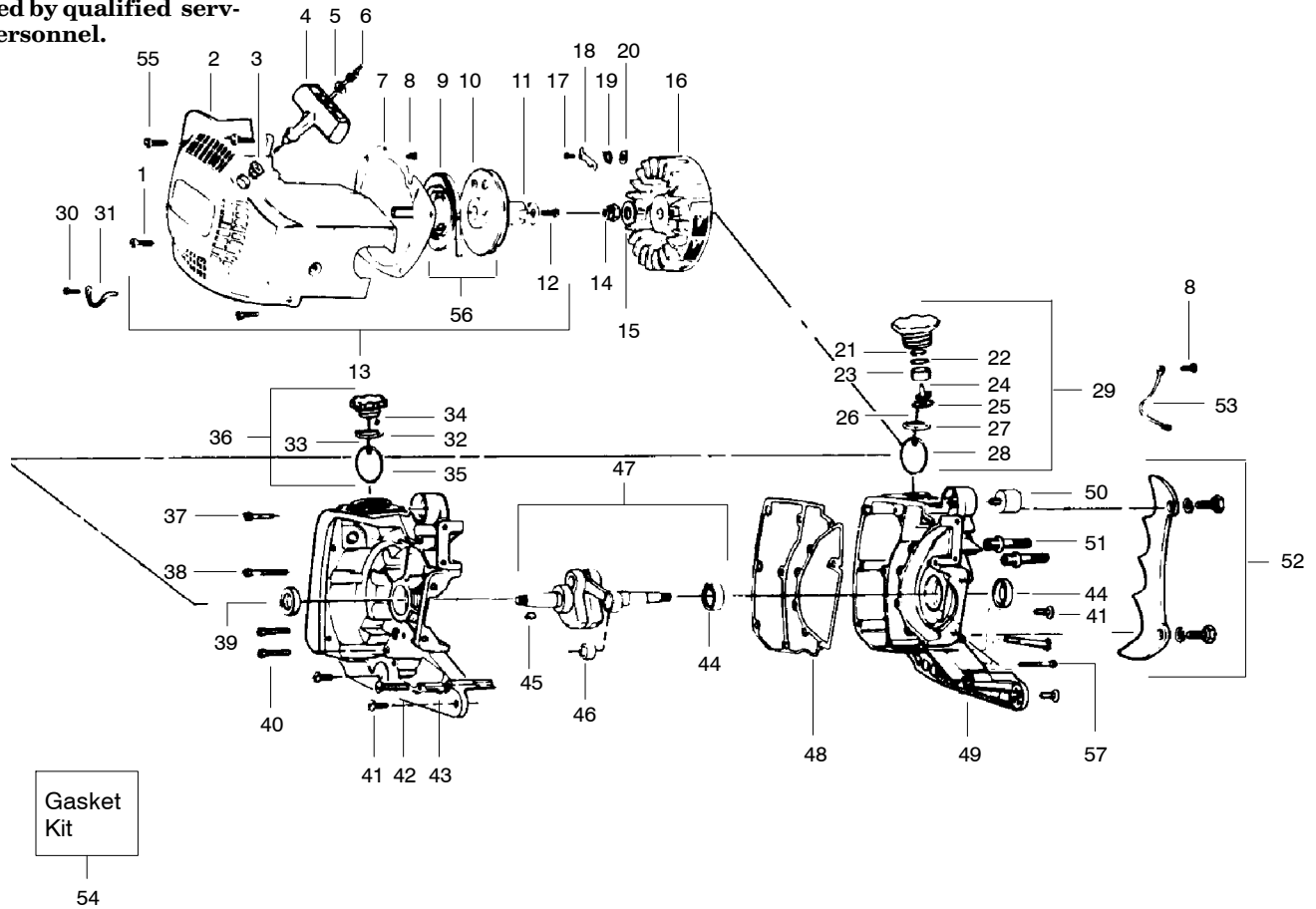


PARTS LIST NO. <b>530067561</b>		<b>POULAN PRO® PARTS LIST</b>	MODEL(s) <b>455</b>
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<b>Note:</b> Illustration may differ from actual model due to design changes			

