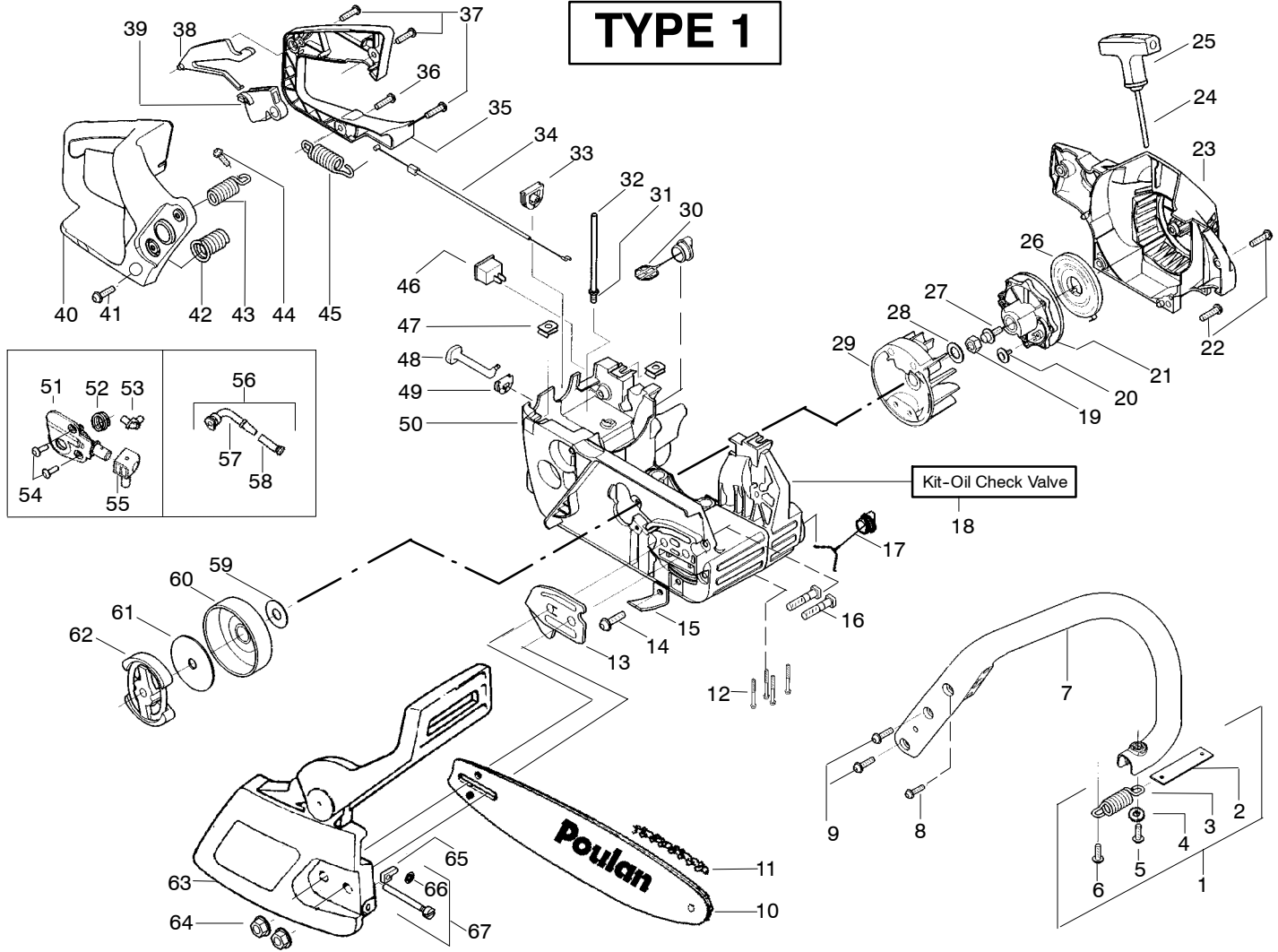


TYPE 1



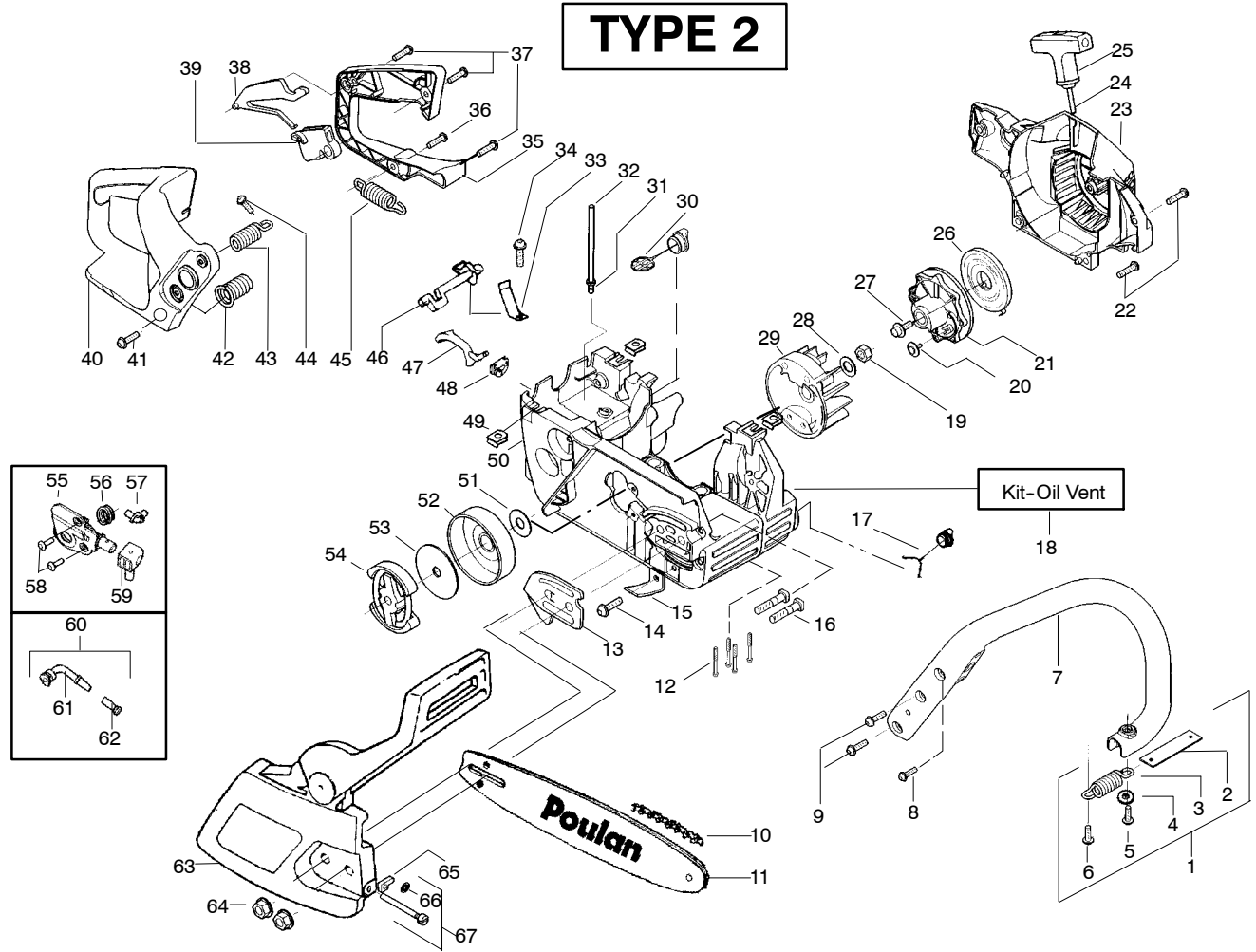
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047963	Assy.- Isolator	24.	530069232	Kit - Rope	49.	530049005	Grommet-Knob
2.	530047608	Limiter Strap	25.	530037485	Starter Handle	50.	530056597	Assy-Chassis (incl. 16,17,30 filter & fuel lines)
3.	530042082	Spring- Isolator	26.	530027531	Recoil Spring	51.	530071259	Kit - Oil Pump (incl. 52,53,55)
4.	530015158	Washer	27.	530015920	Screw	52.	530037820	Gear-Worm Spring
5.	530016018	Screw	28.	530015127	Washer-Flywheel	53.	530049477	Elbow-Oil Pickup
6.	530015843	Screw	29.	530039187	Assy-Flywheel	54.	530016064	Screw
7.	530047583	Front Handle	30.	530047192	Fuel Cap Ass'y.	55.	530019206	Seal Block
8.	530015940	Screw	31.	530023877	Fitting-fuel line	56.	530047663	Assy-Oil Pick-up (incl. 57,58)
9.	530015814	Screw	32.	530069216	Kit-Fuel line (large)	57.	530038373	Pick-up Oiler
10.	952044418	Bar-18"	33.	530047631	Grommet-Cable	58.	530056533	Oil Filter
