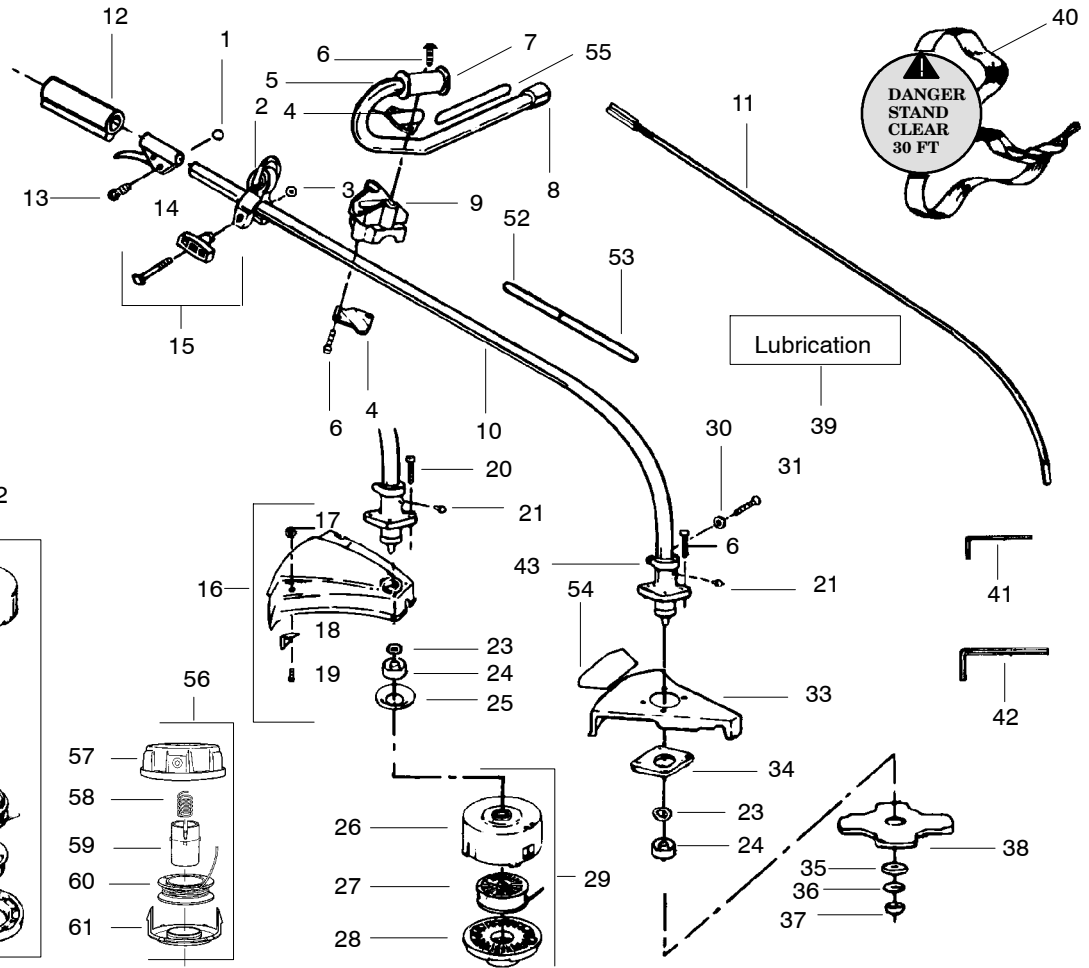
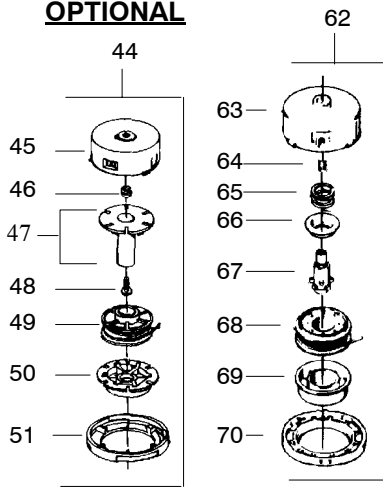


⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

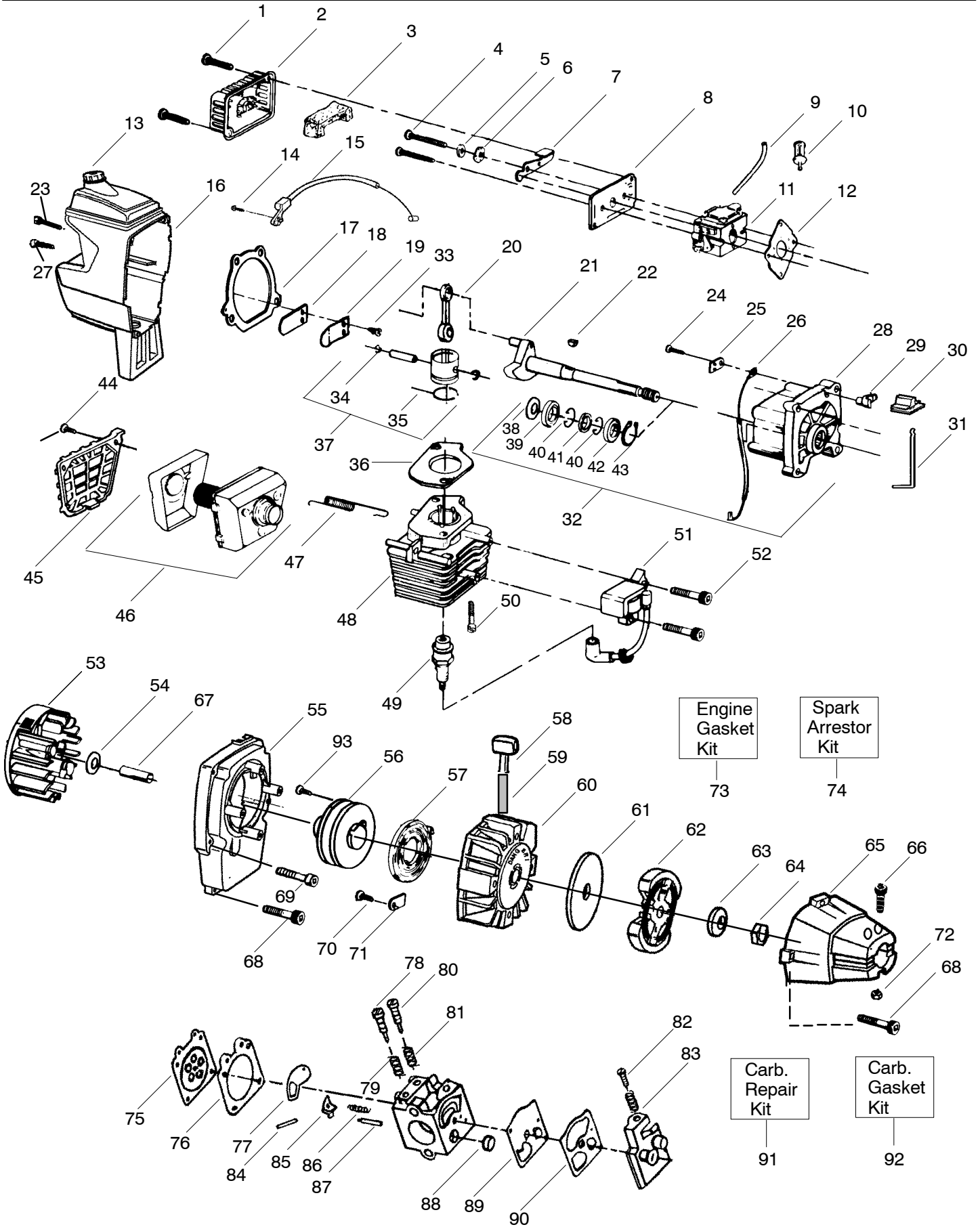


OPTIONAL



Key No.	Part No.	Description	Key No.	Part No.	Description
1	530015768	Nut	37	530093748	Nut 3/8
2	530094686	Clamp Harness Ass'y.	38	952711507	Weed Blade
3	530015197	Locknut	39	530030102	Shaft Lubrication
4	530094572	Handlebar Bracket	40	530094417	Shoulder Strap
5	530010725	Handlebar	41	530031111	Hex Wrench (5/32)
6	530015791	Screw	42	530031098	Hex Wrench (3/16)
7	530092086	Handlebar Grip	43	530094581	Bearing Housing Ass'y. (Incl.#23&24)
8	530092192	Handlebar Cap	44	952711504	Cutting Head Ass'y.
9	530012207	Handlebar Clamp	45	530094562	Hub Ass'y.
10	530094643	Drive Shaft Housing	46	530094956	Spring
11	530094555	Drive Shaft	47	530069312	Locking Plate Kit
12	530027595	Drive Shaft Grip	48	530015542	Screw
13	530015774	Screw	49	952711502	Spool w/Line
14	530010959	Throttle Lever Ass'y. (Incl. #1 & 13)	50	530094521	Cover
15	530069252	"T" Handle Kit	51	530094522	Release Button
16	530069256	Shield Kit Ass'y. (Incl. #17-19)	52	530029160	Decal-Shaft Warning (Upper)
17	530015653	Locknut	53	530029161	Decal-Shaft Warning (Lower)
18	530094570	Line Limiter	54	530027749	Decal-Blade Direction
19	530 015037	Screw	55	530027778	Decal-Handlebar
20	530092243	Screw	56	952711520	Cutting Head Ass'y.
21	530015518	Screw	57	530094878	Hub Ass'y.
23	530092216	Washer	58	530094830	Spring
24	530092359	Dust Cup	59	530094827	Release Button
25	530094571	Grass Washer	60	952711521	Spool w/Line
26	530094592	Hub Ass'y.	61	530094828	Cover
27	952711501	Spool w/Line	62	952711525	Cutting Head Ass'y.
28	530094494	Cover	63	530093896	Hub
29	952711503	Cutting Head Ass'y. (Incl. #26-28)	64	530093898	Line Saver
30	530092227	Washer	65	530340007	Spring
31	534828400	Screw	66	530092068	Spring Adapter
33	530094627	Shield	67	530093897	Drive Gear
34	530027615	Shield Retention Plate	68	952711526	Spool w/Line
35	530015792	Washer	69	530344046	Release Button
36	530015492	Washer	70	530344102	Cover

