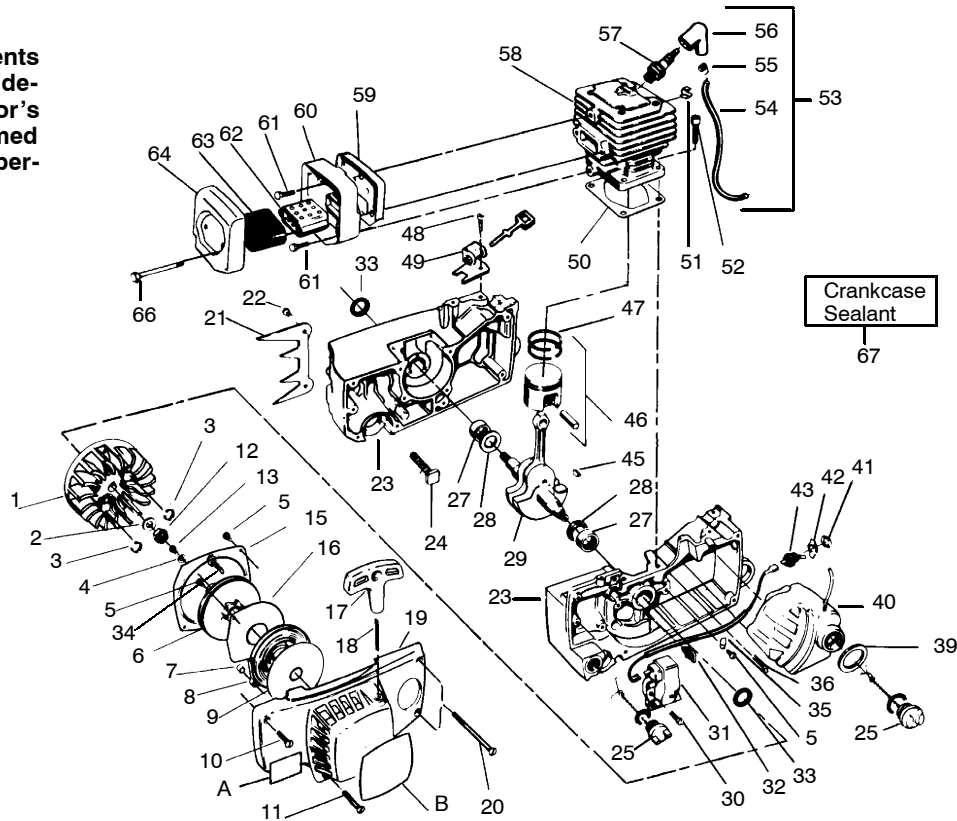


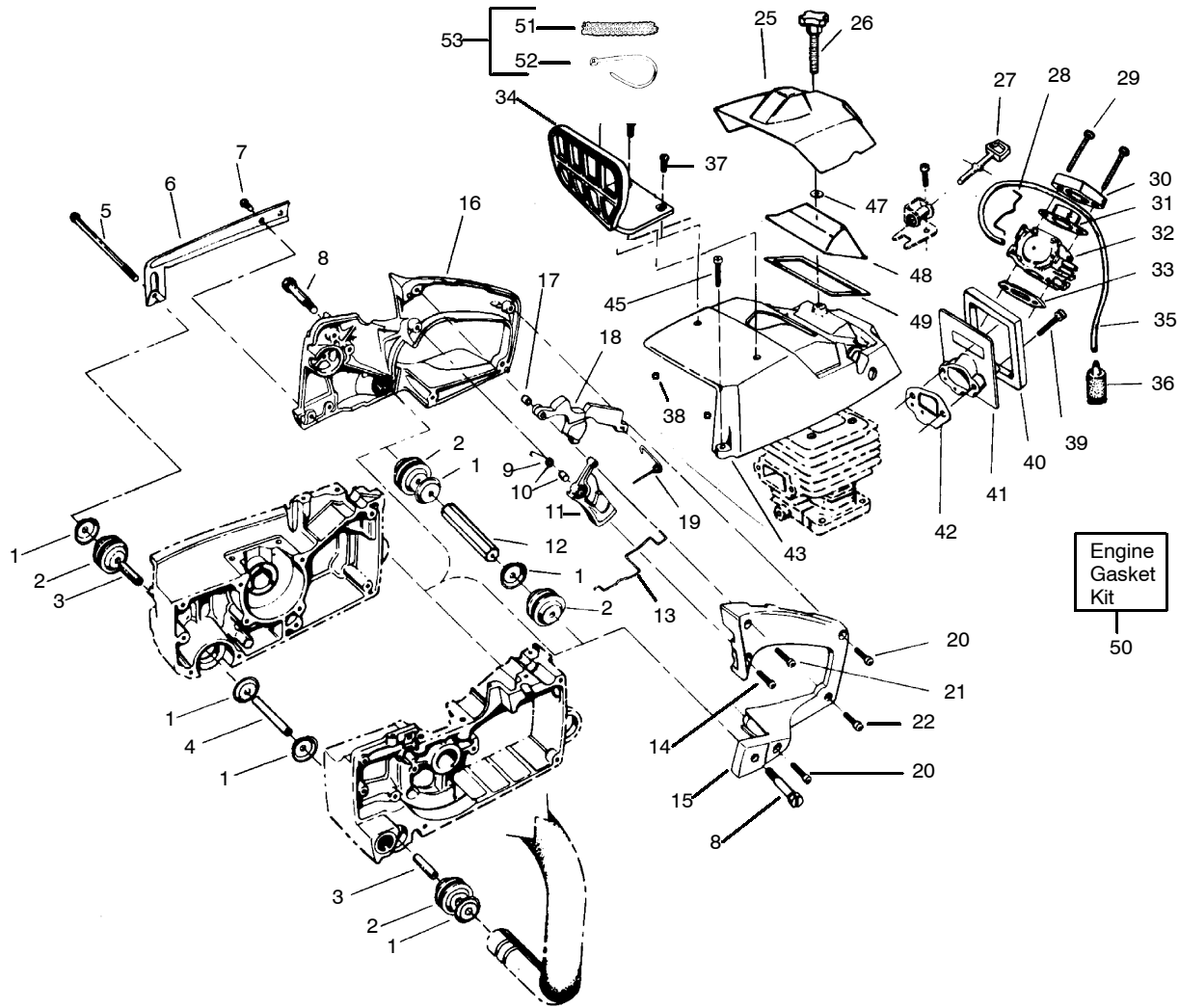
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DATE <b>10/20/95</b>	REPLACES <b>530-067189-6/20/91</b>		<b>Note:</b> Illustration may differ from actual model due to design changes

**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Key No.	Part No.	Description	Key No.	Part No.	Description	Key No.	Part No.	Description
1	530-039095	Flywheel Ass'y. (Incl. #3)	27	530-032051	Crankshaft Bearing	54	530-039096	High Tension Lead
2	530-347987	Washer	28	530-015354	Thrust Washer	55	530-039071	Spark Plug Connector
3	530-023817	Starter Dog Spring	29	530-024492	Crankshaft Ass'y. (Incl. Connecting Rod and Bearing)	56	530-039097	Spark Plug Boot
4	530-015123	Washer	30	530-015425	Screw	57	952-030078	Spark Plug
5	530-001726	Screw	31	✓ 530-039093	Ignition Module (Incl. Lead & 53)	58	530-012067	Cylinder
6	530-069290	Starter Pulley	32	530-024334	Clamp	59	530-024388	Muffler Back Plate
7	530-024329	Bushing Recoil Spring	33	* 530-019097	Crankshaft Seal	60	530-024387	Muffler Body
8	530-042051	Starter Recoil Spring	34	✓ 530-016080	Screw	61	530-015374	Screw
9	530-042053	Disc. Recoil Spring	35	530-023661	Module Lead Clamp	62	530-024384	Muffler Diffuser
