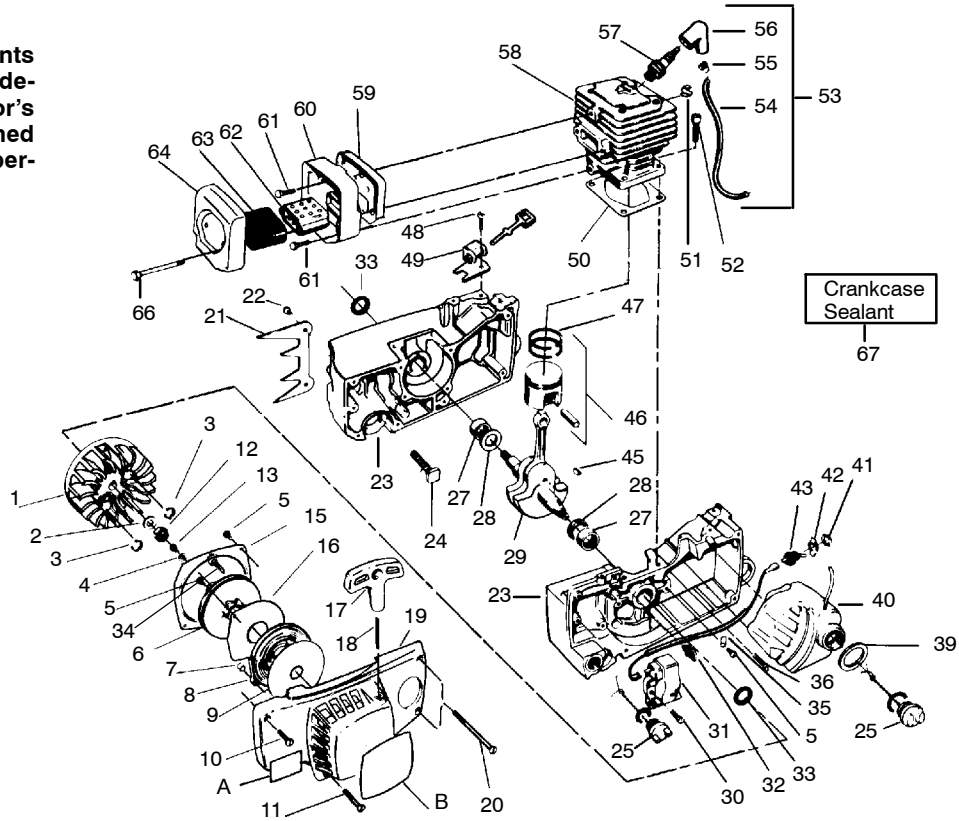


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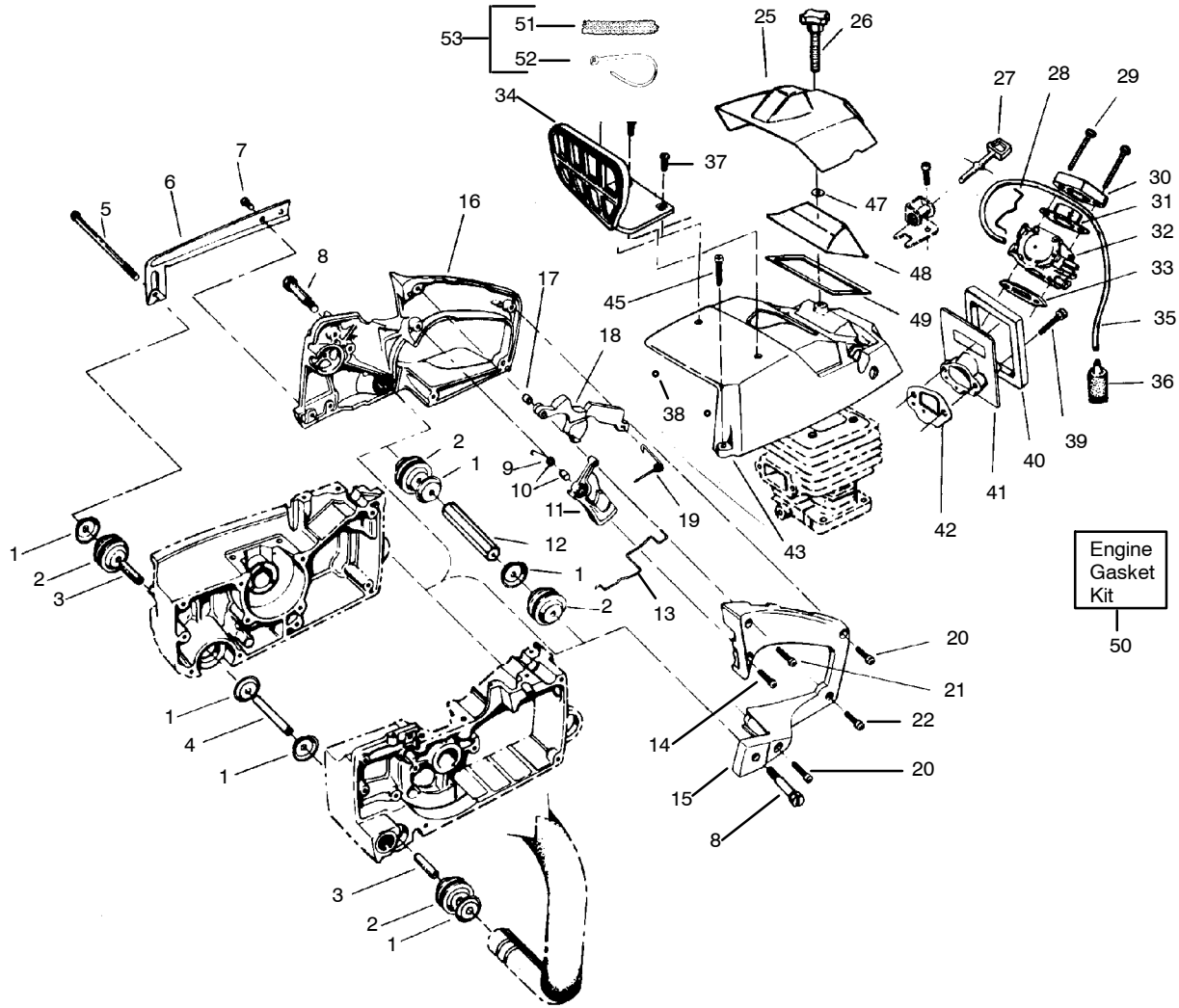
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Key No.	Part No.	Description	Key No.	Part No.	Description	Key No.	Part No.	Description
1	530-039095	Flywheel Ass'y. (Incl. #3	27	530-032051	Crankshaft Bearing	54	530-039096	High Tension Lead
2	530-347987	Washer	28	530-015354	Thrust Washer	55	530-039071	Spark Plug Connector
3	530-023817	Starter Dog Spring	29	530-024492	Crankshaft Ass'y. (Incl. Connecting Rod and Bearing)	56	530-039097	Spark Plug Boot
4	530-015123	Washer	30	530-015425	Screw	57	952-030078	Spark Plug
5	530-001726	Screw	31	✓ 530-039093	Ignition Module (Incl. Lead & 53)	58	530-012067	Cylinder
6	530-069290	Starter Pulley	32	530-024334	Clamp	59	530-024388	Muffler Back Plate
7	530-024329	Bushing Recoil Spring	33	* 530-019097	Crankshaft Seal	60	530-024387	Muffler Body
8	530-042051	Starter Recoil Spring	34	✓ 530-016080	Screw	61	530-015374	Screw
9	530-042053	Disc. Recoil Spring	35	530-023661	Module Lead Clamp	62	530-024384	Muffler Diffuser
10	530-015364	Screw	36	530-015238	Screw	63	530-024385	Spark Arrestor Screen