11.	952051338	Chain-18"	34.	530047602	Cable-Throttle	59.	530015907	Washer-Thrust
12.	530016132	Screw	35.	530047581	Cover-Rear Handle	60.	530047061	Assy.-Clutch Drum w/bearing
13.	530038238	Plate-Bar Mounting	36.	530015886	Screw	61.	530015611	Washer-Clutch
14.	530015814	Screw	37.	530015906	Screw	62.	530014949	Assy. Clutch
15.	530029850	Chain Catcher	38.	530036098	Throttle Lockout	63.	530057447	Assy-Chain Brake
16.	530016133	Bolt-Bar	39.	530036097	Trigger-Throttle	64.	530015917	Nut-Bar Mounting
17.	530010846	Oil Cap Ass'y.	40.	530047582	Handle - Rear	65.	530015826	Pin-Bar Adjust
18.	530071666	Kit-Oil Check Valve	41.	530015814	Screw	66.	530038593	Retainer-Bar Adjust
19.	530016134	Nut-Flywheel	42.	530053274	Assy. Isolator - lower	67.	530069611	Kit-Bar Adj. (incl.65,66)
20.	530016080	Screw	43.	530071385	Kit-Isolator (Upper)			
21.	530037817	Starter Pulley	44.	530015875	Screw			
22.	530015892	Screw	45.	530042082	Spring-Isolator			
23.	530057444	Fan Housing	46.	530069572	Kit-Switch			
			47.	530015922	Nut-"U"-Type			
			48.	530047605	Knob-Choke			

