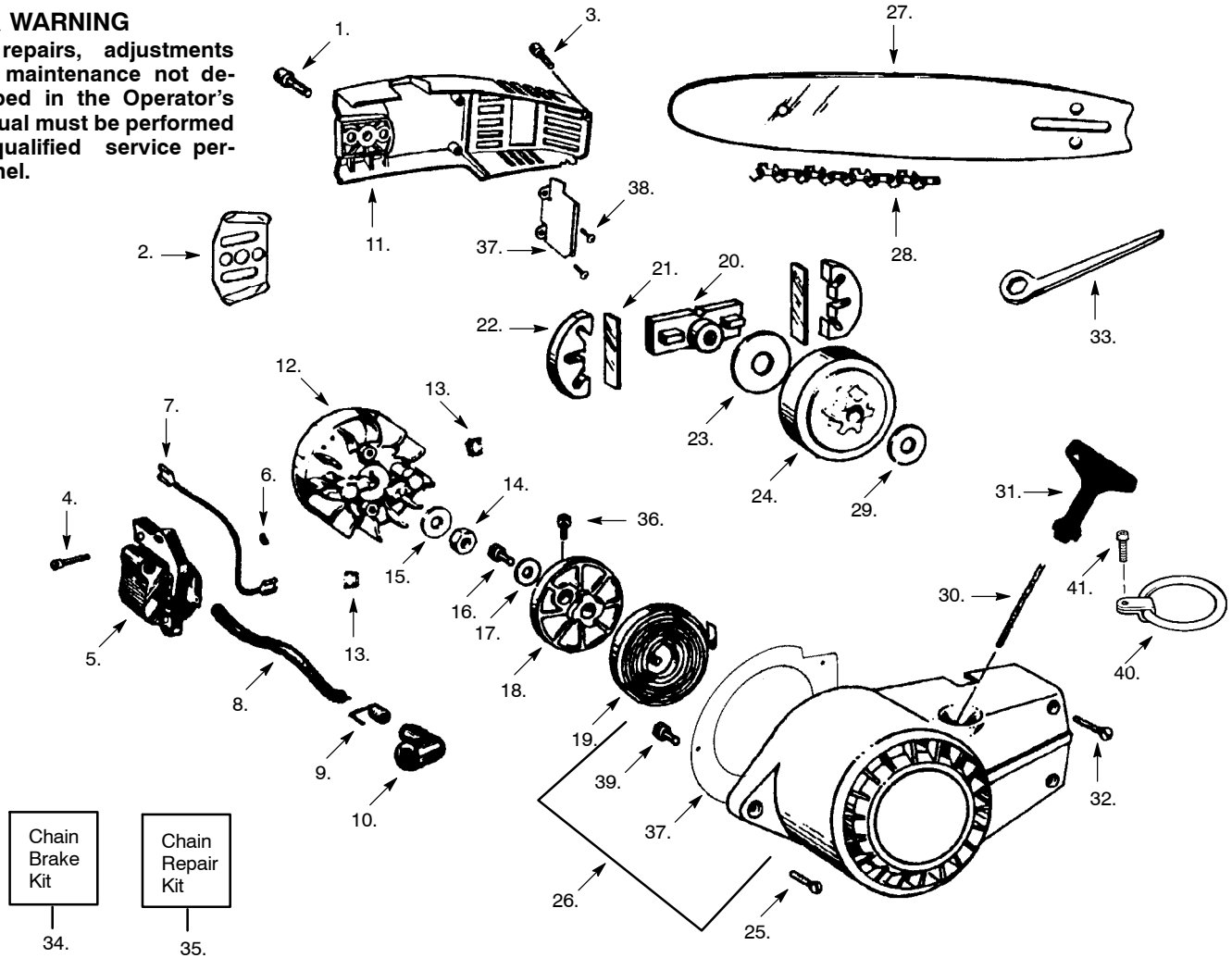


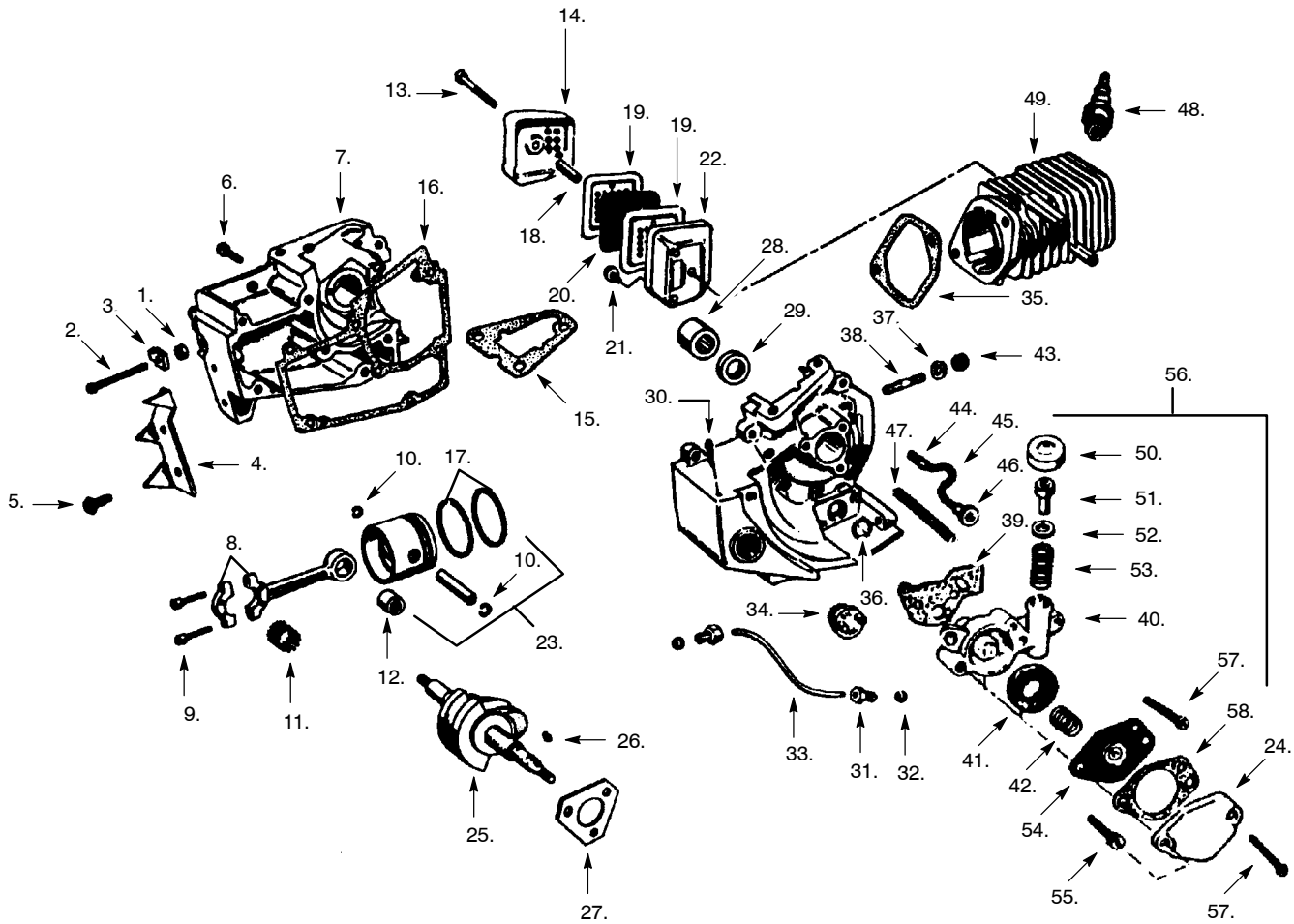
**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530-015819	Screw	21.	530-023381	Clutch Springs	•	530-068433	Operator Manual
2.	530-023864	Guide Plate	22.	530-023379	Clutch Shoes	•	530-029750	Repl. Bar & Chain Decal
3.	530-015870	Screw	23.	530-023382	Clutch Plate			
4.	530-015128	Screw	24.	530-069301	Drum & Sprocket Ass'y.			