10	530-015364	Screw	36	530-015238	Screw	63	530-024385	Spark Arrestor Screen
11	530-015365	Screw	39	* 530-019122	Fuel Tank Neck Seal	64	530-026800	Muffler Cover
12	530-001722	Flywheel Nut	40	530-010286	Fuel Tank Ass'y. (Incl. Fuel Cap Ass'y. & #35 & #36 from page 2)	66	530-015375	Screw
13	530-015036	Screw	41	✓ 530-023575	Nut	67	530-030054	Crankcase Sealant
15	530-024232	Air Baffle	42	530-038387	Ignition Switch Plate			
16	530-042054	Disc. Recoil Spring	43	✓ 530-023573	Toggle Switch	Decals		
17	530-042056	Starter Rope Handle	45	530-002595	Flywheel Key			
18	530-069233	Rope Kit	46	530-010626	Piston Ass'y. (Incl. Piston Pin and Rings)	B	530-029124	Instruction Decal
19	530-012034	Fan Housing Ass'y.	47	530-025933	Piston Rings	Not Shown		
20	530-015366	Screw	48	530-015368	Screw			
21	530-024476	Spur	49	530-010347	Bracket & Bushing Ass'y.			
22	530-015434	Screw	50	* 530-019129	Cylinder Gasket			
23	530-010696	Crankcase Ass'y. (Incl. #24,27,33 & Oil Cap Ass'y. from page 1; from page 3, includes #30,36,47 & one of 34)	51	530-015195	Clip			
24	530-030039	Bar Stud Replacement Kit (5/16")	52	530-001624	Screw		530-067188	Operator's Manual
25	952-010438	Oil & Fuel Cap Kit (Incl. O-Rings)	53	530-039102	High Tension Lead Ass'y. (Incl. #54,55 & 56)		530-066051	Bow Guide Manual