**⚠ WARNING**  
**All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.**

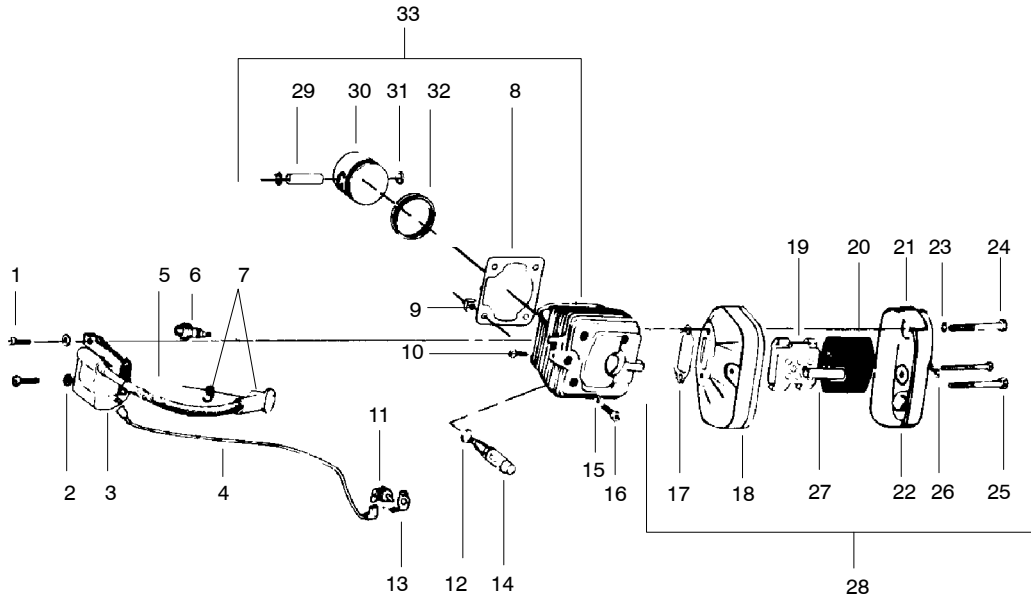


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	507433158	Screw	24.	507026383	Umbrella Valve	47.	507476196	Crankshaft Ass'y.
2.	5074765231	Starter Cover & Shell Ass'y.	25.	507427278	Cover Gas Cap	48.	507430190	Gasket
3.	507430716	Eyelet	26.	507431370	Bead Chain	49.	530049490	Crankcase Ass'y.
4.	5074314418	Starter Handle	27.	507429946	"O" Ring		507430197	Shock Absorber
5.	507431640	Washer	28.	507431368	Retainer	51.	507433228	Bar Mtg. Studs
6.	507476562	Starter Cord	29.	507475167186	Gas Cap Ass'y.	52.	507473645	Pivot Grip Kit
7.	507433584	Baffle Plate	30.	507433611	(Incl. 21-28)	53.	507430990	Ground Wire
8.	507429266	Screw	31.	507431022	Retainer Wire	54.	507476509	Gasket Set
9.	507476600	Rewind Spring	32.	507433143	"O" Ring	55.	507433157	Screw
10.	507476607	Starter Pulley	33.	507427690	Bead Chain	56.	507476615	Pulley & Spring Kit
11.	507433574	Washer	34.	507428335	Screw	57.	507433533	Screw
12.	503211801	Screw	35.	507431369	Retainer			
13.	5074766081	Starter Ass'y.	36.	507475168	Oil Cap Ass'y.			
		(Incl. 1-12)			(Incl. 32-35)			
14.	507430800	Nut	37.	507431690	Screw			
15.	507429851	Washer	38.	507431658	Screw			
16.	507433294	Flywheel	39.	507428746	Seal	Not Shown		
17.	507430877	Screw	40.	507431650	Screw			
18.	507430876	Pawl	41.	507432634	Screw			
19.	507431416	Spring	42.	507431642	Screw			
20.	507430878	Washer	43.	5074334811	Crankcase Half			
21.	507427993	Disc	44.	507433355	Main Bearing			
22.	507427273	Gasket	45.	507432210	Flywheel Key			
23.	507431003	Spacer	46.	507431408	Bearing			
							507433712	Side Decal

