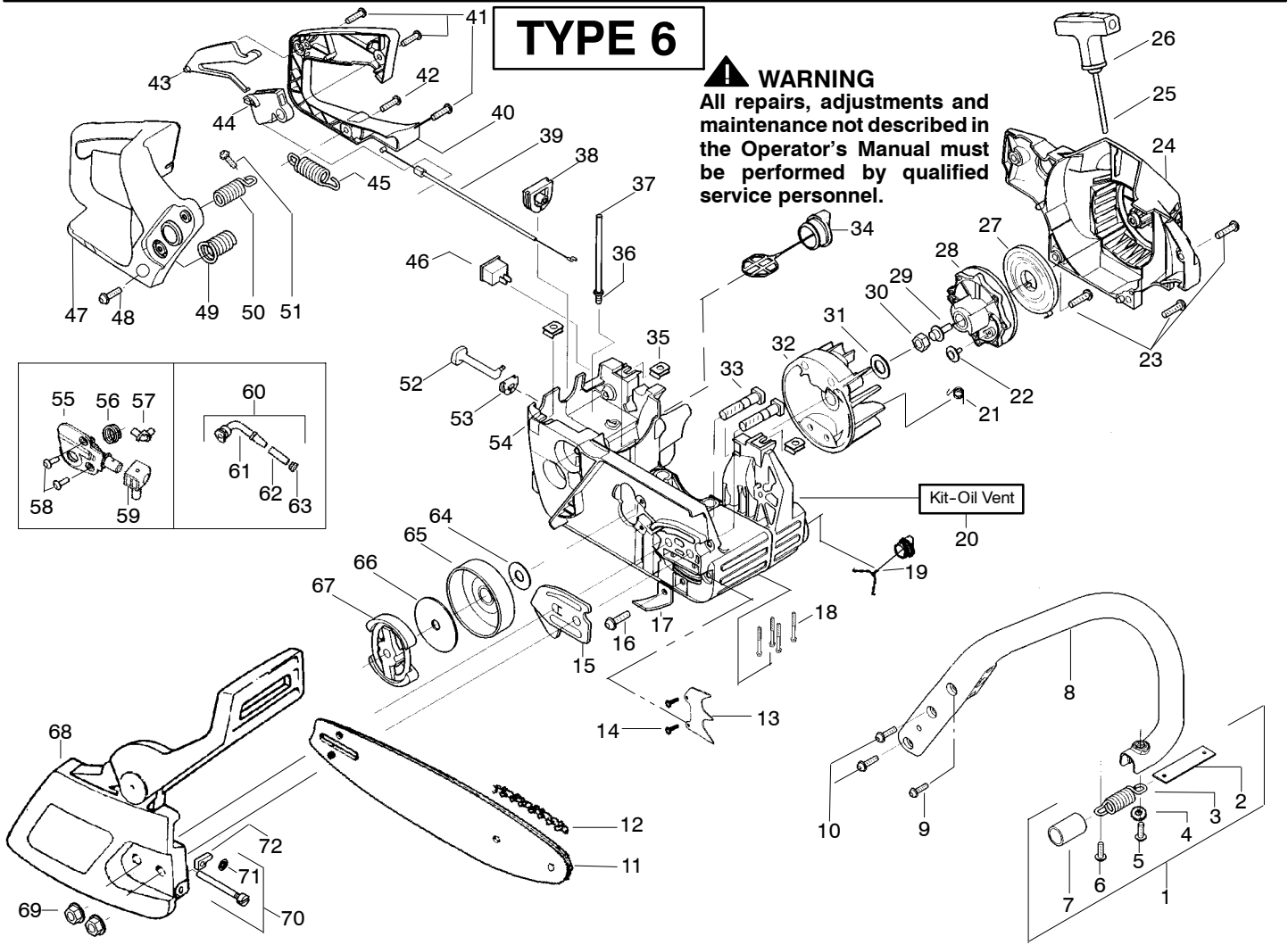


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047963	Assy.- Isolator	24.	530015892	Screw	51.	530071385	Kit- Isolator (Upper)
2.	530047608	Strap- Limiter	25.	530049334	Housing- Fan	52.	530015875	Screw
3.	530042082	Spring- Isolator	26.	530069232	Kit- Rope	53.	530047605	Knob- Choke
4.	530015123	Washer	27.	530037485	Handle- Starter	54.	530049005	Grommet- Knob
5.	530016018	Screw	28.	530027531	Spring- Recoil	55.	530047618	Assy- Chassis
6.	530015843	Screw	29.	530037817	Pulley- Starter	56.	530071259	Kit- Oil Pump (Incls. 57,58,60)
7.	530036142	Sleeve- AV Spring	30.	530015920	Screw	57.	530037820	Gear- Worm Spring
8.	530047583	Handle- Front	31.	530016134	Nut- Flywheel	58.	530049477	Elbow- Oil Pickup
9.	530015940	Screw	32.	530015127	Washer- Flywheel	59.	530016064	Screw
10.	530015814	Screw	33.	530039209	Assy- Flywheel	60.	530019206	Seal Block
11.	---	Bar	34.	530016133	Bolt- Bar	61.	530047663	Assy- Oil Pickup (Incl. 62-64)
	952044368	14"	35.	530047192	Assy- Fuel Cap	62.	530038373	Pick- up Oiler
	952044370	16"	36.	530015922	Nut- "U"- Type	63.	530037821	Filter- Oil
	952044418	18"	37.	530023877	Fitting- fuel line	64.	530030189	Plug- Oil Filter
12.	---	Chain	38.	530069216	Kit- Fuel line (large)	65.	530015907	Washer- Thrust
	952051209	14"	39.	530047631	Grommet- Cable	66.	530047061	Assy.- Clutch Drum w/bearing
	952051211	16"	40.	530047602	Cable- Throttle	67.	530015611	Washer- Clutch
	952051338	18"	41.	530047581	Cover- Rear Handle	68.	530014949	Assy. Clutch
13.	530014381	Kit- Spike Assy (incl. 14)	42.	530015906	Screw	69.	530054735	Assy- Chain Brake
14.	530015805	Screw	43.	530015886	Screw	70.	530015917	Nut- Bar Mounting
15.	530038238	Plate- Bar Mounting	44.	530036098	Lockout- Throttle	71.	530069611	Kit- Bar Adjust (incl. 72 & 73)
16.	530015814	Screw	45.	530036097	Trigger- Throttle	72.	530038593	Retainer- Bar Adjust
17.	530029850	Chain Catcher	46.	530042082	Spring	73.	530015826	Pin- Bar Adjust
18.	530016132	Screw	47.	530069572	Kit- Switch			
19.	530026119	Check Valve	48.	530047582	Handle- Rear			
20.	530038264	Plug- Bronze Vent	49.	530015814	Screw			
21.	530010846	Assy- Oil Cap	50.	530053274	Assy. Isolator - lower			
22.	530023817	Spring- Starter Dog						
23.	530016080	Screw						