5.	530-039141	Ignition Module (Incl. 7-10)	25.	530-015074	Screw			
6.	530-015126	Flywheel Key	26.	530-011243	Fan Housing (Incl. 39 & Baffle)			
7.	530-039168	Lead Stop Switch	27.	952-044369	Bar - 16" SN			
8.	530-039026	High Tension Lead (Bulk No. 8141)	28.	952-051211	Chain - 16" (P101S-56)			
9.	530-039071	Connector Spring Plug	29.	530-023519	Clutch Washer			
10.	530-039097	Spark Plug Boot	30.	530-069232	Rope Kit			
11.	530-029259	Bar Clamp	31. ✓	530-037485	Starter Handle			
12.	530-047198	Flywheel Ass'y.	32.	530-015122	Screw			
13.	530-023817	Starter Dog Spring	33.	530-031063	Bar Wrench			
14.	530-626605	Nut	34.	★	Chain Brake Kit			
15.	530-015127	Washer	35.	530-052073	Chain Repair Kit			
16.	530-001724	Screw	36.	530-016080	Screw			
17.	530-015123	Washer	37.	530-029260	Baffle			
18.	530-069289	Starter Pulley	38.	530-015407	Screw			
19.	530-042023	Starter Spring	39.	530-015241	Screw			
20.	530-022079	Clutch Spider	40.	530-069708	Rope Ring Kit (Incl. 41)			
			41.	530-001711	Screw			

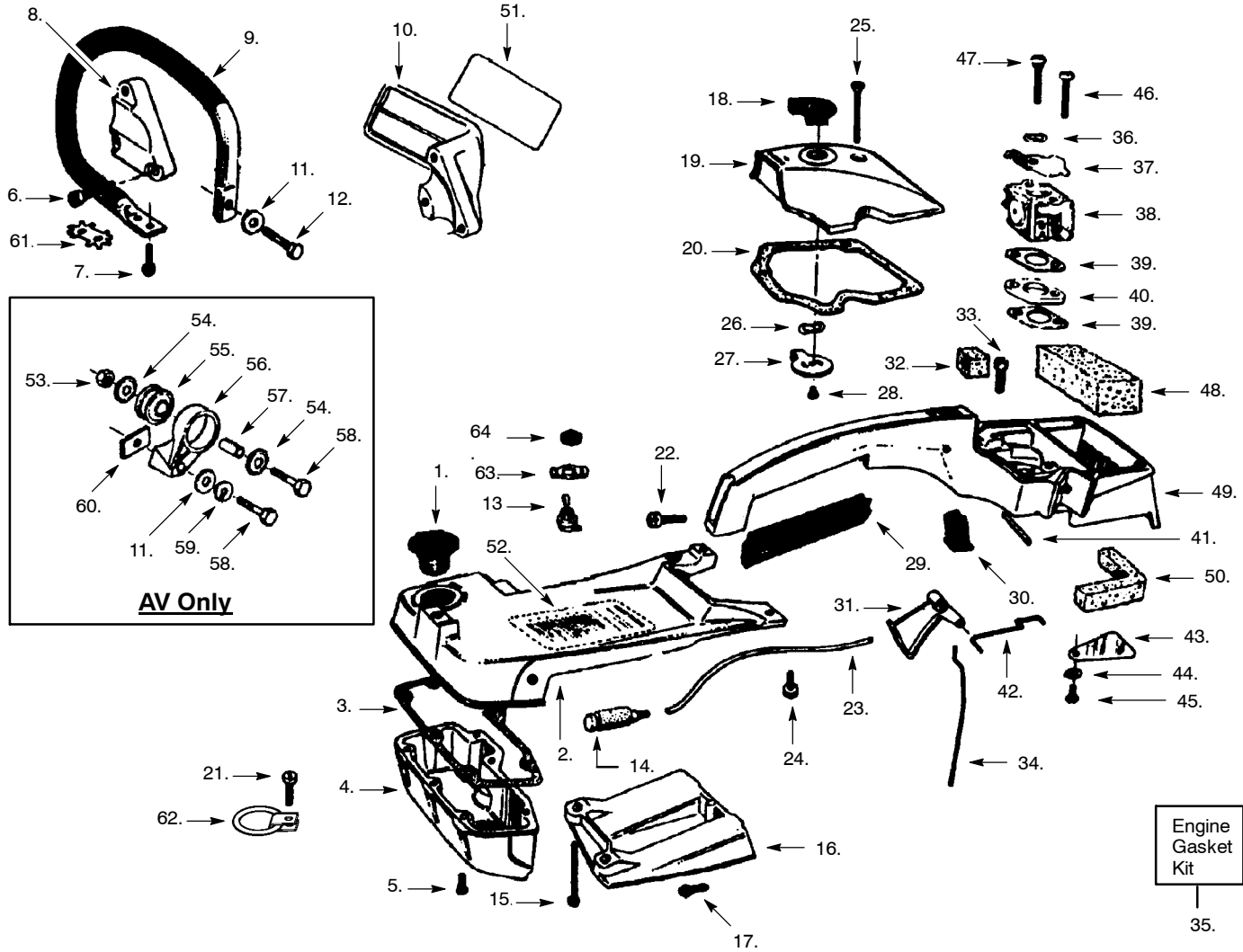
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• = NOT SHOWN IN THE ABOVE ILLUSTRATION

PARTS LIST NO. <b>530-067624</b>		<b>POULAN PRO® PARTS LIST</b>	CHAIN SAW MODEL(S) <b>S25DA &amp; S25AV</b>
DATE <b>10/15/95</b>	REPLACES <b>530-067624-9/15/95</b>		PAGE NO. <b>2</b>
<b>Note:</b> Illustration may differ from actual model due to design changes			



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530-015135	Nut	22.	530-023604	Muffler Body	42.	530-023699	Diaphragm Spring
2.	530-015134	Screw	23.	530-069298	Piston Ass'y. (Incl.10)	43.	530-001660	Nut