11	530-015365	Screw	39	* 530-019122	Fuel Tank Neck Seal	64	530-026800	Muffler Cover
12	530-001722	Flywheel Nut	40	530-010286	Fuel Tank Ass'y. (Incl. Fuel Cap Ass'y. & #35 & 36 from page 2)	66	530-015375	Screw
13	530-015036	Screw	41	✓ 530-023575	Nut	67	530-030054	Crankcase Sealant
15	530-024232	Air Baffle	42	530-038387	Ignition Switch Plate			
16	530-042054	Disc. Recoil Spring	43	✓ 530-023573	Toggle Switch	Decals		
17	530-042056	Starter Rope Handle	45	530-002595	Flywheel Key			
18	530-069233	Rope Kit	46	530-010626	Piston Ass'y. (Incl. Piston Pin and Rings)	B	530-029124	Instruction Decal
19	530-012034	Fan Housing Ass'y.	47	530-025933	Piston Rings	Not Shown		
20	530-015366	Screw	48	530-015368	Screw			
21	530-024476	Spur	49	530-010347	Bracket & Bushing Ass'y.			
22	530-015434	Screw	50	* 530-019129	Cylinder Gasket			
23	530-010696	Crankcase Ass'y. (Incl. #24,27,33 & Oil Cap Ass'y. from page 1; from page 3, includes #30,36,47 & one of 34	51	530-015195	Clip			
24	530-030039	Bar Stud Replacement Kit (5/16")	52	530-001624	Screw			
25	952-010438	Oil & Fuel Cap Kit (Incl. O-Rings)	53	530-039102	High Tension Lead Ass'y. (Incl. #54,55 & 56)			
								Operator's Manual
								Bow Guide Manual