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

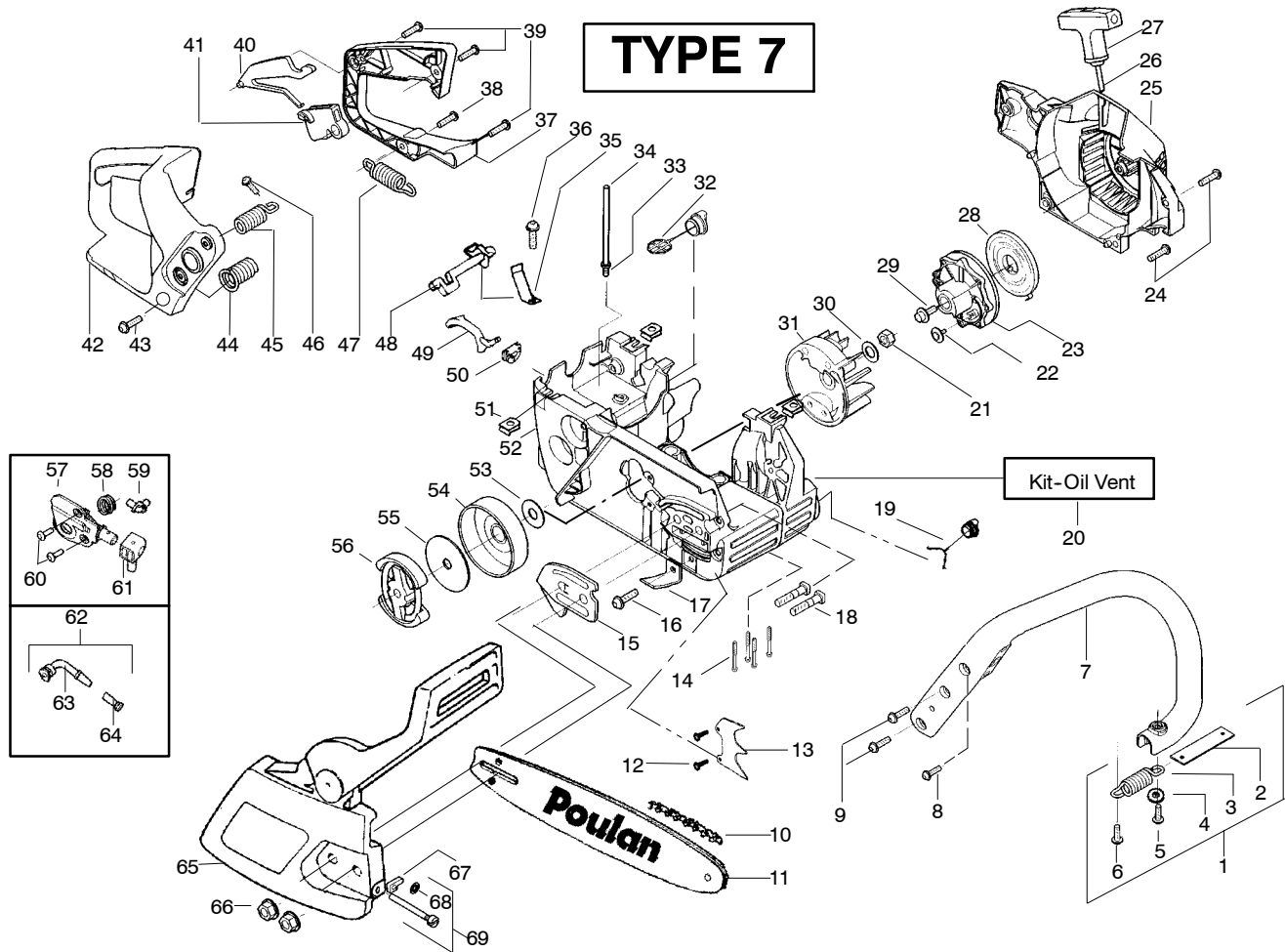
= THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047963	Assy.- Isolator	23.	530015892	Screw	50.	530071385	Kit- Isolator (Upper)
2.	530047608	Strap- Limiter	24.	530049334	Housing- Fan	51.	530015875	Screw
3.	530042082	Spring- Isolator	25.	530069232	Kit- Rope	52.	530047605	Knob- Choke
4.	530015123	Washer	26.	530037485	Handle- Starter	53.	530049005	Grommet- Knob
5.	530016018	Screw	27.	530027531	Spring- Recoil	54.	530056595	Assy- Chassis
6.	530015843	Screw	28.	530037817	Pulley- Starter	55.	530071259	Kit- Oil Pump (Incls. 56,57,59)
7.	530036142	Sleeve- AV Spring	29.	530015920	Screw	56.	530037820	Gear- Worm Spring
8.	530047583	Handle- Front	30.	530016134	Nut- Flywheel	57.	530049477	Elbow- Oil Pickup
9.	530015940	Screw	31.	530015127	Washer- Flywheel	58.	530016064	Screw
10.	530015814	Screw	32.	530039209	Assy- Flywheel	59.	530019206	Seal Block
11.	---	Bar	33.	530016133	Bolt- Bar	60.	530047663	Assy- Oil Pickup (Incl. 61 - 63)
	952044368	14"	34.	530047192	Assy- Fuel Cap	61.	530038373	Pick-up Oiler
	952044370	16"	35.	530015922	Nut- "U"- Type	62.	530037821	Filter- Oil
	952044418	18"	36.	530023877	Fitting- fuel line	63.	530030189	Plug- Oil Filter
12.	---	Chain	37.	530069216	Kit- Fuel line (large)	64.	530015907	Washer- Thrust
	952051209	14"	38.	530047631	Grommet- Cable	65.	530047061	Assy.- Clutch Drum w/bearing
	952051211	16"	39.	530047602	Cable- Throttle	66.	530015611	Washer- Clutch
	952051338	18"	40.	530047581	Cover- Rear Handle	67.	530014949	Assy. Clutch
13.	530014381	Kit- Spike Assy (incl. 14)	41.	530015906	Screw	68.	530054735	Assy- Chain Brake
14.	530015805	Screw	42.	530015886	Screw	69.	530015917	Nut- Bar Mounting
15.	530038238	Plate- Bar Mounting	43.	530036098	Lockout- Throttle	70.	530069611	Kit- Bar Adjust (incl. 71 & 72)
16.	530015814	Screw	44.	530036097	Trigger- Throttle	71.	530038593	Retainer- Bar Adjust
17.	530029850	Chain Catcher	45.	530042082	Spring	72.	530015826	Pin- Bar Adjust
18.	530016132	Screw	46.	530069572	Kit- Switch			
19.	530010846	Assy- Oil Cap	47.	530047582	Handle - Rear			
20.	530071666	Kit- Oil Vent	48.	530015814	Screw			
21.	530023817	Spring- Starter Dog	49.	530053274	Assy. Isolator - lower			
22.	530016080	Screw						

