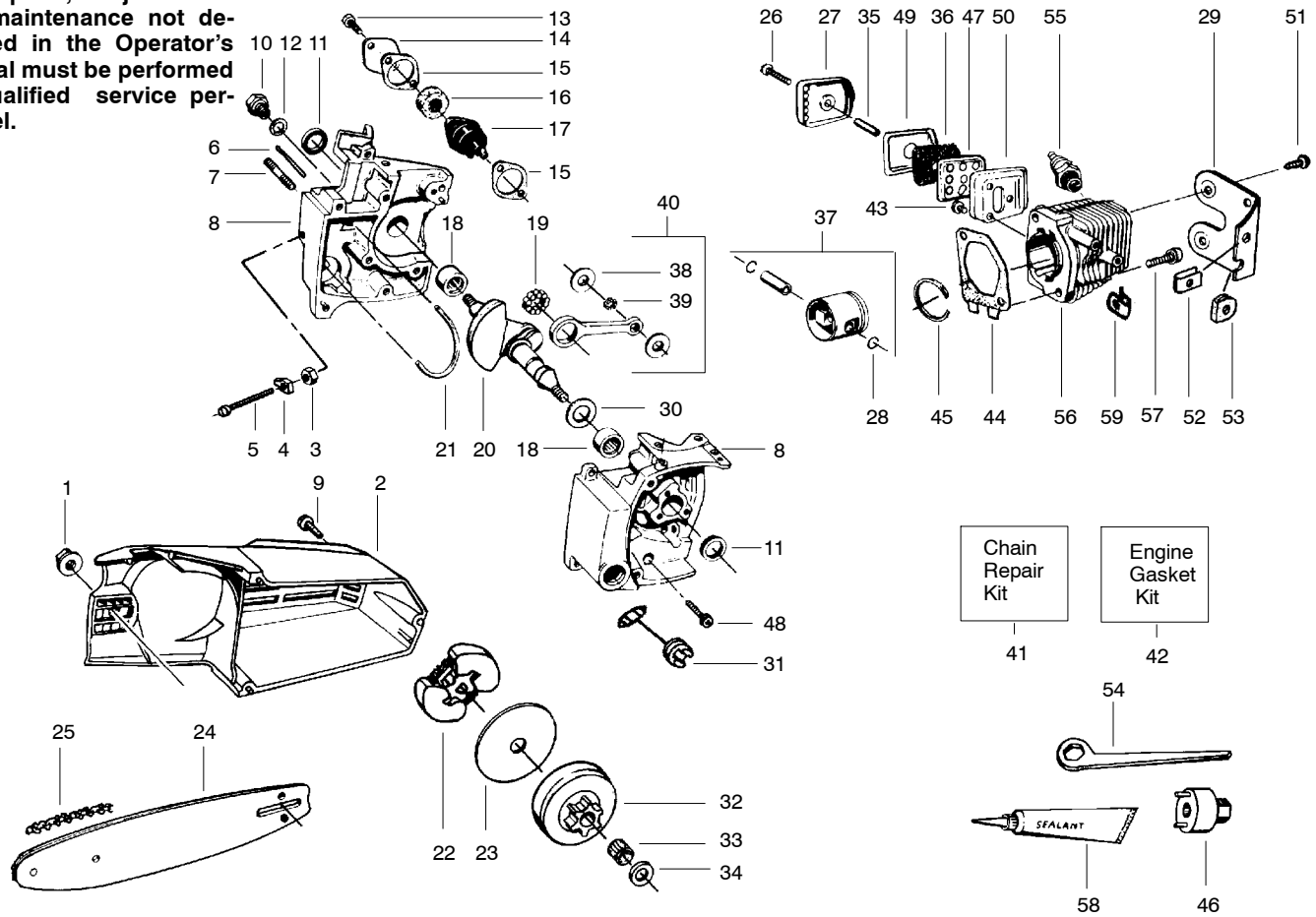


**⚠ WARNING**

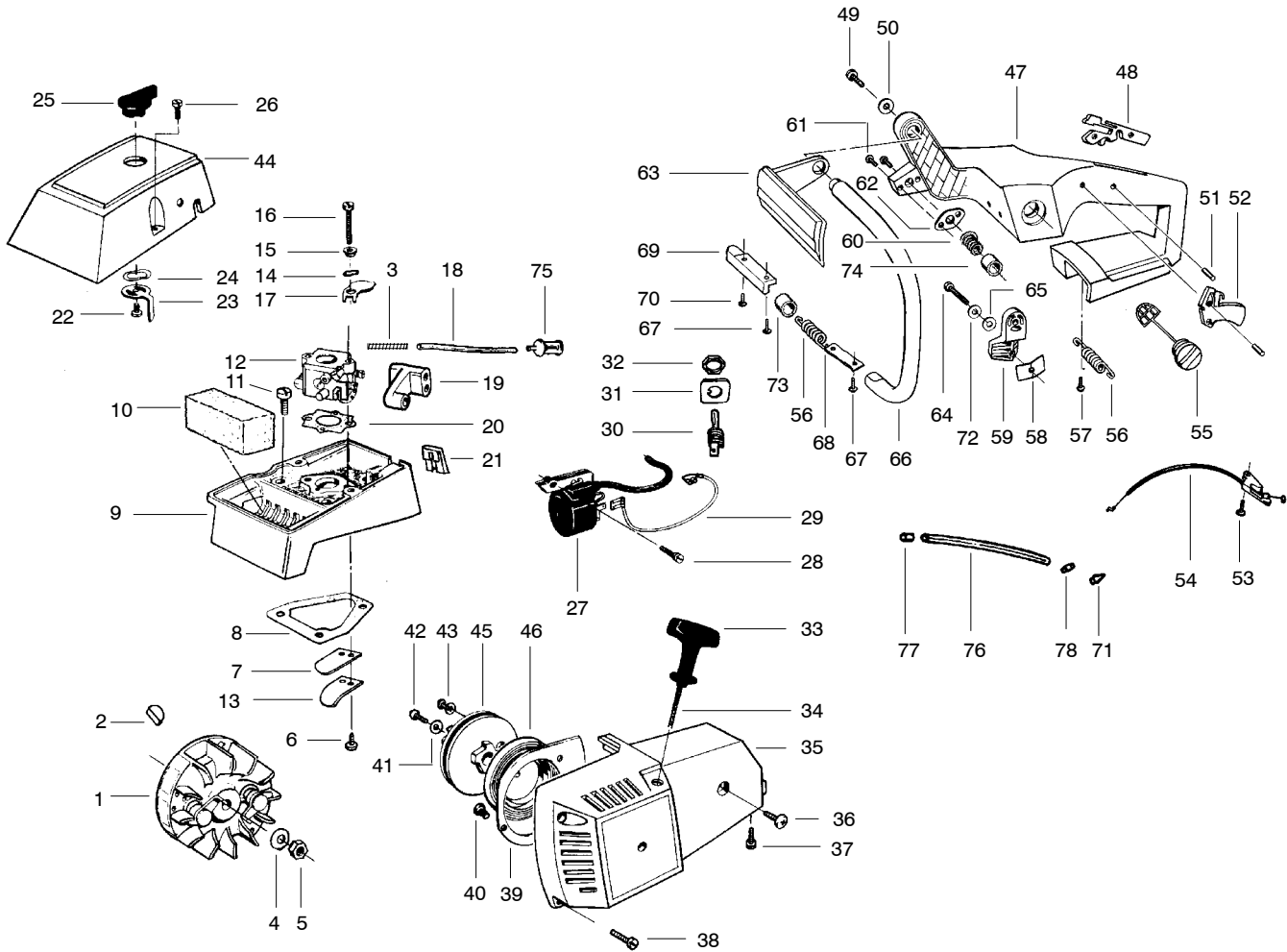
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015251	Bar Mounting Nut	25.	-	Chain	45.	-	Piston Ring
2.	530036928	Bar Clamp		952051209	Model 2100-14"		530025875	Model 2100
3.	530015135	Locknut		952051211	Model 2100 & 2400-16"		530025876	Model 2400
4.	530023492	Bar Adjust Pin		952051338	Model 2400-18"	46.	530031112	Clutch Tool
5.	530015236	Screw	26.	530016026	Screw	47.	530037083	Muffler Baffle-Inner
6.	530036450	Oil Tank Vent Pin	27.	530036969	Muffler Cover	48.	530015986	Screw
7.	530015642	Bar Mounting Stud	28.	530023843	Piston Pin Retainer	49.	530036970	Muffler Baffle-Outer
8.	530014759	Crankcase Ass'y. (Incl. 3-7,10,11,&18)	29.	530016024	Rear Mount Bracket	50.	530036968	Muffler Body
9.	530015623	Screw	30.	530023887	Thrust Washer	51.	530016017	Screw
10.	530069142	Check Valve Kit (Incl. 12)	31.	530010444	Oil Cap Ass'y. (Incl. O-Ring)	52.	530016029	Speed Nut
11.	530019059	Crankshaft Seal	32.	530069166	Clutch Drum	53.	530037063	Grommet
12.	530019089	Check Valve Gasket	33.	530032079	Clutch Bearing	54.	530031063	Bar Wrench
13.	530001643	Screw	34.	530023519	Clutch Spacer-Inside	55.	530030154	Spark Plug