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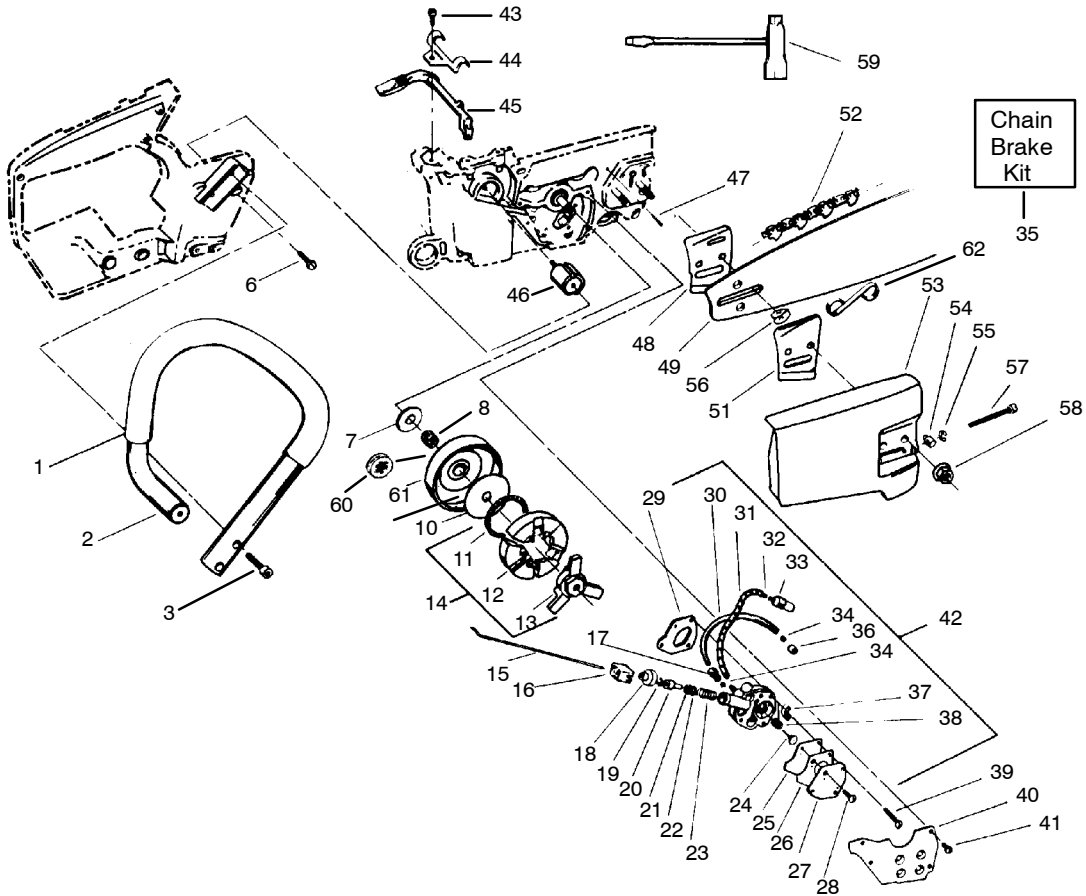
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Key No.	Part No.	Description	Key No.	Part No.	Description	Key No.	Part No.	Description
1	530-024376	Cup Isolator	21	530-015393	Screw	39	530-015414	Screw
2	530-024373	Isolator Rear Handle	22	530-015608	Screw	40	*530-019107	Adaptor Seal
3	530-015362	Spacer	25	530-024976	Carburetor Cover	41	530-024229	Carburetor Adaptor
4	530-015361	Spacer	-	530-024845	Winter Kit	42	*530-019101	Gasket
5	530-015391	Screw	26	530-024482	Carb. Cover	43	530-026015	Cylinder Shield
6	530-012056	Handle Brace	27	530-025919	Carburetor Cover	45	530-015168	Screw
7	530-015194	Screw	28	530-024383	Knob	47	530-024877	Retainer
8	530-015462	Shoulder Screw	29	530-024378	Choke Wire	48	530-024548	Air Filter
9	530-025469	Trigger Spring	30	*530-019104	Screw	49	*530-019123	Gasket
10	530-032059	Trigger Bushing	31	530-024349	Seal	50	530-069190	Engine Gasket Kit (*Indicates Contents)
11	530-026013	Trigger Throttle Isolator Spacer	32	530-035094	Carburetor Seal	51	530-011746	Winter Screen
12	530-025258	Throttle Wire	33	*530-019099	Bracket	52	530-024675	Tie Strap
13	530-024699	Shoulder Screw	34	530-025948	Carburetor Gasket	53	952-069063	Winter Kit (Incl. #51 & 52 and Winter Kit Carb.Cover)
14	530-015369	Rear Handle-Left	35	530-069216	Handguard			
15	530-012054	Rear Handle-Right	36	✓ 530-014362	Line Kit			
16	530-012055	Bushing	37	530-015406	Fuel Pick-Up Ass'y			
17	530-032053	Throttle Lock	38	✓ 534-790500	Screw Nut			
18	530-024357	Throttle Lock Spring						
19	530-024378	Screw						
20	530-015403							