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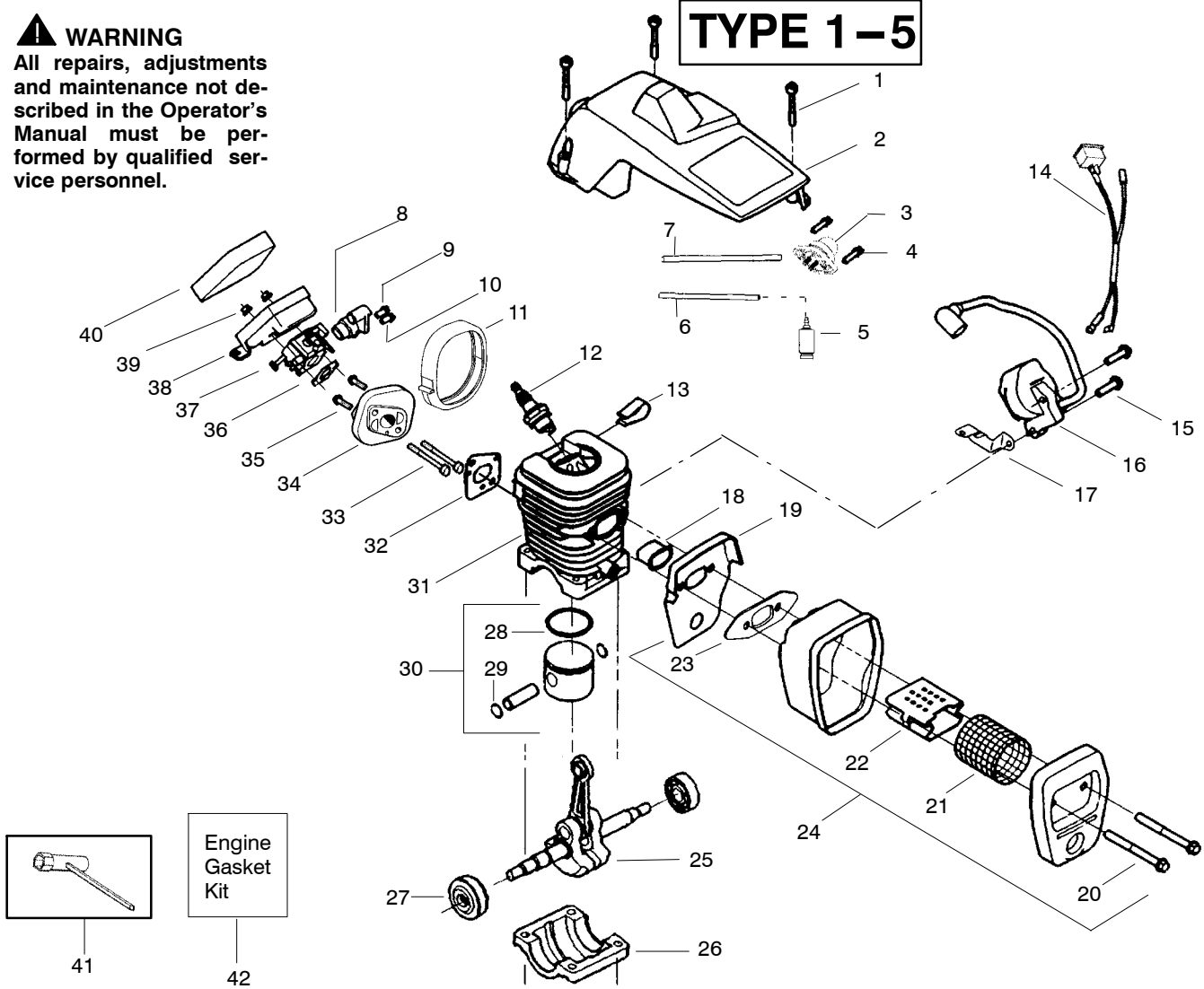
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530059667	Assy.-Isolator	22.	530016080	Screw	51.	530015922	Nut-"U"-Type
2.	530047608	Limiter Strap	23.	530037817	Starter Pulley	52.	----	Assy-Chassis (Incl fuel lines / caps)
3.	530059668	Spring-Isolator	24.	530015892	Screw		530058736	Green
4.	530015158	Washer	25.	530049334	Housing-Fan		545152701	Black
5.	530016018	Screw	26.	530069232	Kit - Rope	53.	530015907	Washer-Thrust
6.	530015843	Screw	27.	530056402	Handle-Starter	54.	530047061	Assy.-Clutch Drum w/bearing
7.	530047583	Front Handle	28.	530027531	Spring-Recoil	55.	530015611	Washer-Clutch
8.	530015940	Screw	29.	530015920	Screw	56.	530014949	Assy. Clutch
9.	530015814	Screw	30.	530015127	Washer-Flywheel	57.	530071259	Kit - Oil Pump (incl. 58,59,61)
10.	---	Chain	31.	530039187	Assy-Flywheel	58.	530037820	Gear-Worm Spring
	952051209	14"	32.	530047192	Assy-Fuel Cap	59.	530049477	Elbow-Oil Pickup
	952051211	16"	33.	530023877	Fitting-fuel line	60.	530016064	Screw
	952051338	18"	34.	530069216	Kit-Fuel line (large)	61.	530019206	Seal Block
11.	---	Bar	35.	530016149	Spring-Switch	62.	530047663	Assy-Oil Pick-up (Incl. 63,64)
	952044368	14"	36.	530015775	Screw	63.	530038373	Pick-up Oiler
	952044370	16"	37.	530047581	Cover-Rear Handle	64.	530056533	Filter-Oil
	952044418	18"	38.	530015886	Screw	65.	545139906	Assy.-Chain Brake
12.	530016439	Screw	39.	530015906	Screw	66.	530015917	Nut-Bar Mounting
13.	530014381	Kit-Spike Assy. (Incl. #12)	40.	530036098	Throttle Lockout	67.	530015826	Pin-Bar Adjust
14.	530016132	Screw	41.	530036097	Trigger-Throttle	68.	530038593	Retainer
15.	530038238	Plate-Bar Mount.	42.	530047582	Handle - Rear	69.	530069611	Kit-Bar Adjusting (incl. # 67,68)
16.	530015814	Screw	43.	*****	Screw			
17.	530029850	Chain Catcher	44.	*****	Assy Isolator-lower			
18.	530016133	Bolt-Bar	45.	530071958	Kit-Isolator (Upper)			
19.	530057236	Assy-Oil Cap	46.	530015875	Screw			
20.	530071666	Kit-Oil Vent	47.	530059668	Spring-Isolator			
21.	530016134	Nut-Flywheel	48.	530057473	Lever-Switch			
			49.	530057474	Lever-Choke			
			50.	530049005	Grommet-Knob			

