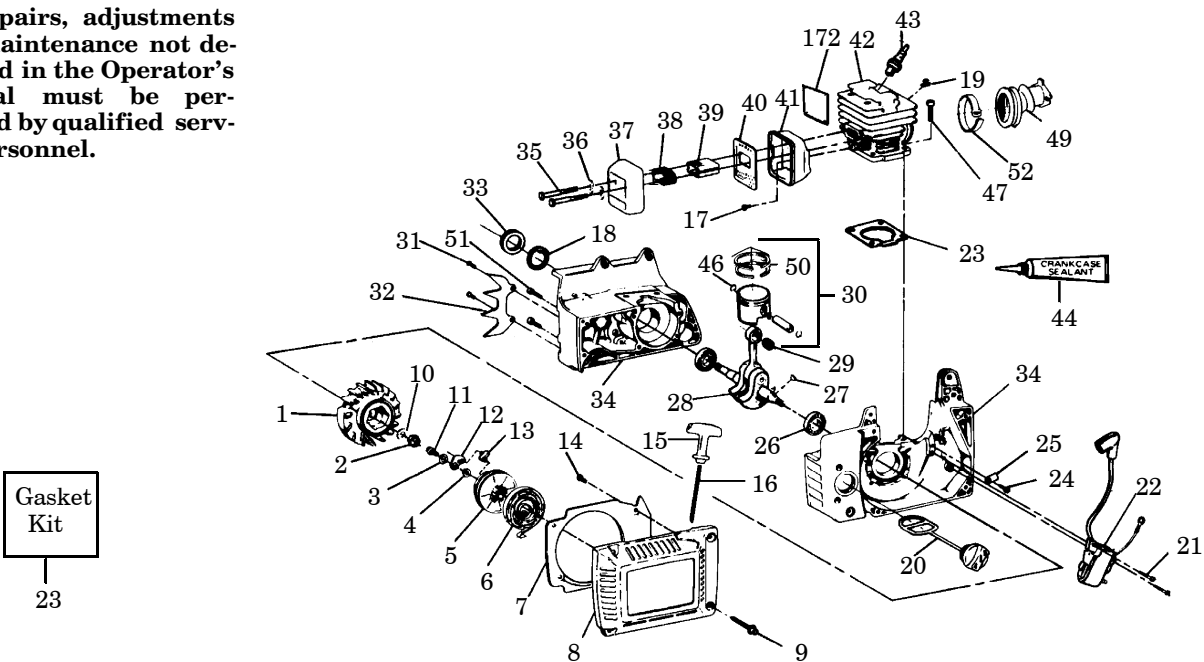


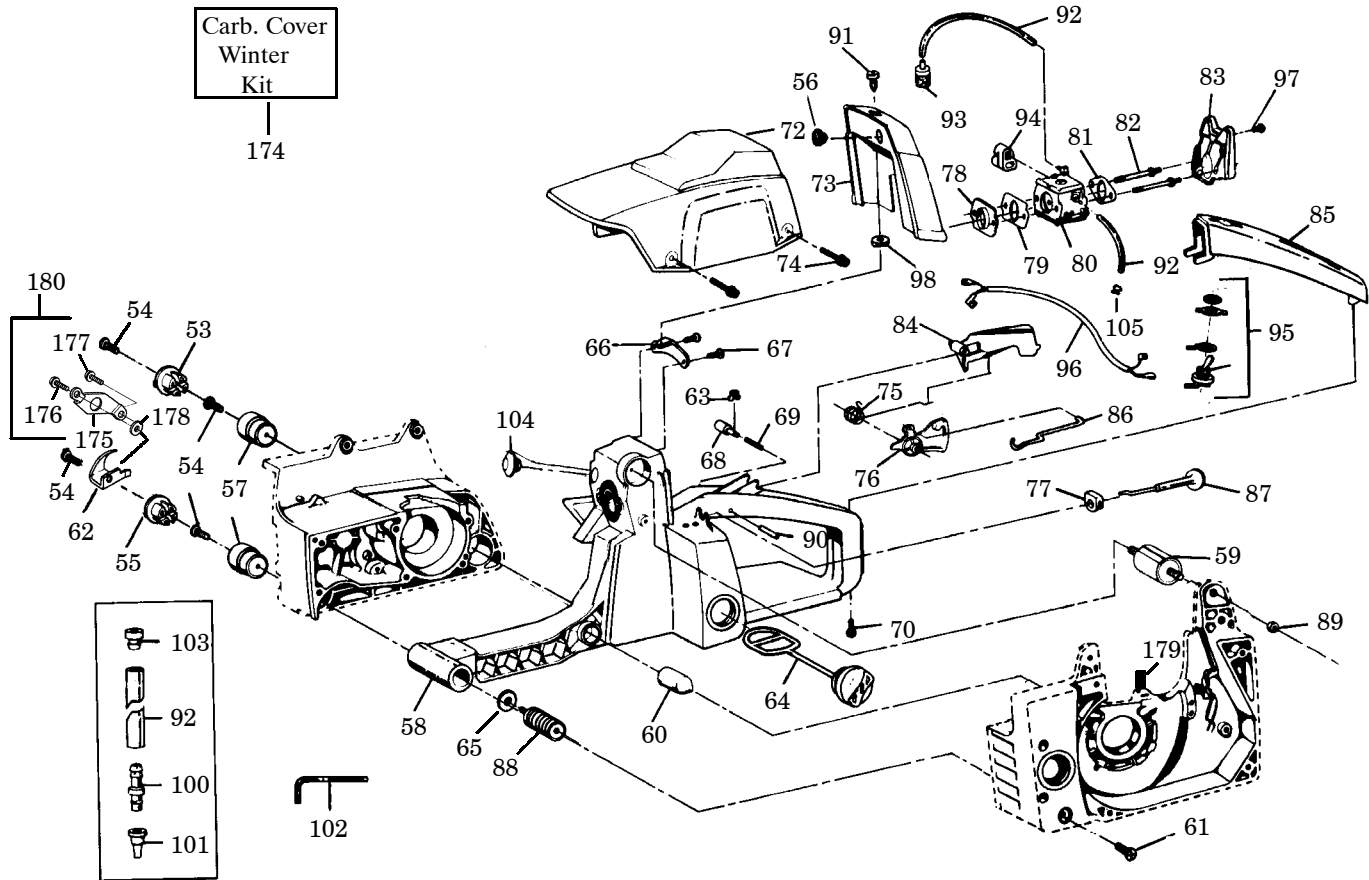
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	530-039127	Flywheel	34	530-014719	Crankcase Ass'y. (Incl. #'s 18, 26,33,125,126,127,137,138,141 & 142)
2	530-001733	Nut	35	530-015718	Screw
3	530-015254	Wave Washer	36	530-015722	Washer
4	530-027163	Retainer	37	530-028645	Muffler Cover
5	530-027170	Starter Pulley	38	530-027095	Spark Arrestor Screen
6	530-042067	Starter Spring	39	530-028647	Muffler Diffuser
7	530-027096	Baffle Plate	40	530-028646	Muffler Baffle Plate
8	530-010856	Fan Housing	41	530-027424	Muffler Body
9	530-015709	Screw	42	-	Cylinder
10	530-015441	Washer		530-012155	Model 2800
11	530-015713	Screw		530-012200	Model 3300
12	530-027765	Starter Cam	43	530-030123	Spark Plug (RCJ-4)
13	530-027162	Starter Dog	44	530-030054	Sealant
14	530-015241	Screw	46	530-015697	Retainer
15	530-026735	Starter Handle	47	530-001624	Screw
16	530-069233	Rope Kit	49	530-027218	Carburetor Adaptor