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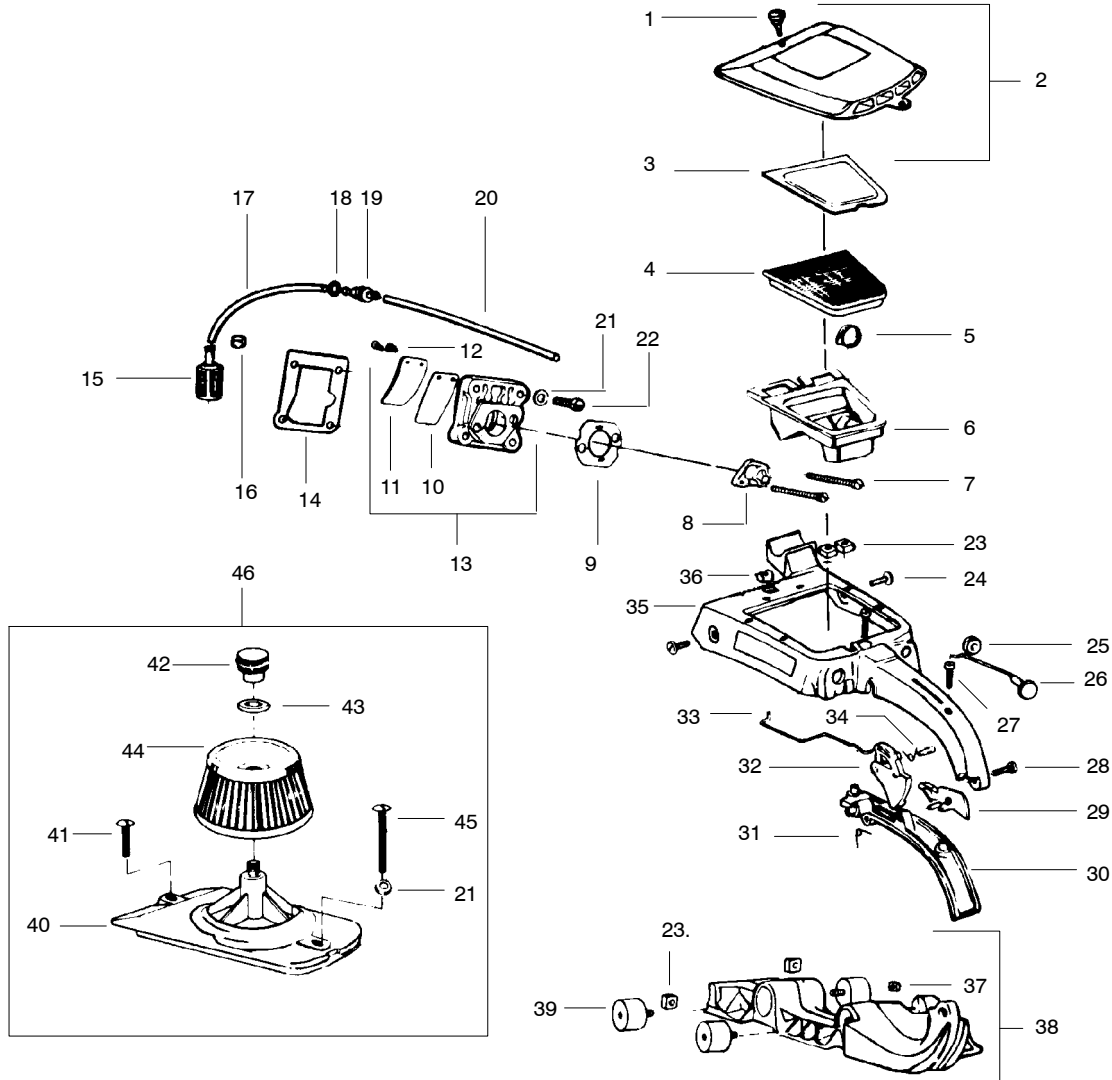


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	507431705	Screw	24.	530015718	Screw			
2.	507431640	Washer	25.	507430993	Screw			
3.	507476339	Module & Switch Wire Ass'y.	26.	507431683	Lockwasher			
4.	507433248	Switch Wire	27.	507430835	Spacer			
5.	507430694	Sleeve	28.	5074760748	Muffler Ass'y. (Incl. 17-27)			
6.	952030150	Spark Plug	29.	507433475	Wrist Pin			
7.	507476096	Spark Plug Boot & Clip	30.	507476558	Piston & Rings			
8.	507433473	Cylinder Base Gasket	31.	507433476	Retainer			
9.	507431655	Nut	32.	507476508	Piston Ring Set			
10.	507431675	Screw	33.	507476507	Cylinder & Piston Kit			
11.	507475623	Grounding Switch						
12.	507432302	Washer						
13.	530038387	Switch Plate						
14.	507475356	Decompression Valve						
15.	507431706	Washer						
16.	507431691	Screw						
17.	507430684	Muffler Gasket						
18.	5074759848	Muffler Body						
19.	507433096	Muffler Channel						
20.	507433104	Muffler Screen						
21.	5074764298	Muffler Cover Ass'y.						
22.	5074761068	Heat Shield Ass'y.						
23.	507431686	Lockwasher						