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▲ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

TYPE 1-5



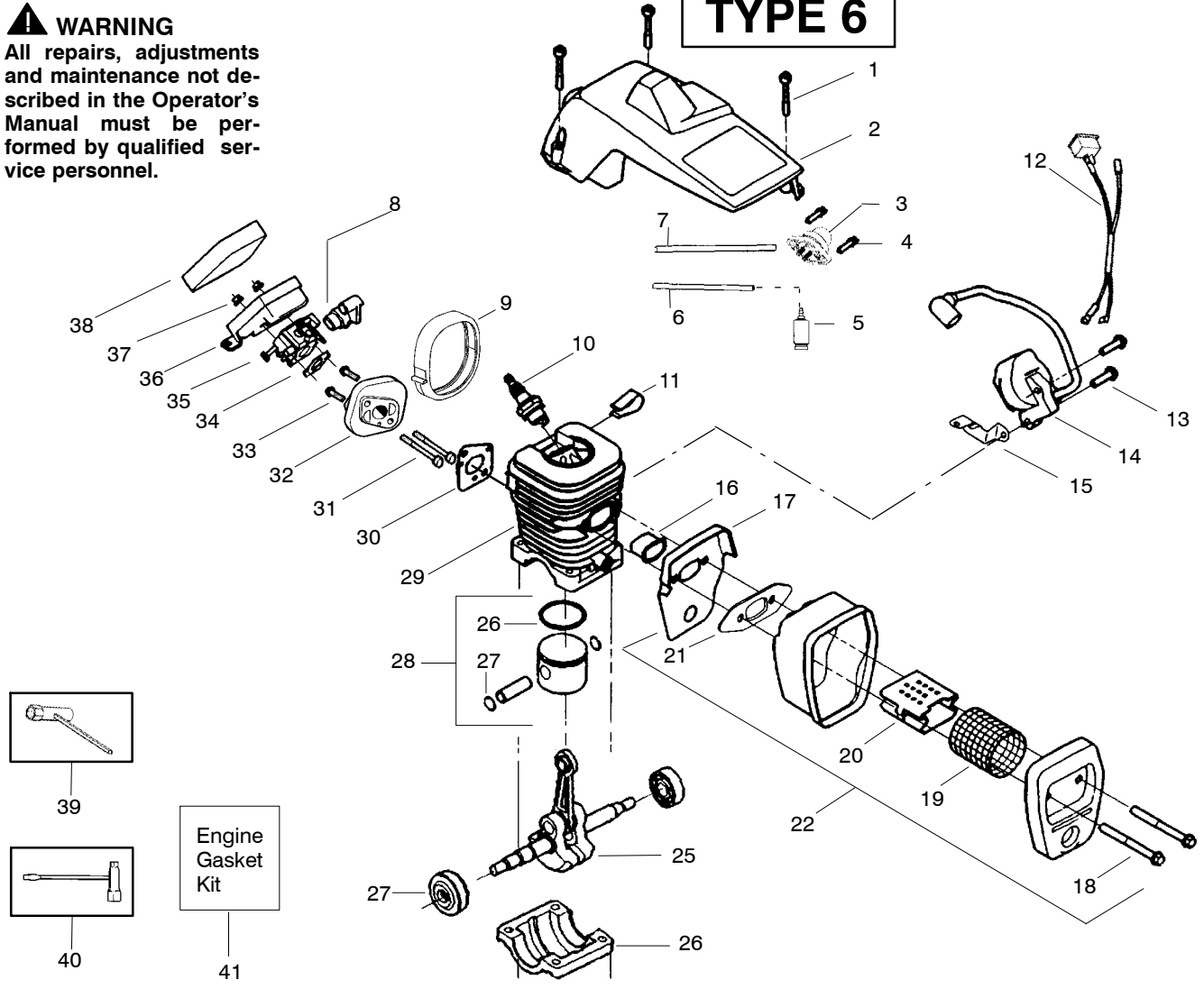
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	20.	530016132	Screw	34.	530049700	Carb. Adapter
2.	530071310	Shield-Cylinder	21.	530036103	Screen-Spark	35.	530016386	Screw
3.	530047213	Assy-Air Purge	22.	530037813	Diffuser-Muffler	36.	530069608	Carb. Gasket (kit)
4.	530015780	Screw	23.	530069608	Gasket-Muffler (kit)	37.	530069722	Kit-Carburetor (incl. 9 & 10)
5.	530095646	Assy-Fuel Pick-up	24.	530047207	Assy-Muffler (Incl. 19,20, 21,22,23)	38.	530047604	Housing-Air Filter
6.	530069247	Kit-Line Purge/Carb. (Small Dia)	25.	530047062	Assy-Crankshaft	39.	530016101	Nut
7.	530069216	Kit-Line Purge/Tank (large line)	26.	530037935	Cap-Crankcase	40.	530037793	Air Filter - Foam
8.	530049244	Grommet-Carb Adjust.	27.	530056363	Assy-Seal & Bearing	41.	530031163	Scrench
9.	530038479	Limiter Cap-High	28.	---	Ring-Piston	42.	530069608	Kit-Engine Gasket (incl. 36,32,23)
10.	530038478	Limiter Cap-Low		530029805	2250	Not Shown		
11.	*****	Seal-Carb Adapter		530038729	2450/2550			
12.	952030150	Spark Plug (RCJ-7Y)	29.	530015697	Retainer - Piston Pin			
13.	530016136	Clip-High Tension Lead	30.	---	Kit-Piston - (incl. 28-29)			
14.	530049117	Assy-Wire Harness (includes switch)		530069604	2250			
15.	530015814	Screw	31.	530069605	2450/2550			
16.	530039167	Module-Ignition		---	Kit-Cylinder			
17.	530047442	Strap-Ground		530069606	2250		---	Operator Manual
18.	530037652	Insulator-Heat		530069607	2450/2550		530163647	Euro I
19.	530049870	Back Plate-Muffler	32.	530069608	Gasket-Carb. Adapter (kit)		530163646	Euro II
			33.	530016187	Screw		530163648	Scan
							530163693	N. America
							530054781	Decal-Warning