17	530-015720	Bolt	50	-	Piston Ring
18	530-001516	Snap Ring		530-027090	Model 2700 & 2800
19	530-015696	Clip		530-027092	Model 3000
20	530-010846	Oil Cap Ass'y. (Incl. "O" Ring)		530-027607	Model 3100 & 3300
21	530-015708	Screw	51	530-015707	Screw
22	530-039128	Ignition Module (Incl. High Tension Lead Ass'y.)	52	530-027285	Clamp Ass'y.
23	530-069487	Gasket Set (Includes 79 & 108)	172	530-027838	Deflector (Model 3300 Only)
24	530-015306	Screw	Not Shown		
25	530-027264	Clamp		530-061481	Carton
26	530-032093	Crankshaft Bearing		530-081103	Operator Manual
27	530-002595	Flywheel Key		-	Ass'y. Parts Bag
28	530-027143	Crankshaft/Rod Ass'y.		530-014915	Model 2800/3300-18"
29	530-032111	Piston Pin Bearing		530-014916	Model 3300-20"
30	-	Piston Kit (Includes: 29,46,50 & Piston Pin)		530-037423	Warning Decal
	530-010864	Model 2800			
	530-010986	Model 3300			
31	530-015875	Screw			
32	530-027184	Spur			
33	530-019146	Crankshaft Seal			

*Decal Kit Includes: Decals for Fan Hsg, Starter Hsg. and Instruction Decals.