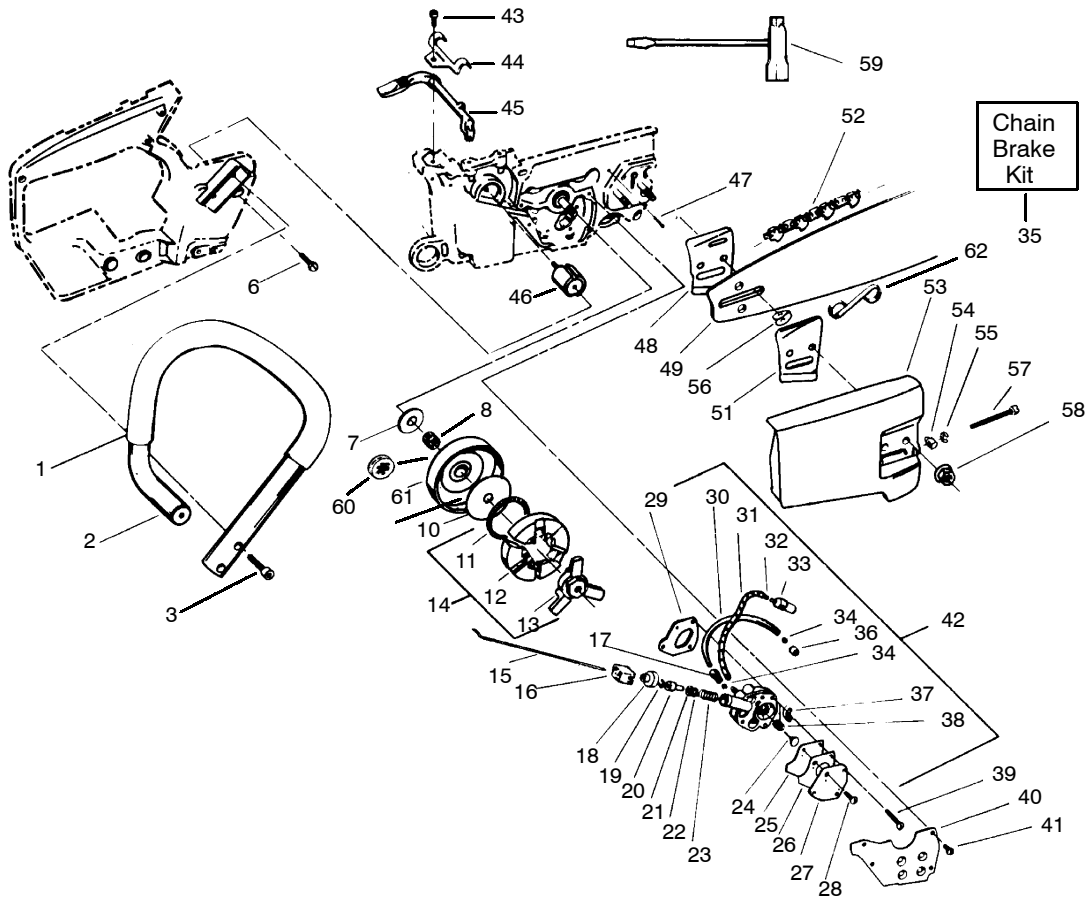
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Key No.	Part No.	Description	Key No.	Part No.	Description	Key No.	Part No.	Description
1	530-024376	Cup Isolator	21	530-015393	Screw	39	530-015414	Screw
2	530-024373	Isolator Rear Handle	22	530-015608	Screw	40	*530-019107	Adaptor Seal
3	530-015362	Spacer	25	530-024976	Carburetor Cover	41	530-024229	Carburetor Adaptor
4	530-015361	Spacer	-	530-024845	Winter Kit			Gasket
5	530-015391	Screw	26	530-024482	Carb. Cover	42	*530-019101	Cylinder Shield
6	530-012056	Handle Brace			Carburetor Cover	43	530-026015	Screw
7	530-015194	Screw	27	530-025919	Knob	45	530-015168	Retainer
8	530-015462	Shoulder Screw	28	530-024383	Choke Rod	47	530-024877	Air Filter
9	530-025469	Trigger Spring	29	530-015245	Choke Wire	48	530-024548	Gasket
10	530-032059	Trigger Bushing	30	*530-019104	Screw	49	*530-019123	Engine Gasket Kit
11	530-026013	Trigger Throttle	31	530-024349	Seal	50	530-069190	Kit (*Indicates Contents)
12	530-025258	Isolator Spacer	32	530-035094	Carburetor Seal			Winter Screen
13	530-024699	Throttle Wire	33	*530-019099	Bracket	51	530-011746	Tie Strap
14	530-015369	Shoulder Screw	34	530-025948	Carburetor	52	530-024675	Winter Kit
15	530-012054	Rear Handle-Left	35	530-069216	Gasket	53	952-069063	(Incl. #51 & 52 and Winter Kit Carb.Cover)
16	530-012055	Rear Handle-Right	36	✓ 530-014362	Line Kit			
17	530-032053	Bushing	37	530-015406	Fuel Pick-Up Ass'y			
18	530-024357	Throttle Lock	38	✓ 534-790500	Screw			
19	530-024378	Throttle Lock Spring			Nut			
20	530-015403	Screw						