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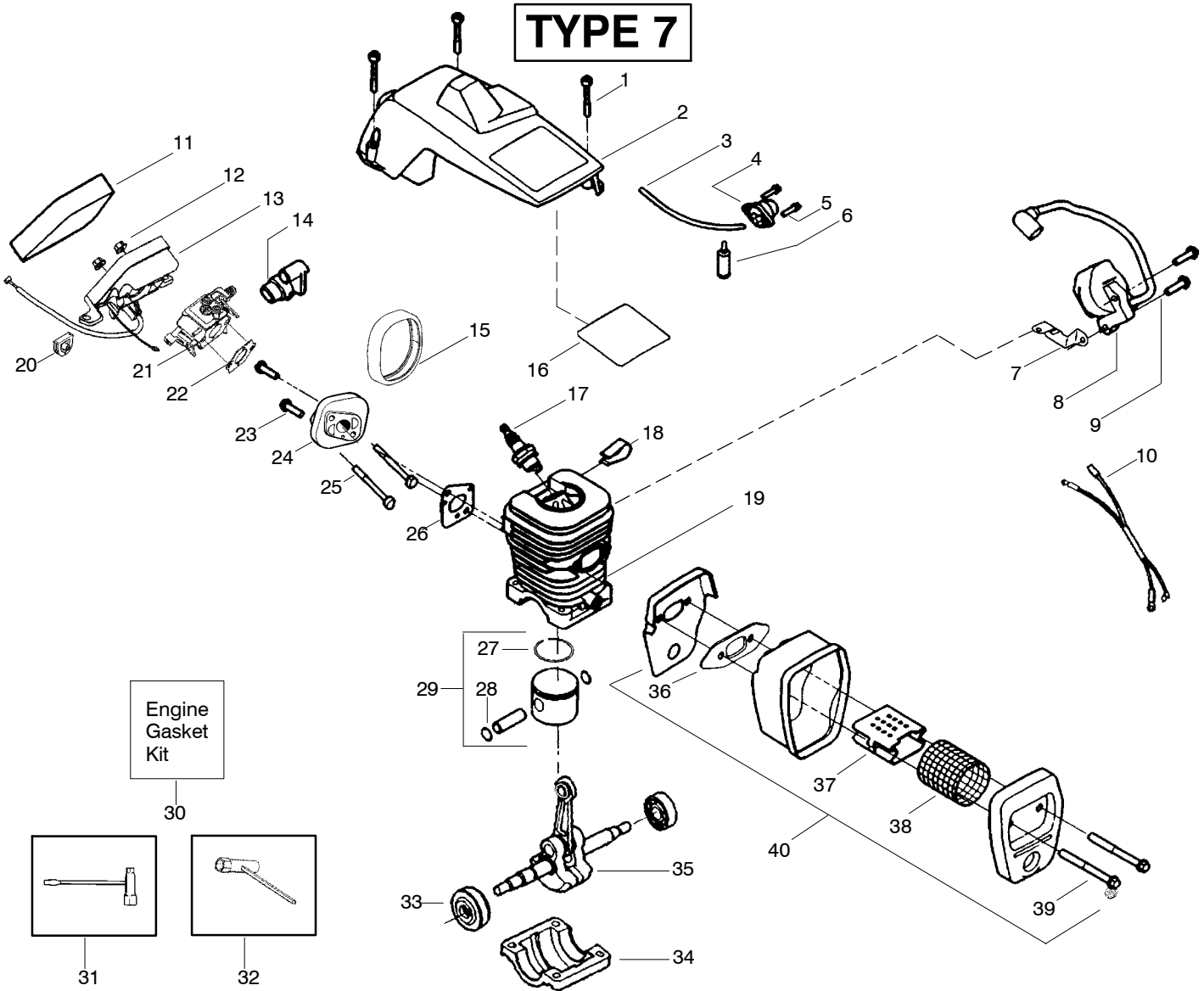
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