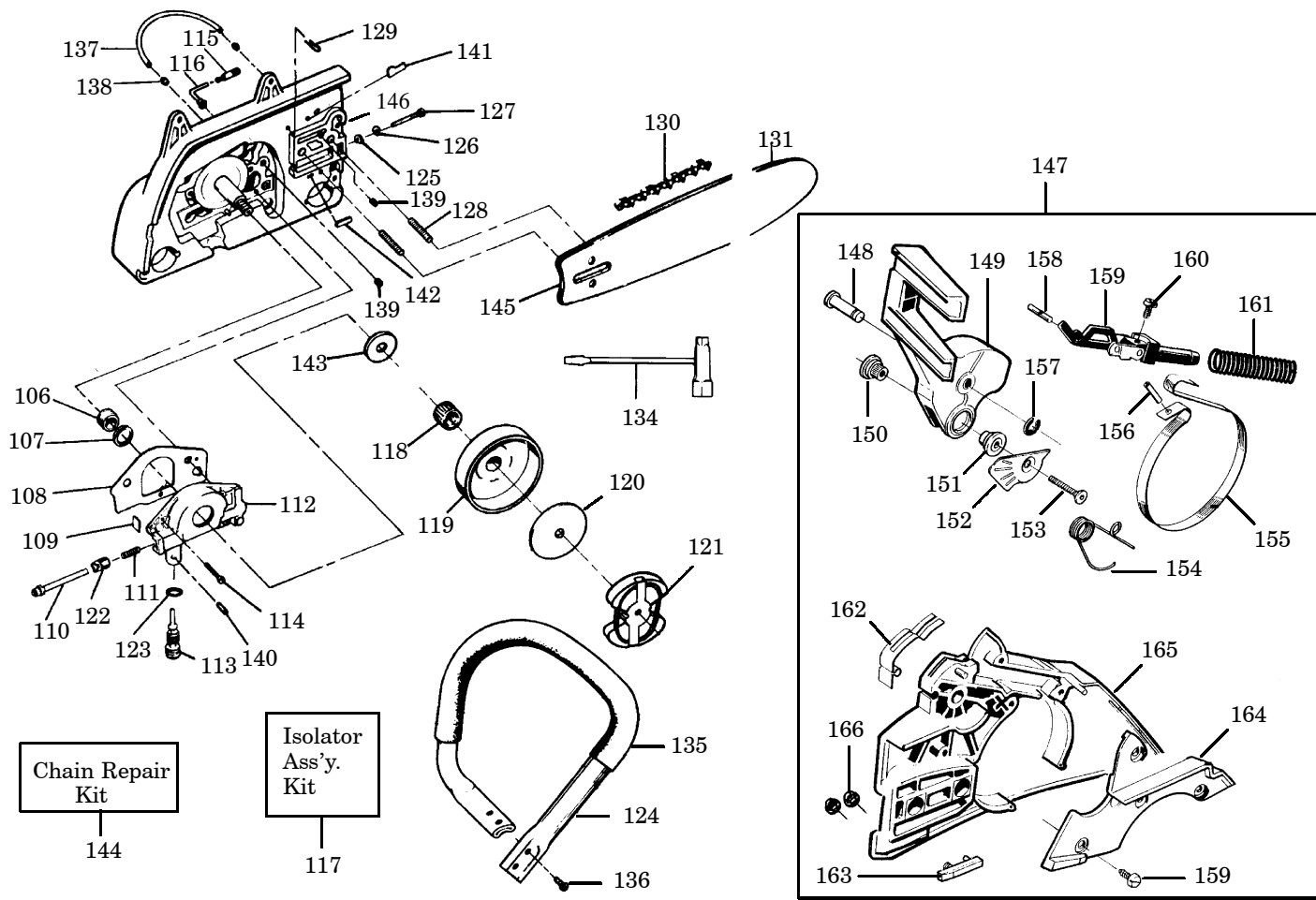
↗ =Part Change



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
53	530-027732	Retainer Mount	85	530-027207	Rear Handle Cover
54	530-015714	Screw	86	530-027073	Throttle Wire
55	530-027732	Chain Catcher Retainer	87	530-027075	Choke Knob
56	530-027399	Bumper-Carb. Cover	88	-	Isolator Ass'y.
57	530-027392	Lower Isolator		530-027393	Type I
58	530-069391	Rear Handle & Fuel Tank		530-036962	Type II
59	530-027394	Cylindrical Mount	89	530-001543	Nut
60	530-027187	Isolator Limiter	90	530-015701	Dowel Pin
61	530-015715	Screw	91	530-015724	Screw
62	530-027733	Chain Catcher	92	530-069216	Line Kit (Bulk 8133)
63	530-015702	"C" Clip	93	-	Fuel Filter Ass'y.
64	530-010845	Fuel Cap Ass'y. (Incl. "O" Ring)		530-091878	Model 2800
65	530-015123	Washer-Type II Only		530-014199	Model 3300
66	530-027191	Bracket	94	530-039129	Grommet
67	530-015598	Screw	95	530-069225	Switch Kit
68	530-029666	Throttle Lock	96	530-027138	Lead Wire Ass'y.
69	530-024772	Throttle Lock Spring	97	530-015802	Screw
70	530-015716	Screw	98	530-027202	Screw Retainer
72	530-069279	Cylinder Shield Kit ((Incl. #173)	100	530-024475	Vent Fitting
73	530-027178	Carburetor Cover	101	530-026119	Check Valve
74	530-015871	Screw	102	530-031111	Hex Key
75	530-027134	Trigger Latch Spring	103	530-027339	Vent Plug
76	530-027133	Throttle Trigger	104	530-025922	Plug-Air Box
77	530-027271	Grommet	105	530-027341	Clamp
78	530-027121	Bracket	174	952-069253	Carb. Cover Winter Kit
79	530-069487	Gasket Set	175	530-029347	Bracket
80	530-035201	Carburetor (HDA-49)	176	530-015875	Screw
81	530-023664	Air Filter Plate	177	530-015875	Screw
82	530-015735	Carb. Mounting Stud	178	530-015562	Washer
83	530-010892	Air Filter Ass'y.	179	530-025539	Impulse Fitting
84	530-027135	Throttle Lockout	180	530-069297	Isolator Kit

*Decal Kit Includes: Decals for Fan Hsg, Starter Hsg. and Instruction Decals.