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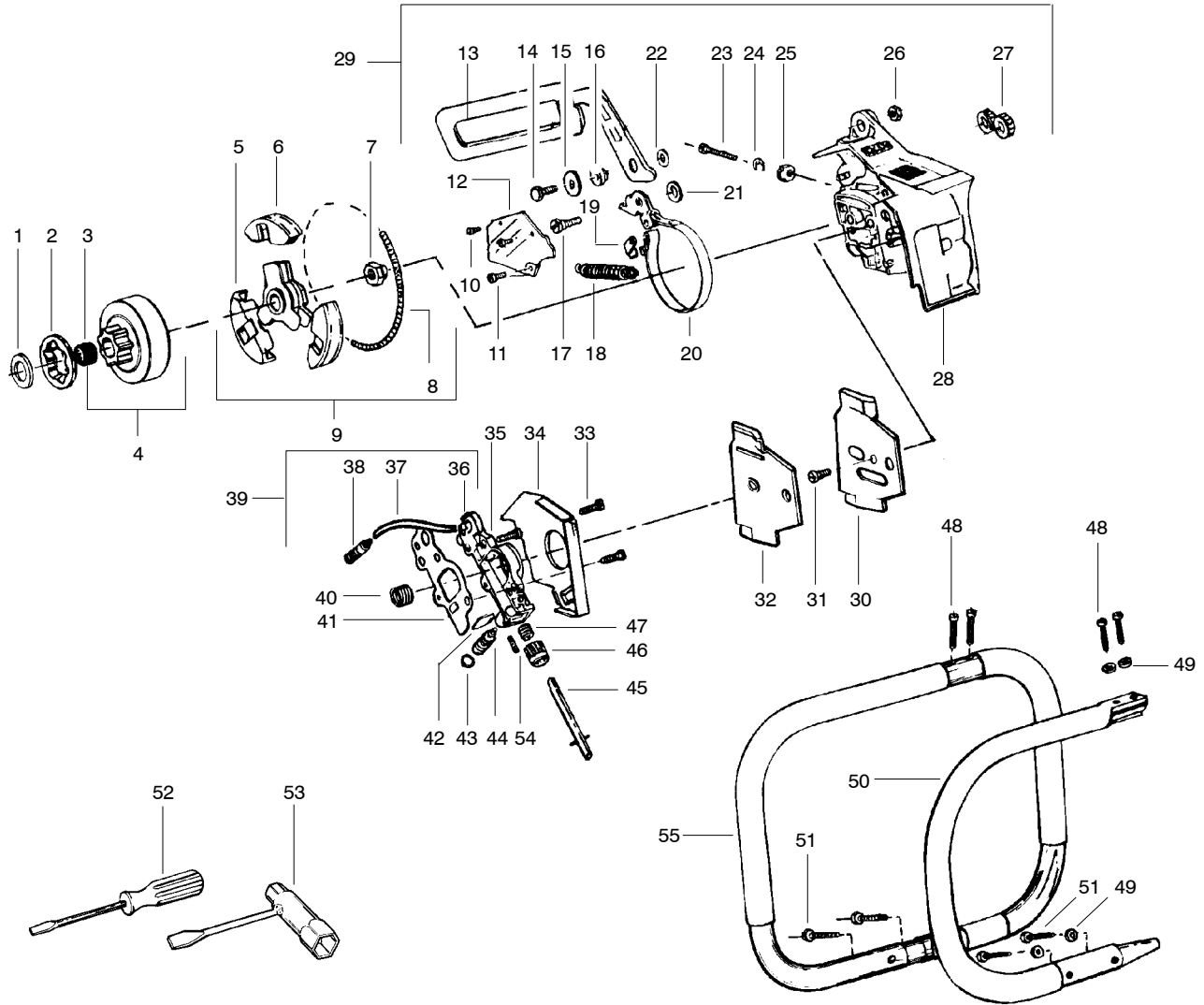
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	507432817	Top Cover Knob	20.	507431537	Fuel Hose	40.	507476463	Filter Base Ass'y.
2.	50747629618	Top Cover Ass'y. Complete (Incl 2)	21.	507431688	Washer	41.	507433468	Screw
3.	507475289	Air Filter (F)	22.	507431653	Screw	42.	507433470	Knob
4.	507433321	Air Filter (H)	23.	507431655	Nut	43.	507433576	Washer
5.	507432100	Clamp	24.	507432634	Screw	44.	507476468	Filter Element
6.	507432734	Air Box Boot	25.	507429650	Grommet	45.	507433469	Screw
7.	507431657	Screw	26.	507430202	Choke Knob & Wire Ass'y.	46.	507476467	Air Filter Kit
8.	507432911	Blow Back Tube	27.	507431705	Screw			
9.	507432843	Gasket	28.	507430887	Screw			
10.	507433023	Reed Valve	29.	507430840	Throttle			
11.	507432192	Reed Back Plate	30.	507476502	Lower Grip Ass'y.			
12.	507432523	Reed Screw	31.	507431092	Spring			
13.	50776215	Reed Valve Ass'y. (Incl. 11-13)	32.	507430327	Throttle Trigger			
14.	507430191	Gasket	33.	507430830	Throttle Link			
15.	530091878	Fuel Filter Ass'y.	34.	507430399	Throttle Pin			
16.	501606801	Speed Clip	35.	5074315548	Top Frame			
17.	50743534	Fuel Hose	36.	507430203	Nut			
18.	507431271	Washer	37.	5074316458	Nut			
19.	507431268	Connector	38.	5074765128	Bottom Frame & Nut Ass'y. (Incl.38)			
			39.	507430197	Isolator			