TYPE 6



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	20.	530037813	Diffuser-Muffler	39.	530031163	Scrunch (2250)
2.	530047578	Shield-Cylinder	21.	530069608	Gasket-Muffler (kit)	40.	530031135	Scrunch (2450/2550)
3.	530047213	Assy-Air Purge	22.	530047207	Assy-Muffler (Incl. 17-21)	41.	530069608	Kit-Engine Gasket (incl. 21,30,34)
4.	530015780	Screw	23.	530047062	Assy-Crankshaft	Not Shown		
5.	530095646	Assy-Fuel Pick-up	24.	530037935	Cap-Crankcase	---		Operator Manual
6.	530069247	Kit-Line Purge/Carb. (Small Dia)	25.	530056363	Assy-Seal & Bearing	530163647		Euro I
7.	530069216	Kit-Line Purge/Tank (large line)	26.	530038729	Ring-Piston	530163646		Euro II
8.	530035526	Grommet-Carb Adjust.	27.	530015697	Retainer - Piston Pin	530163648		Scan
9.	530054144	Seal-Carb Adapter	28.	530071408	Kit-Piston - (incl. 26-27)	530164153		N. America
10.	952030150	Spark Plug (RCJ-7Y)	29.	530071412	Kit-Cylinder	530056439		Decal-Warning
11.	530016136	Clip-High Tension Lead	30.	530069608	Gasket-Carb. Adapter (kit)			
12.	530049117	Assy-Wire Harness (includes switch)	31.	530016187	Screw			
13.	530015814	Screw	32.	530049700	Carb. Adapter			
14.	530039198	Module-Ignition	33.	530016386	Screw			
15.	530047442	Strap-Ground	34.	530069608	Carb. Gasket (kit)			
16.	530037652	Insulator-Heat	35.	530071621	Kit-Carburetor (W-625)			
17.	530049870	Back Plate-Muffler	36.	530047604	Housing-Air Filter			
18.	530016132	Screw	37.	530016101	Nut			
19.	530036103	Screen-Spark	38.	530037793	Air Filter - Foam			