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

= THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.

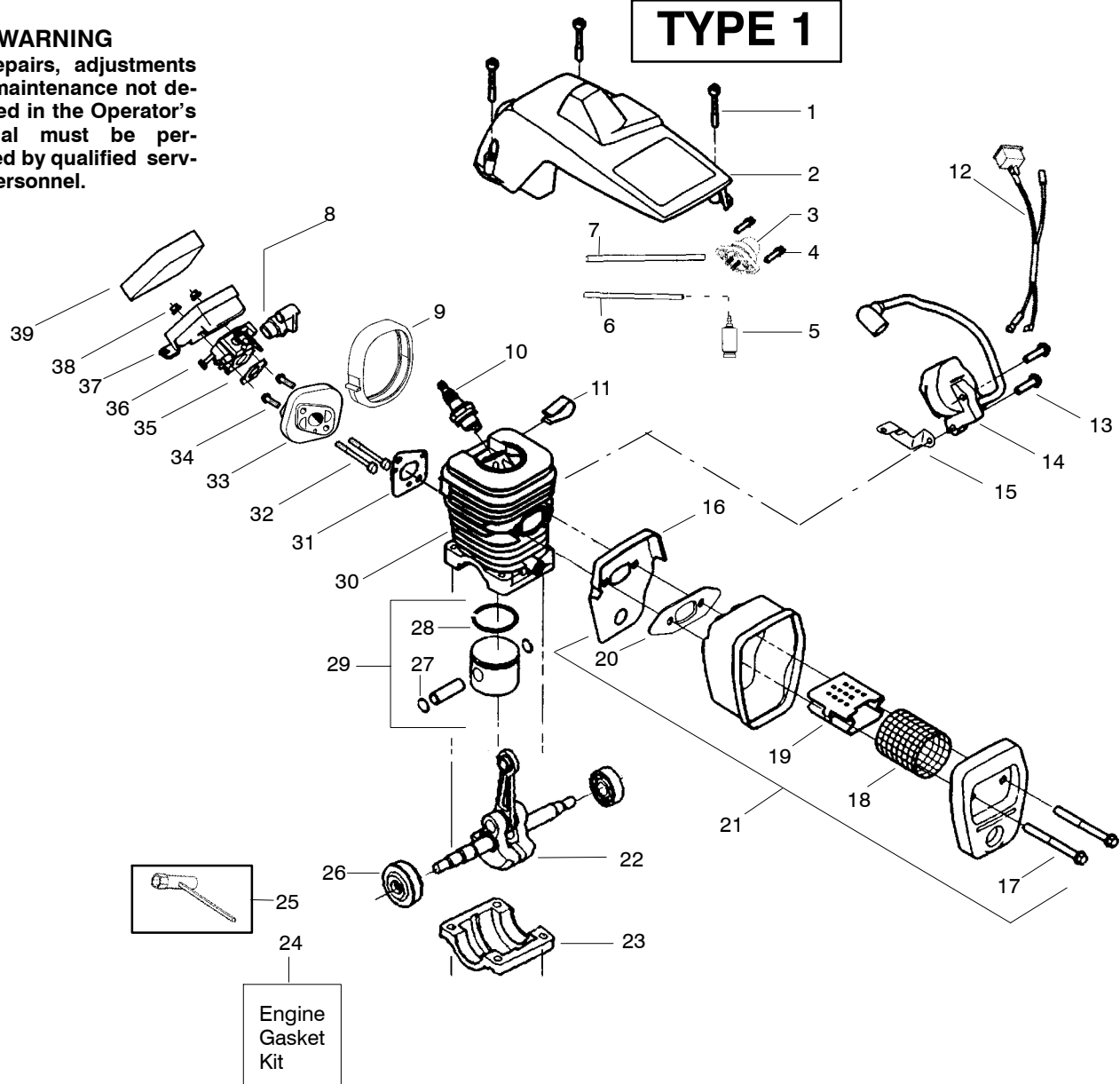
TYPE 2



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530059667	Assy.-Isolator	27.	530015920	Screw	52.	530047061	Assy.-Clutch Drum w/bearing
2.	530047608	Limiter Strap	28.	530015127	Washer-Flywheel	53.	530015611	Washer-Clutch
3.	530059668	Spring-Isolator	29.	530039187	Assy-Flywheel	54.	530014949	Assy. Clutch
4.	530015158	Washer	30.	530047192	Assy-Fuel Cap	55.	530071259	Kit - Oil Pump (incl. 56,57,59)
5.	530016018	Screw	31.	530023877	Fitting-fuel line	56.	530037820	Gear-Worm Spring
6.	530015843	Screw	32.	530069216	Kit-Fuel line (large)	57.	530049477	Elbow-Oil Pickup
7.	530047583	Front Handle	33.	530016149	Spring-Switch	58.	530016064	Screw
8.	530015940	Screw	34.	530015775	Screw	59.	530019206	Seal Block
9.	530015814	Screw	35.	530047581	Cover-Rear Handle	60.	530047663	Assy-Oil Pick-up (Incl. 61,62)
10.	952051338	Chain - 18"	36.	530015886	Screw	61.	530038373	Pick-up Oiler