14.	530023802	Cover	35.	530016025	Muffler Spacer	56.	-	Cylinder
15.	530019091	Metering Body Gasket	36.	530036971	Muffler Screen		530012314	Model 2100
16.	530023801	Oil Filter (Foam)	37.	-	Piston Kit (Incl. 28,45& Pin)		530012313	Model 2400
17.	530010195	Oil Pump Ass'y.		530010587	Model 2100	57.	530015239	Screw
18.	530032029	Crankshaft Bearing		530069452	Model 2400	58.	530030054	Crankcase Sealant
19.	530032065	Roller Bearing (Incl. 12 Bearings)	38.	530015486	Washer	59.	530037354	Wire Clip
20.	530022172	Crankshaft	39.	530032075	Bearing Rod Top (Incl. 22 Bearings)	Not Shown		
21.	530021026	Oil Discharge Line	40.	530010474	Connecting Rod Assy. (Incl. 38 & 39)		530068710	Operator Manual
22.	530069193	Clutch Ass'y. Kit					-	Carton Contents Bag
23.	530069197	Clutch Washer Kit	41.	530052073	Chain Repair Kit		530014778	Model 2100-14"
24.	-	Guide Bar	42.	530069401	Engine Gasket Kit (*Indicates Contents)		530014790	Model 2400-18"
	952044368	Model 2100-14"	43.	530001666	Screw		530014766	Model 2100/2400-16"
	952044370	Model 2100 & 2400-16"	44.	530019195	Cylinder Gasket		530061633	Carton
	952044418	Model 2400-18"					-	Repl. Bar & Chain
							530027784	Decal
							530029292	Model 2100
							530037171	Model 2400
								Instruction Decal