✓ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

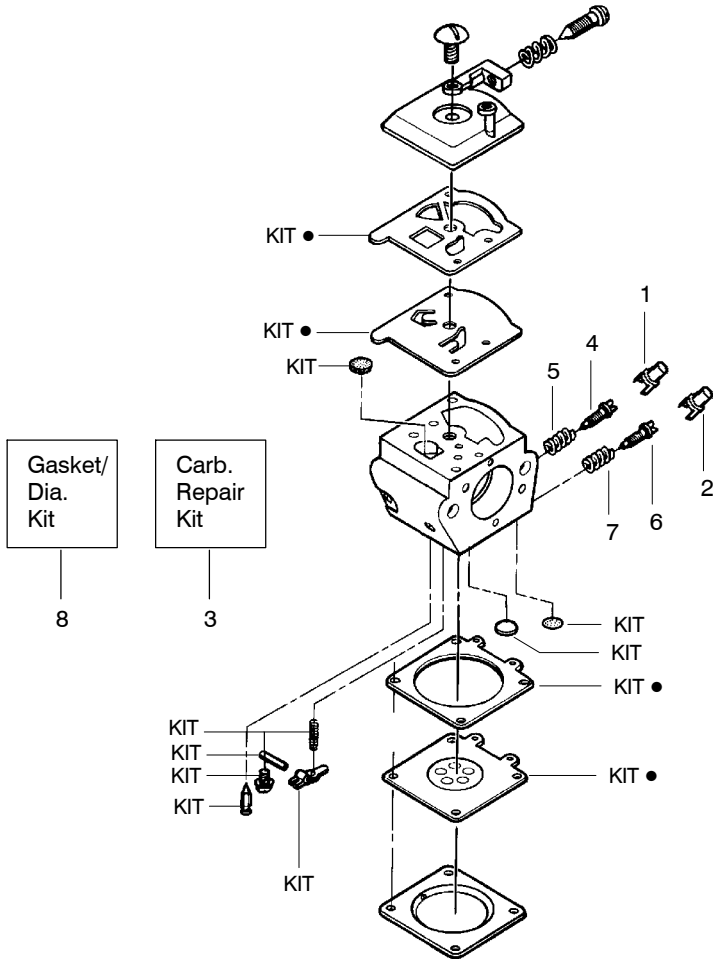


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	21.	---	Kit - Carburetor	39.	530016132	Bolt - Muffler
2.	530055638	Assy - Cylinder Shield (includes # 16)	↗	545081885	Walbro (WT-891) (Incl. Grommet)	40.	530047207	Assy - Muffler (Incl. 36-39)
3.	530069247	Kit - Fuel Line (Small)	22.	530069608	Gasket - Carb. (kit)	Not Shown		
4.	530071835	Kit - Purge Bulb (incl. #5)	23.	530016386	Screw			
5.	530015780	Screw	24.	530049700	Carb. Adapter			
6.	530095646	Assy - Fuel Pick-up	25.	530016187	Screw			
7.	530047442	Strap - Ground	26.	530069608	Gasket - Adaptor (kit)			Manual - Operator
8.	530039198	Ignition Module	27.	530038729	Ring - Piston	545123540		Euro. II
9.	530015814	Screw	28.	530015697	Retainer - Piston Pin	545123539		Euro. I
10.	530057475	Assy - Wire Harness	29.	530071408	Kit - Piston (Incl. 27 & 28)	545123541		Scan
11.	530037793	Foam - Air Filter	30.	530069608	Kit - Engine Gasket (Incl. 22, 26 & 36)	545123542		Euro III
12.	530016101	Nut				545123543		Euro IV
13.	530057702	Assy - Air Box	31.	530031135	Scrench	545123544		Euro V
14.	530035526	Grommet - Carb Adjust	32.	530031163	Bar Wrench	545123545		Turkish
15.	530054144	Seal - Carb Adapter	33.	530056363	Assy - Seal & Bearing	530164650		North America
16.	530055698	Reflector - Heat	34.	530037935	Cap - Crankcase	545123546		Russian
17.	952030150	Spark Plug (RCJ-7Y)	35.	530047062	Assy - Crankshaft	545123745		Non - Ce 1
18.	530016136	Clip - High Tension Lead	36.	530036103	Screen - Spark	545123746		Non - Ce (Russia)
19.	530012550	Cylinder	37.	530037813	Diffuser - Muffler	545003001		Decal - Warning (Russia)
20.	530047631	Grommet - Throttle Cable	38.	530069608	Gasket - Muffler (kit)	545003015		Decal - Warning