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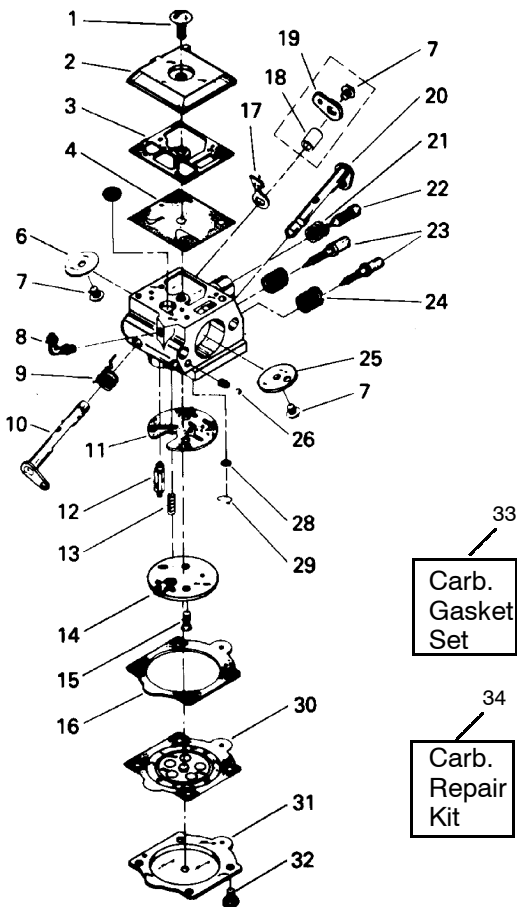


Key No.	Part No.	Description	Key No.	Part No.	Description	Key No.	Part No.	Description
1	530-027776	Handlebar Grip Kit	31	530-024677	Oil Line Protector Spring	48	530-025925	Guide Bar Plate
2	✓ 530-022258	Handlebar Ass'y.	32	530-021031	Oil Line(Bulk 8132)	49	952-044380	Guide Bar
3	530-001711	Screw	32	530-010289	Oil Line Pick-Up Ass'y. (Incl. #30&31)	51	530-025924	Guide Bar Plate-Chain
6	530-015406	Screw	-	530-010289	Oil Line Pick-Up Weight	52	952-051266	Chain
7	530-015357	Thrust Washer	33	530-024676	Oil Line Pick-Up Sleeve-1/8 Tubing	53	✓ 530-010829	Bar Clamp Ass'y.(Incl. #54-57)
8	530-032049	Clutch Bearing	34	530-002464	Nut	54	530-023064	Bar Adj. Pin
10	530-024465	Plate Clutch	35	952-069261	Chain Brake Kit	55	✓ 530-038593	"E" Ring Adj. Screw
11	530-024353	Clutch Spring	36	530-015422	Oil Pump Vent Foam	56	530-025414	U-Clip
12	530-024352	Clutch Shoe	37	530-024691	Diaphragm Spring	57	530-015385	Screw
13	530-011625	Clutch Spider	38	530-023699	Screw	58	530-015445	Nut
14	530-010291	Clutch Ass'y. (Incl. #11,12 & 13)	39	530-015401	Diaphragm Spring	59	✓ 530-031146	Scrench
15	530-024347	Manual Oiler Rod	40	530-024399	Screw	60	952-004746	Floating Rim
16	530-023373	Oiler Rod Boot	41	530-015004	Oiler Cover Plate	61	530-048069	Drum & Sprocket Ass'y.
17	530-002615	Tubing Nut	42	530-069062	Screw	✓ 952-048062		Drum for Sprocket
18	* 530-023356	Oil Pump Cap			Oil Pump Ass'y.Kit (Incl. #17-28,30-33,one of 34 & 36-38)	62	530-055044	"S" Clip
19	530-001611	Retainer Ring	43	530-015368	Screw			
20	530-023357	Plunger	44	530-024351	Bracket			
21	530-019029	Quad Ring	45	530-024348	Manual Oiler Lever			
22	530-015418	Washer	46	-	Side Isolator			
23	530-023358	Spring		530-024225	Use on Guide Bar Powerhead			
24	530-022197	Button & Pintle Ass'y.	47	530-069185	Use on Bow Guide Powerhead			
25	530-024345	Diaphragm Gasket			Oil Vent Replacement Kit			
26	* 530-019102	Gasket						
27	530-025987	Pump Cover						
28	530-015297	Screw						
29	* 530-019103	Gasket						
30	530-021038	Oil Line Dis-charge(Bulk 8115)						
						Not Shown		
							530-027832	Replacement Bar & Chain Decal