↗=Part Change

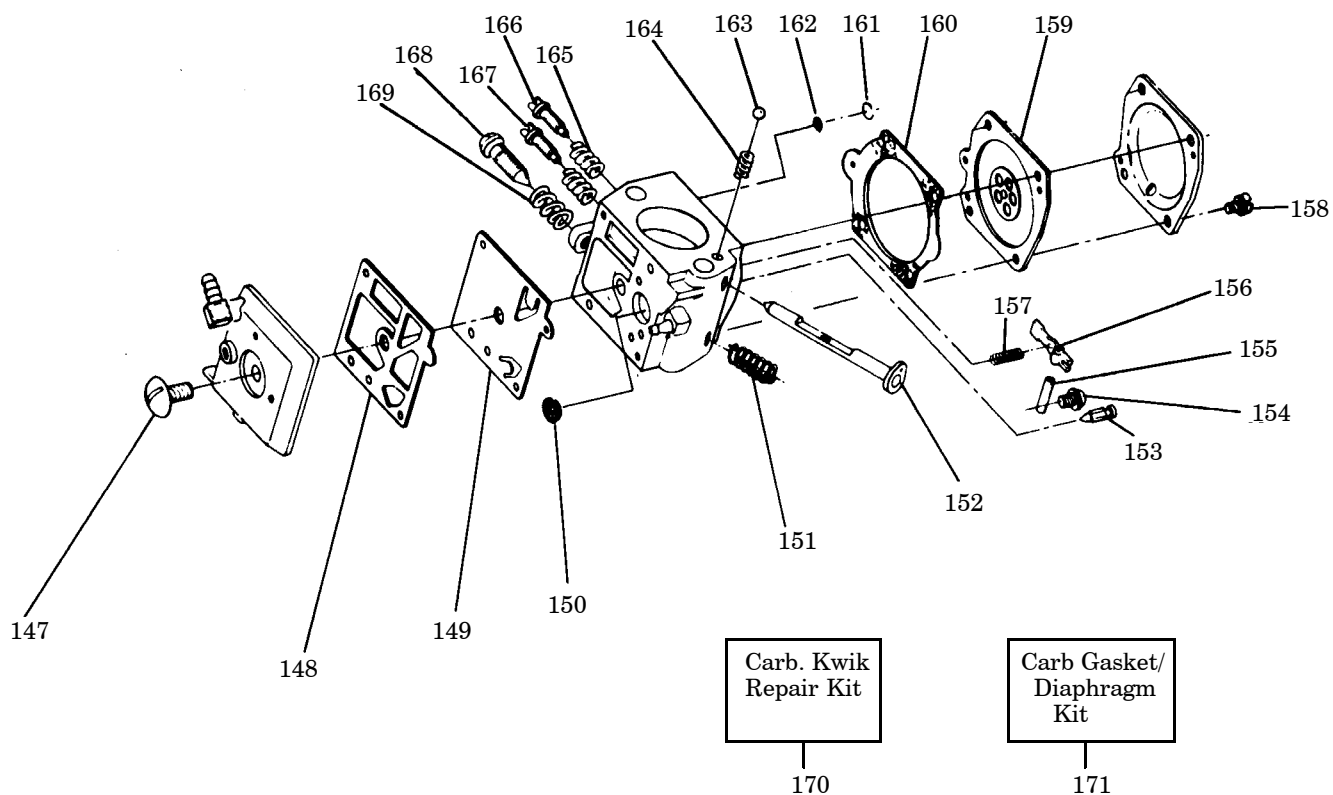


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
106	530-027140	Worm Gear	136	530-016058	Screw
107	530-019147	Seal	137	530-012106	Oiler Discharge Line
108	530-069487	Gasket Set	138	530-002464	Oiler Discharge Sleeve
109	530-027128	Dust Plug	139	530-015422	Tubing Nut
110	530-014204	Plunger	140	530-015752	Oiler Adjustment Pin
111	530-027126	Spring	141	530-027222	Chain Pad - Top
112	530-069218	Oil Pump Kit (Incl. #'s 106, 107,109,110,111,113,122,123&140)	142	530-027223	Chain Pad
113	530-015873	Oiler Adjustment Screw	143	530-015733	Thrust Washer
114	530-015871	Screw	144	530-052085	Chain Repair Kit
115	530-027272	Oil Pickup & Filter	145	952-044325	Bar 16"
116	530-027192	Oiler Intake Line		952-044326	Bar 20"
117	530-069384	Isolator Ass'y. Kit	146	530-029236	Crankcase Plug
118	530-032049	Bearing	147	952-069395	Chainbrake Ass'y.
119	530-048084	Drum Sprocket	148	530-029879	Pivot Pin
120	530-027161	Clutch Plate	149	507-476675	Handguard
121	530-014161	Clutch Ass'y.	150	530-029872	Bushing (Right)
122	530-027129	Oiler Gear Spur	151	507-433823	Bushing (Left)
123	530-019079	"O" Ring	152	507-433941	Heat Shield
124	530-022312	Handlebar Ass'y.	153	507-433942	Screw
125	530-023064	Bar Adjusting Pin	154	503-493401	Spring-Handguard
126	530-024419	"E" Ring	155	501-874301	Brake Band
127	530-015730	Screw	156	721-425250	Spirol Pin
128	530-016238	Bar Stud	157	530-024419	"C" Clip
129	530-015108	Vent Pin	158	720-123300	Straight Pin
130	952-051313	Chain 18"	159	530-015911	Screw