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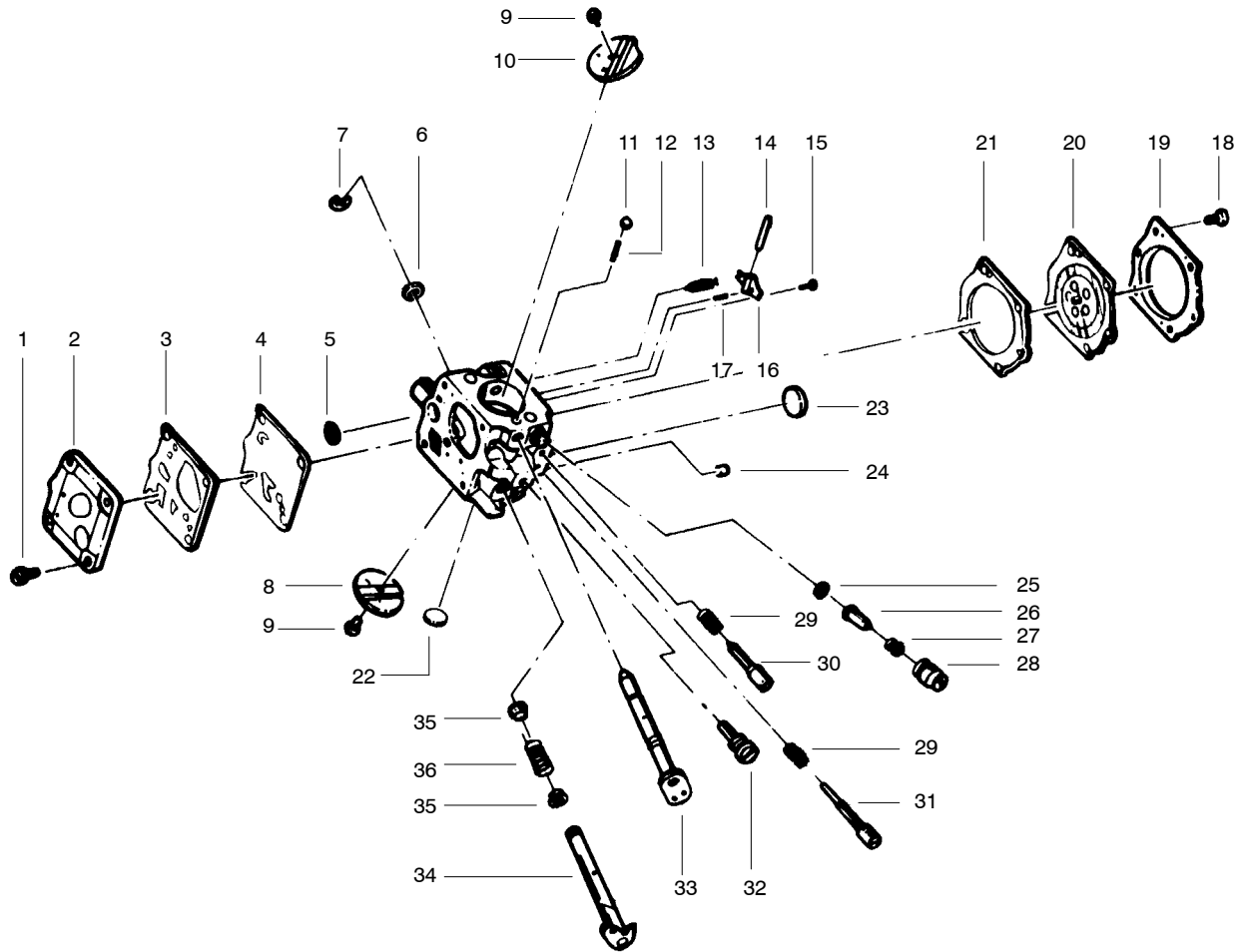
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	507430848	Thrust Washer	24.	507431636	Retaining Ring	46.	507430880	Gear
2.	952004746	Rim Sprocket (3/8 7 tooth)	25.	507425672	Pin	47.	507431221	Plunger Spring
3.	530032049	Bearing	26.	507431698	Nut	48.	507433184	Screw
4.	507475081	Clutch Drum (Incl. 3)	27.	507433036	Strut Nut	49.	507431706	Washer
5.	507433102	Clutch Shoe	28.	5074762741	Clutch Cover & Tension	50.	50747620018	Front Handle Kit
6.	507433133	Clutch Driver	29.	5074764711	Chain Brake Ass'y. (Incl. 10-27)	51.	507431687	Screw
7.	507430800	Nut	30.	507433109	Guide Plate-Outer	52.	507431247	Screwdriver
8.	507431200	Clutch Spring	31.	507429266	Terminal Screw	53.	530031146	Combination T Wrench
9.	507475976	Clutch Ass'y. (Incl. 5,6 & 8)	32.	507432686	Guide Plate-Inner	54.	507431699	Roll Pin
10.	507431675	Screw	33.	507431642	Screw	55.	507476193	Front Handle Full Wrap
11.	507431673	Screw	34.	507431596	Dirt Shield	Not Shown		
12.	507476582	Cover	35.	507431669	Screw	507433461		Kickback Decal
13.	50747648618	Kickback Guard Assy.	36.	507476534	Oil Pump Ass'y.	507433712		Side Decal
14.	507431697	Screw	37.	507430227	Hose	507432836		Brake Decal
15.	507430930	Washer	38.	507474959	Oil Pickup Ass'y.			
16.	507433529	Bushing	39.	507476535	Oil Pump Ass'y. (Incl. 36-38)			
17.	507431036	Shoulder Bolt	40.	507430231	Wire Worm			
18.	507433185	Spring	41.	507430228	Gasket			
19.	507431038	Locking Plate	42.	507430229	Seal			
20.	507476284	Band Ass'y.	43.	507431359	O-Ring			
21.	507430878	Washer	44.	507430385	Adjusting Screw			
22.	507433532	Washer	45.	507474932	Plunger Ass'y.			
23.	507432613	Screw						