\*= REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. <b>530068806</b>		<b>POULAN® PARTS LIST</b>	MODEL(s) <b>2100 &amp; 2400</b>
DATE <b>11/15/94</b>	REPLACES <b>530068806-1/15/93</b>		NOTE: Illustration may differ from actual model due to design changes



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
✓ 1.	530047198	Flywheel Ass'y. (Incl. 8)	27.	530069403	Ignition Module	53.	530016016	Screw
2.	530015126	Flywheel Key	28.	530015816	Screw	54.	530036966	Throttle Cable Assy
3.	530037264	Spring	29.	530037014	Wire Harness	55.	530036965	Fuel Cap Assy.
4.	530015127	Washer	30.	530026766	Toggle Switch	56.	530036954	Rear Mount Spring
5.	530626605	Nut	31.	530012311	Indicating Plate	57.	530015906	Screw
✓ 6.	530016064	Screw	32.	530023575	Nut	58.	530024317	Isolator Pad
7.	530036331	Reed Valve	33.	530026735	Starter Handle	59.	530036929	Upper Bracket
8.	530019118	Gasket	34.	530069232	Rope Kit	60.	530036955	Spring
9.	530037154	Carburetor Hsg.	35.	530037158	Fan Hsg.	61.	530016022	Screw
10.	530023791	Air Filter	36.	530015771	Screw	62.	530036946	Isolator Plate
11.	530015242	Screw	37.	530016018	Screw	63.	530025451	Handguard
12.	530035311	Carburetor	38.	530015812	Screw	64.	530015505	Screw
13.	530036332	Reed Stop	39.	530037013	Fan Hsg. Baffle	65.	530015209	Washer
14.	530015254	Wave Washer	40.	530015777	Screw	66.	530036939	Front Handle
15.	530023865	Spacer	41.	530015123	Washer	67.	530016018	Screw
16.	530015245	Screw	42.	530015036	Screw	68.	530036113	AV Strap
17.	530023805	Choke Shutter	43.	530015823	Screw	69.	530036943	Isolator Bracket
18.	530069247	Line Kit (Bulk#8133)	44.	530037155	Carb. Cover	70.	530016019	Screw
19.	530036973	Carb. Adj. Grommet	45.	530069288	Starter Pulley	71.	530026119	Check Valve
20.	530019045	Carb. Gasket	46.	530042023	Recoil Spring	72.	530001642	Lockwasher
21.	530036972	Grommet - Throttle Cable	47.	530014760	Tank & Handle Assy	73.	530036953	Isolator Sleeve
22.	530015407	Screw	48.	530036967	Throttle Lockout Lever	74.	530036956	Upper Sleeve
23.	530037070	Choke Lever	49.	530016020	Screw	75.	530037016	Fuel Filter Assy
24.	530015147	Wave Washer	50.	530016021	Washer	76.	530069216	Vent Line Kit
25.	530037116	Choke Knob	51.	530015701	Roll Pin	77.	530027339	Vent Plug
26.	530015168	Screw	52.	530036986	Throttle Trigger	78.	530024475	Vent Fitting

\* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

**Carburetor Assembly WT-247 #530035311**

Ref.	Part No.	Description
1.	530035203	Idle Speed Adj. Screw
2.	530035339	Idle Speed Adj. Spring
3.	530035164	Fuel Pump Gasket
4.	530035166	Fuel Pump Diaphragm
5.	530035172	Fuel Inlet Screen WT-3
	530035027	Fuel Inlet Screen WT20/247
6.	530035106	Inlet Needle Valve
7.	530035188	Metering Lever Spring
8.	530035016	Metering Lever Pin Screw
9.	530035031	Metering Lever
10.	530035028	Metering Lever Pin
11.	530035162	Welch Plug-5/16 Dia.
12.	530035163	Welch Plug-1/4 Dia.
13.	530035165	Metering Diaphragm Gasket
14.	530035014	Metering Diaphragm
15.	530035023	Low Speed Mixture Needle Spring
16.	530035171	Low Speed Mixture Needle
17.	530035169	High Speed Mixture Needle
18.	530035167	High Speed Mixture Needle Spring
19.	530035161	Carb. Repair Kit (Incl. 3-14)
20.	530035173	Carb. Gasket/Diaphragm Kit (Incl. 3, 4, 13, & 14)