11.	952044418	Bar - 18"	37.	530015906	Screw	62.	530056533	Filter-Oil
12.	530016132	Screw	38.	530036098	Throttle Lockout	63.	530057447	Assy.-Chain Brake
13.	530038238	Plate-Bar Mount.	39.	530036097	Trigger-Throttle	64.	530015917	Nut-Bar Mounting
14.	530015814	Screw	40.	530047582	Handle - Rear	65.	530015826	Pin-Bar Adjust
15.	530029850	Chain Catcher	41.	★★★★★	Screw	66.	530038593	Retainer
16.	530016133	Bolt-Bar	42.	★★★★★	Assy Isolator-lower	67.	530069611	Kit-Bar Adjusting (incl. # 65,66)
17.	530057236	Assy-Oil Cap	43.	530071958	Kit-Isolator (Upper)			
18.	530071666	Kit-Oil Vent	44.	530015875	Screw			
19.	530016134	Nut-Flywheel	45.	530059668	Spring-Isolator			
20.	530016080	Screw	46.	530057473	Lever-Switch			
21.	530037817	Starter Pulley	47.	530057474	Lever-Choke			
22.	530015892	Screw	48.	530049005	Grommet-Knob			
23.	530057444	Housing-Fan	49.	530015922	Nut-"U"-Type			
24.	530069232	Kit - Rope	50.	530058730	Assy-Chassis fuel lines and caps			
25.	530056402	Handle- Starter	51.	530015907	Washer-Thrust			
26.	530027531	Spring-Recoil						