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**Carburetor Ass'y. Part Number 507476751**



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	507430751	Screw	19.	505316702	Cover			
2.	507433509	Cover	20.	507433526	Gasket Set			
3.	507433526	Gasket Set (Incl. 4,20,21,&26)	21.	507433526	Gasket Set			
4.	507433526	Gasket Set	22.	507433525	Repair Kit			
5.	507433525	Repair Kit (Incl. 13-17, 22-24, & 37)	23.	507433525	Repair Kit			
6.	506028301	Washer	24.	507433525	Repair Kit			
7.	507433771	Clip	25.	507433524	Washer			
8.	507433511	Throttle Valve	26.	507433526	Gasket Set			
9.	507433517	Screw	27.	507433520	Spring			
10.	507430749	Choke Shutter	28.	507433739	Plug Cover			
11.	503117101	Ball	29.	504210050	Spring			
12.	503117701	Spring	30.	507433522	Hi Speed Needle			
13.	503117001	Valve	31.	507433521	Idle Needle			
14.	507430757	Pin	32.	507433518	Screw			
15.	507430764	Screw	33.	507433512	Shaft Ass'y.-Choke			
16.	505316734	Lever	34.	507433510	Shaft Ass'y.-Throttle			
17.	503117601	Spring	35.	502103101	Bushing			
18.	530035021	Screw	36.	507433519	Spring			

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