	952-051310	Chain 20"	160	530-014356	Knee Joint Ass'y.
131	530-055072	Replaceable Sprocket Nose	161	501-875401	Spring
134	--	Scrench	162	530-029878	Spring Detent
✓	530-031135	Silver Finish (1/2")	163	530-027223	Chain Pad
✓	530-031146	Gold Finish (9/16")	164	507-433821	Spring Cover
135	530-027847	Grip	165	507-476674	Bar Clamp
			166	530-015251	Nut

*Decal Kit Includes: Decals for Fan Hsg, Starter Hsg. and Instruction Decals.

✓ =Part Change

Carburetor Assembly - #530-035201 HDA - #49



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
147	530-035237	Screw	161	+530-035204	Retaining Ring
148	*+530-035227	Fuel Pump Gasket	162	+530-035248	Check Valve Screen
149	*+530-035229	Fuel Pump Diaphragm	163	530-035226	Ball
150	+530-035249	Inlet Screen	164	530-035240	Spring
151	530-035244	Throttle Spring	165	530-035243	Needle Adjusting Spring
152	530-035216	Choke Shaft & Lever Ass'y	166	530-035245	High Speed Needle
153	+530-035223	Inlet Needle Valve	167	530-035246	Idle Needle
154	+530-035236	Screw	168	530-035238	Idle Adjust Screw
155	+530-035250	Pin	169	530-035242	Idle Adjust Spring
156	+530-035252	Metering Lever	170	530-035209	Kwik Repair Kit(+Indicates Contents)
157	+530-035241	Spring	171	530-035213	Carb. Gasket Kit (*Indicates Contents)
158	530-035239	Screw			
159	*+530-035230	Metering Diaphragm			
160	*+530-035228	Metering Diaphragm Gasket			
				Not Shown	
				+530-035224	Welch Plug
				+530-035225	Plug Cup

*Decal Kit Includes: Decals for Fan Hsg, Starter Hsg. and Instruction Decals.

↗ =Part Change