						545003009		Decal - Warning

↗ = NEW PART NUMBER FOR THIS IPL

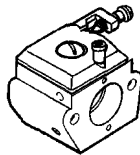
* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

Carburetor Assembly – WT-391 – #530069722



Ref.	Part No.	Description
1.	530038479	Limiter Cap – High
2.	530038478	Limiter Cap – Low
3.	530069826	Carburetor Repair Kit (KIT = Indicates Contents) & Includes Limiter Caps
4.	530035383	Needle – Low Speed
5.	530035293	Needle Spring – Low Speed
6.	530035384	Needle – High Speed
7.	530035295	Needle Spring – High Speed
8.	530069844	Gasket/Diaphragm Kit (• = Indicates Contents)

Kit - Carburetor Assembly No. 530071621 - Walbro 625
Kit - Carburetor Assembly No. 530071820 - Zama W-20
Kit - Carburetor Assembly No. 530071821 - Walbro WT-662



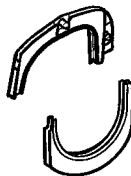
Note: No Repair kits are available for these carburetors

PARTS LIST NO. 530083735		Poulan ® PARTS LIST	CHAIN SAW MODEL(S) 2250, 2450 & 2550 EXPORT
DATE 3/04/08	REPLACES 530083735-6/01/07		Note: Illustration may differ from actual model due to design changes

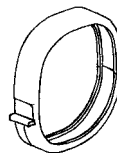
***** **Service Reference** *****

Note: Your chain saw may have either a one or two piece seal. Please note the two piece seal is no longer available.

Two Piece Seal



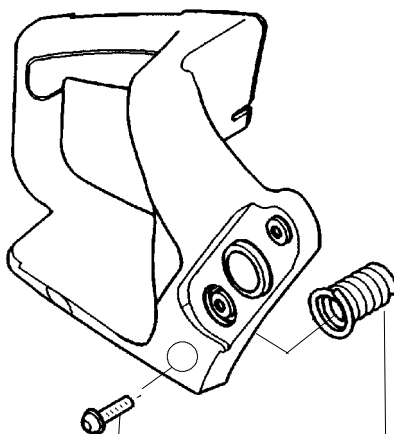
When you replace the one piece seal, or the two piece seal, order the **530054144** seal.



One Piece Seal

***** **Service Reference** *****

Note: Due to product improvements, your unit may have been built with or without the spring and screw shown below. If your unit does not have this spring and screw, no action is required. If your unit does have the spring and screw, please order the part numbers listed below.



530015814
Screw

530053274
Assy-Isolator Spring