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DATE	REPLACES	10/20/95 530-067189-6/20/91			PAGE NO.		3	
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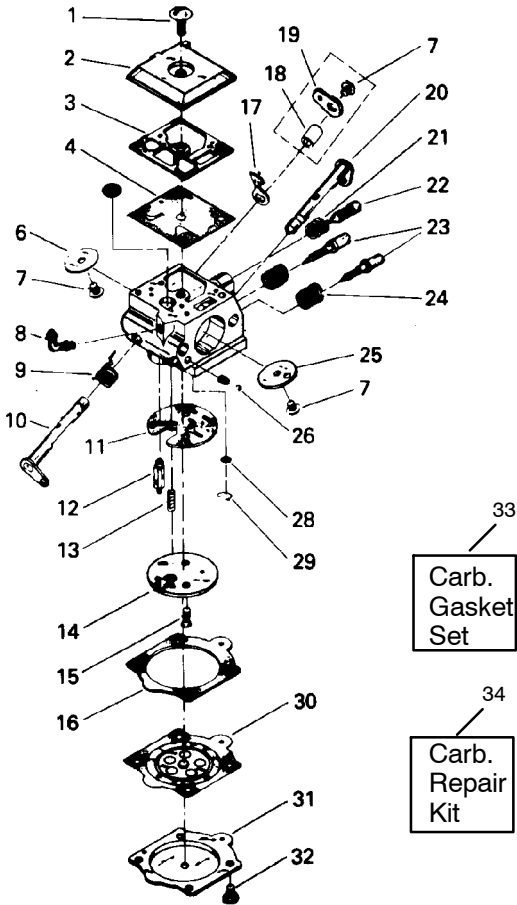


Key No.	Part No.	Description	Key No.	Part No.	Description	Key No.	Part No.	Description
1	530-027776	Handlebar Grip Kit	31	530-024677	Oil Line Protector Spring	48	530-025925	Guide Bar Plate
2	✓ 530-022258	Handlebar Ass'y.	32	530-021031	Oil Line(Bulk 8132)	49	952-044380	Guide Bar
3	530-001711	Screw	32	530-012089	Oil Line Pick-Up Ass'y. (Incl. #30&31)	51	530-025924	Guide Bar Plate-Chain
6	530-015406	Screw	-			52	952-051266	Chain
7	530-015357	Thrust Washer	33	530-024676	Oil Line Pick-Up Weight	53	✓ 530-010829	Bar Clamp Ass'y.(Incl. #54-57)
8	530-032049	Clutch Bearing	34	530-002464	Sleeve-1/8 Tubing	54	530-023064	Bar Adj. Pin
10	530-024465	Plate Clutch	35	952-069261	Chain Brake Kit	55	✓ 530-038593	"E" Ring Adj. Screw
11	530-024353	Clutch Spring	36	530-015422	Nut	56	530-025414	U-Clip
12	530-024352	Clutch Shoe	37	530-024691	Oil Pump Vent Foam	57	530-015385	Screw
13	530-011625	Clutch Spider	38	530-023699	Diaphragm Spring	58	530-015445	Nut
14	530-010291	Clutch Ass'y. (Incl. #11,12 & 13)	39	530-015401	Screw	59	✓ 530-031146	Scrench
15	530-024347	Manual Oiler Rod	40	530-024399	Oiler Cover Plate	60	952-004746	Floating Rim
16	530-023373	Oiler Rod Boot	41	530-015004	Screw	61	530-048069	Drum & Sprocket Ass'y.
17	530-002615	Tubing Nut	42	530-069062	Oil Pump Ass'y.Kit (Incl. #17-28,30-33,one of 34 & 36-38)	62	✓ 952-048062	Drum for Sprocket
18	* 530-023356	Oil Pump Cap					530-055044	"S" Clip
19	530-001611	Retainer Ring						
20	530-023357	Plunger						
21	530-019029	Quad Ring						
22	530-015418	Washer	43	530-015368	Bracket			
23	530-023358	Spring	44	530-024351	Manual Oiler Lever	Not Shown		
24	530-022197	Button & Pintle Ass'y.	45	530-024348	Side Isolator			
25	530-024345	Diaphragm	46	-	Use on Guide Bar Powerhead		530-027832	Replacement Bar & Chain Decal
26	* 530-019102	Gasket		530-024225	Use on Bow Guide Powerhead			
27	530-025987	Pump Cover		✓ 530-024225	Oil Vent Replacement Kit			
28	530-015297	Screw	47	530-069185				
29	* 530-019103	Gasket						
30	530-021038	Oil Line Dis-charge(Bulk 8115)						