Note: Illustrations may differ from actual models due to design changes



PARTS LIST NO. 530067352 - 6/15/95		Poulan PRO™ PARTS LIST	Trimmer Model: 117
Page No. 3	REPLACES 530067352 - 7/15/92		

Key No.	Part No.	Description	Key No.	Part No.	Description
1	530015773	Screw	50	530015239	Screw
2	530027529	Air Filter Cover	51	530039134	Ignition Module Kit
3	530027530	Air Filter	52	530015128	Screw
4	530015849	Screw	53	530039136	Flywheel Ass'y.
5	530027528	Spacer	54	530347987	Washer
6	530015254	Wave Washer	55	530027946	Fan Housing
7	530027526	Choke Shutter	56	530069291	Starter Pulley
8	530027527	Air Filter Plate	57	530029395	Starter Spring
9	530069247	Fuel Line Kit	58	530027569	Starter Handle
10	530010897	Fuel Pick-up Ass'y.	59	530069232	Rope Kit
11	530035259	Carburetor (WA-199)	60	530014022	Pulley Housing Ass'y.
12	† 530019156	Carburetor Gasket	61	530094189	Clutch Washer
13	530010729	Fuel Cap Ass'y.	62	530069254	Clutch Ass'y. Kit
14	530015775	Screw	63	530015796	Washer
15	530027549	Throttle Cable Ass'y.	64	530001733	Nut
16	530027995	Shroud & Tank Ass'y.	65	530014023	Clutch Housing
17	† 530019154	Gasket	66	530015767	Screw
18	530027593	Reed	67	530027511	Spacer
19	530027594	Reed Stop	68	530015770	Screw
20	530010960	Connecting Rod Ass'y. (Incl. Bearings)	69	530015769	Screw
21	530010934	Crankshaft Ass'y.	70	530015496	Screw
22	530015126	Flywheel Key	71	530027523	Pulley Retainer
23	530015772	Screw	72	530015768	Locknut
24	530015780	Screw	73	530069276	Engine Gasket Kit (†Indicates Contents)
25	530027546	Switch Insulator	74	952-701612	*+ Spark Arrestor Kit
26	530027547	Lead Wire	75	530035014	*+ Metering Diaphragm
27	530015771	Screw	76	530035151	*+ Metering Diaphragm Gasket
28	530014016	Crankcase Ass'y. (Incl. #39-42)	77	530035147	*+ Circuit Plate Gasket
29	530027545	Switch Ramp	78	530035142	Hi Speed Needle
30	530027958	Switch Button	79	530035036	Hi Speed Needle Spring
31	530027959	Switch Spring	80	530035141	Idle Needle
32	530014015	Crankcase & Crankshaft Ass'y. (Incl. #21,28,38&43)	81	530035023	Idle Needle Spring
33	530015241	Screw	82	530035203	Idle Speed Screw
34	530015162	Piston Pin Retainer	83	530035208	+ Idle Speed Spring
35	530025875	Piston Ring	84	530035028	+ Metering Pin
36	530019178	Cylinder Gasket	85	530035031	+ Metering Lever
37	† 530069277	Piston Kit (Incl. #34,35 & pin)	86	530035188	+ Metering Lever Spring
38	530015788	Spacer	87	530035106	+ Inlet Needle Valve
39	530032103	Inner Bearing	88	530035178	*+ Inlet Screen
40	530015787	Retaining Ring	89	530035166	*+ Pump Diaphragm
41	530019158	Crankshaft Seal	90	530035164	+ Pump Gasket
42	530032102	Outer Bearing	91	530035260	Carb. Kwik Repair Kit (+Indicates Contents)
43	530015789	Crankshaft Retaining Ring	92	530035186	Carb. Gasket/Diaphragm Kit (*Indicates Contents)
44	530015717	Screw	93	530015823	Screw
45	530027781	Muffler Guard			
46	530069257	Muffler Kit			
47	530024903	Muffler Spring	Not Shown		
48	530012238	Cylinder			
49	530030077	Spark Plug		✓ 530068776 530029012	Operator Manual Instruction Decal