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### A. Carburetor Assembly #530-035094

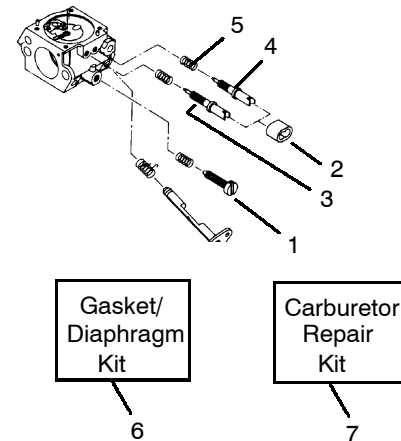


KEY NO.	PART NO.	DESCRIPTION
1	530-035115	Pump Cover Screw
2	530-035099	Fuel Pump Cover
3	✓ 530-035165	Fuel Pump Gasket
4	* 530-035113	Fuel Diaphragm
6	* 530-035102	Throttle Valve
7	530-035015	Valve Screw
8	* 530-035123	Fitting-Inlet(Elbow)
9	530-035119	Throttle Ret. Spring
10	530-035101	Throttle Shaft Ass'y.
11	530-035111	Circuit Gasket
12	530-035106	Inlet Needle Valve
13	* 530-035118	Metering Lever Spring
14	* 530-035126	Circuit Plate Ass'y.
15	530-035116	Circuit Plate Ass'y.
16	* 530-035108	Mtrg. Diaphragm Gasket
17	* 530-035105	Throttle Stop
18	530-035125	Throttle Lever Bushing
19	530-035097	Throttle Lever (Outer)
20	530-035103	Choke Shaft Ass'y.
21	530-035121	Idle Screw Spring
22	530-035117	Idle Adj. Screw
23	530-035122	Hi & Lo Needle
24	✓ 530-035023	Spring-Needle Fuel Mix
25	* 530-035104	Choke Valve
26	530-035107	Choke Friction Ball
28	* 530-035124	Check Valve Screen
29	* 530-035096	Screen Retaining Ring
30	* 530-035114	Diaph. Mtrg. Ass'y.
31	* 530-035098	Mtrg. Diaphragm Cover
32	* 530-035021	Mtrg. Cover Screw Ass'y.
33	530-035112	Carb. Gasket Kit(Incl. #3 & 16)
34	* 530-035127	Carb. Kwik Repair Kit (*Indicates Contents)

### B. Carburetor Assembly #530-035266

(Unavailable as complete assembly. Use Carburetor #530-035094 as replacement part.)

KEY NO.	PART NO.	DESCRIPTION
1	530-035279	Idle Adjustment Screw
2	530-035284	Mixture Screws Boot
3	530-035277	Idle Low Mixture Screw
4	530-035278	High Mixture Screw
5	530-035280	Mixture Screw Spring
6	530-035282	Gasket/Diaphragm Kit
7	530-035283	Carburetor Repair Kit



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### C. Bow Guide Assembly

KEY NO.	PART NO.	DESCRIPTION
1	530-001725	Locknut 12-24
2	530-022204	Chain Guard-Upper and Lower
3	530-001709	Screw
4	530-625567	Screw
7	530-015515	Locknut
8	530-055044	"S" Clip
A	530-025384 530-026850	Bow Guide Warning Decal Kickback Decal (Not Shown)