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A. Carburetor Assembly #530-035094

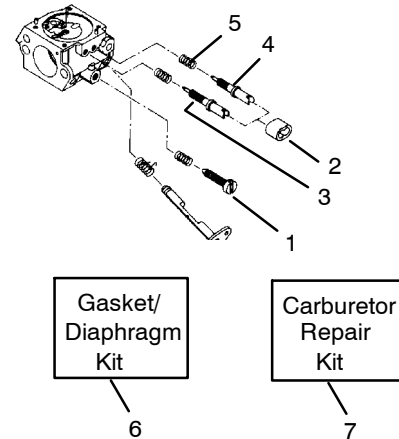


KEY NO.	PART NO.	DESCRIPTION
1	530-035115	Pump Cover Screw
2	530-035099	Fuel Pump Cover
3	✓ 530-035165	Fuel Pump Gasket
4	* 530-035113	Fuel Diaphragm
6	* 530-035102	Throttle Valve
7	530-035015	Valve Screw
8	* 530-035123	Fitting-Inlet(Elbow)
9	530-035119	Throttle Ret. Spring
10	530-035101	Throttle Shaft Ass'y.
11	530-035111	Circuit Gasket
12	530-035106	Inlet Needle Valve
13	* 530-035118	Metering Lever Spring
14	* 530-035126	Circuit Plate Ass'y.
15	530-035116	Circuit Plate Ass'y.
16	* 530-035108	Mtrg. Diaphragm Gasket
17	* 530-035105	Throttle Stop
18	530-035125	Throttle Lever Bushing
19	530-035097	Throttle Lever (Outer)
20	530-035103	Choke Shaft Ass'y.
21	530-035121	Idle Screw Spring
22	530-035117	Idle Adj. Screw
23	530-035122	Hi & Lo Needle
24	✓ 530-035023	Spring-Needle Fuel Mix
25	* 530-035104	Choke Valve
26	530-035107	Choke Friction Ball
28	* 530-035124	Check Valve Screen
29	* 530-035096	Screen Retaining Ring
30	* 530-035114	Diaph. Mtrg. Ass'y.
31	* 530-035098	Mtrg. Diaphragm Cover
32	* 530-035021	Mtrg. Cover Screw Ass'y.
33	530-035112	Carb. Gasket Kit(Incl. #3 & 16)
34	* 530-035127	Carb. Kwik Repair Kit (*Indicates Contents)

B. Carburetor Assembly #530-035266

(Unavailable as complete assembly. Use Carburetor #530-035094 as replacement part.)

KEY NO.	PART NO.	DESCRIPTION
1	530-035279	Idle Adjustment Screw
2	530-035284	Mixture Screws Boot
3	530-035277	Idle Low Mixture Screw
4	530-035278	High Mixture Screw
5	530-035280	Mixture Screw Spring
6	530-035282	Gasket/Diaphragm Kit
7	530-035283	Carburetor Repair Kit



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C. Bow Guide Assembly

KEY NO.	PART NO.	DESCRIPTION
1	530-001725	Locknut 12-24
2	530-022204	Chain Guard-Upper and Lower
3	530-001709	Screw
4	530-625567	Screw
7	530-015515	Locknut
8	530-055044	"S" Clip
A	530-025384 530-026850	Bow Guide Warning Decal Kickback Decal (Not Shown)