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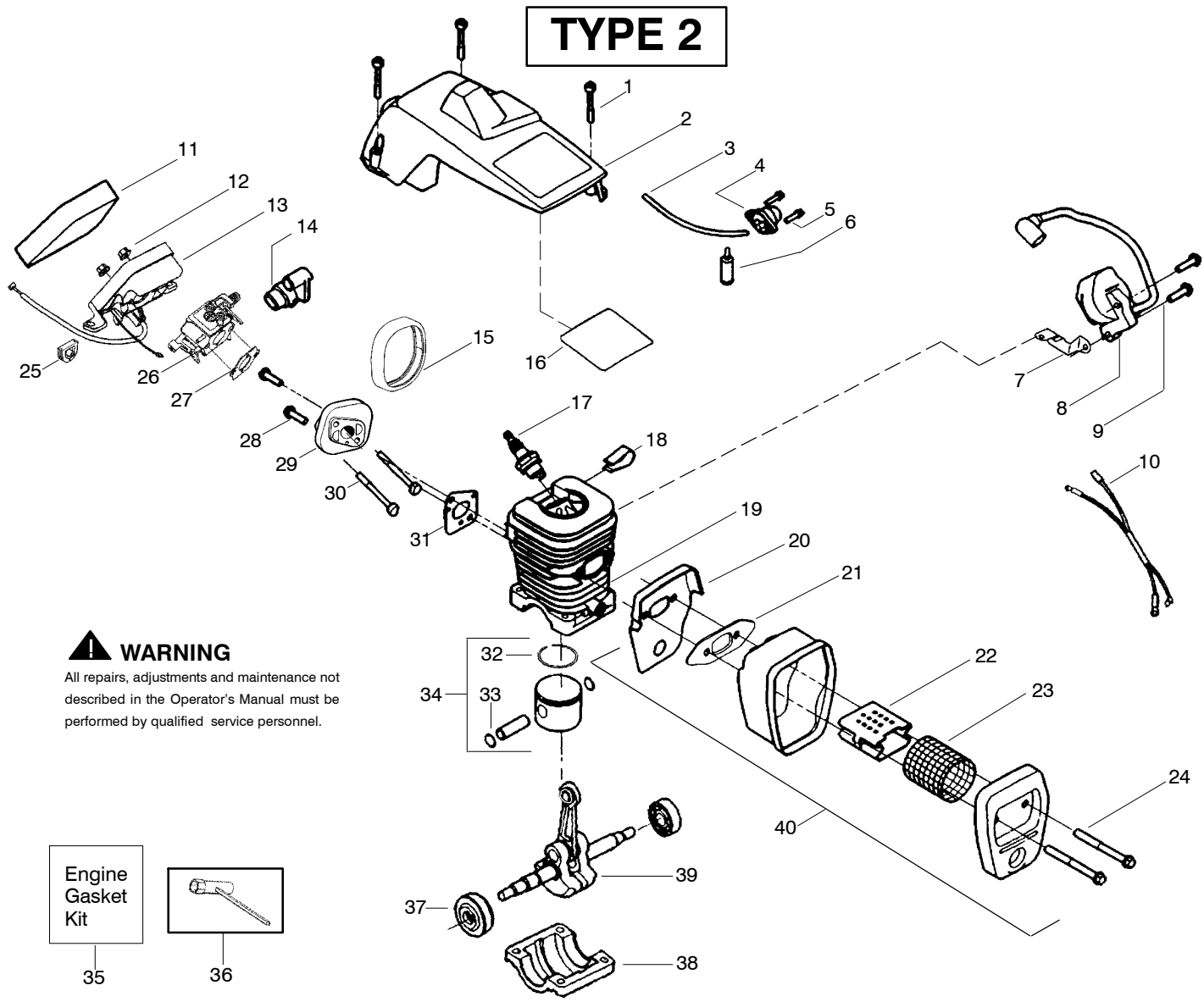
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	16.	530049870	Back Plate-Muffler	30.	530012550	Cylinder
2.	530055638	Shield-Cylinder	17.	530016132	Screw	31.	530069608	Gasket-Adapter(kit)
3.	530047213	Assy-Air Purge	18.	530036103	Screen-Spark	32.	530016187	Screw
4.	530015780	Screw	19.	530037813	Diffuser-Muffler	33.	530049700	Adapter-Carb.
5.	530095646	Assy-Fuel Pick-up	20.	530069608	Gasket-Muffler(kit)	34.	530016386	Screw
6.	530069247	Kit-Line Purge/Carb. (Small Dia)	21.	530047207	Assy-Muffler (Incl. 16-20)	35.	530069608	Carb. Gasket(kit)
7.	530069216	Kit-Line Purge/Tank (large line)	22.	530047062	Assy-Crankshaft	36.	530071621	Kit-Carburetor (WT-625)
8.	530035526	Grommet-Carb Adjust.	23.	530037935	Cap-Crankcase	37.	530047604	Housing-Air Filter
9.	530054144	Seal-Carb Adapter	24.	530069608	Kit-Engine Gasket (incl. 20,31,35)	38.	530016101	Nut
10.	952030150	Spark Plug (RCJ-7Y)	25.	530031163	Scrench	39.	530037793	Air Filter - Foam
11.	530016136	Clip-High Tension Lead	26.	530056363	Assy-Seal & Bearing	Not Shown		
12.	530049117	Assy-Wire Harness (includes switch)	27.	530015697	Retainer - Piston Pin	530163693	Manual	
13.	530015814	Screw	28.	530038729	Ring-Piston	530057757	Decal-Warning	
14.	530039198	Module-Ignition	29.	530071408	Kit-Piston - (incl. 27,28)			
15.	530047442	Strap-Ground						

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WARNING
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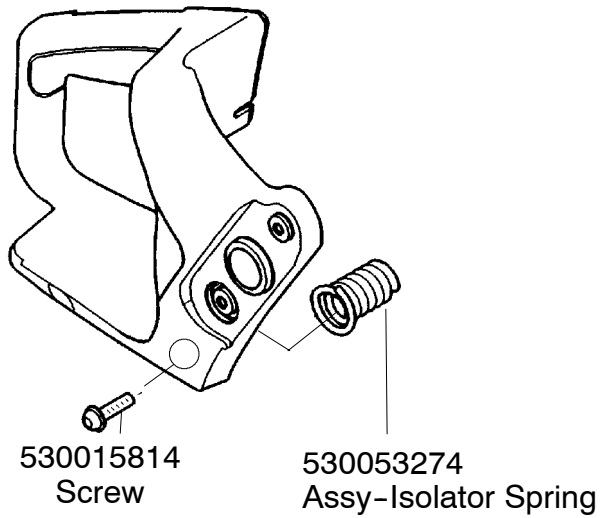
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	19.	530012550	Cylinder	34.	530071408	Kit-Piston (Incl. 32 & 33)
2.	530055638	Assy-Cylinder Shield (includes # 16)	20.	530049870	Backplate-Muffler	35.	530069608	Kit-Engine Gasket (Incl. 21, 27 & 31)
3.	530069247	Kit-Fuel Line (Small)	21.	530069608	Gasket-Muffler(kit)	36.	530031163	Wrench-bar
4.	530071835	Kit-Purge Bulb (incl.#5)	22.	530037813	Diffuser-Muffler	37.	530056363	Assy-Seal & Bearing
5.	530015780	Screw	23.	530036103	Screen-Spark	38.	530037935	Cap-Crankcase
6.	530095646	Assy-Fuel Pick-up	24.	530016132	Bolt-Muffler	39.	530047062	Assy-Crankshaft
7.	530047442	Strap-Ground	25.	530047631	Grommet-Throttle Cable	40.	530047207	Assy-Muffler (Incl. 20-24)
8.	530039198	Ignition Module	26.	---	Kit-Carburetor			
9.	530015814	Screw		545081885	Walbro (WT-89) (Incl. Grommet)			Not Shown
10.	530057475	Assy-Wire Harness	27.	530069608	Gasket-Carb. (kit)			
11.	530037793	Foam-Air Filter	28.	530016386	Screw			
12.	530016101	Nut	29.	530049700	Carb. Adapter			
13.	530057702	Assy-Air Box	30.	530016187	Screw			
14.	530035526	Grommet-Carb Adjust	31.	530069608	Gasket- Adaptor(kit)	530164650	Manual	
15.	530054144	Seal-Carb Adapter	32.	530038729	Ring-Piston	530057757	Decal-Warning	
16.	530055698	Reflector-Heat	33.	530015697	Retainer-Piston Pin	530059229	Decal-Start-Inst.	
17.	952030150	Spark Plug (RCJ-7Y)						
18.	530016136	Clip-High Tension Lead						

✓ = NEW PART NUMBER FOR THIS IPL * = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530164193		Poulan ® PARTS LIST	CHAIN SAW MODEL(s) 2550SE "Silver Edition"
DATE 3/05/08	Replaces 530164193 - 8/30/04		Note: Illustration may differ from actual model due to design changes

★★★★★ **Service Reference** ★★★★★

Note: Due to product improvements, your unit may have been built with or without the spring and screw shown below. If your unit does not have this spring and screw, no action is required. If your unit does have the spring and screw, please order the part numbers listed below.



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