3.	530-023492	Bar Adjusting Pin	24.	530-011163	Oil Pump Cover	44.	530-002589	Oil Pick-up Weight
4.	530-023387	Spur (Optional)	25.	530-022173	Crankshaft	45.	530-021012	Oil Line (Bulk 8132)
5.	530-015539	Screw	26.	530-015126	Flywheel Key	46.	530-023148	Oil Pump Intake Valve
6. ✓	530-015986	Screw	27.	530-023354	Crankcase Washer	47.	530-024677	Oil Line Protector Spring
7.	530-010223	Crankcase Ass'y. (Incl. 1,2,3,16,28-30,&38)	28.	530-032021	Bearing	48.	952-030037	Spark Plug
8.	530-022077	Connecting Rod Ass'y. (Incl. 9 & 12)	29.	530-019051	Seal	49.	530-012264	Cylinder
9.	530-001713	Screw	30.	530-069185	Oil Vent Pin	50.	530-023356	Oil Pump Cap
10.	530-015131	Piston Pin Retainer	31.	530-002615	Discharge Line Fitting	51.	530-023357	Oil Pump Plunger
11.	530-032019	Crankpin Rollers	32.	530-002464	Ferrule 1/8" Tubing	52.	530-019029	Quad Ring Plunger
12.	530-032018	Piston Pin Bearing	33.	530-021013	Discharge Line-Oil Pump (Bulk 8115)	53.	530-023358	Oil Pump Spring
13.	530-015189	Screw	34. ✓	530-010221	Oil Cap (Incl. O Ring w/ Retainer)	54.	530-022124	Diaphragm Ass'y.
14.	530-029271	Muffler Cover	35.	530-019043	Cylinder Gasket	55.	530-015114	Screw
15.	530-019049	Gasket	36.	530-001952	O-Ring	56.	530-010177	Pump Ass'y.
16.	530-019044	Crankcase Gasket	37.	530-001642	Cylinder Washer	57. ✓	530-015738	Screw
17.	530-029391	Piston Rings	38.	530-001674	Cylinder Studs	58.	530-019053	Pump Body Cover Gasket
18.	530-015657	Muffler Spacer	39.	530-019054	Oil Pump Body Gasket			
19.	530-029283	Muffler Baffle	40.	530-010178	Oil Pump Body			
20.	530-023592	Muffler Screen	41.	530-023698	Pump Body Filter			
21.	530-001709	Screw						

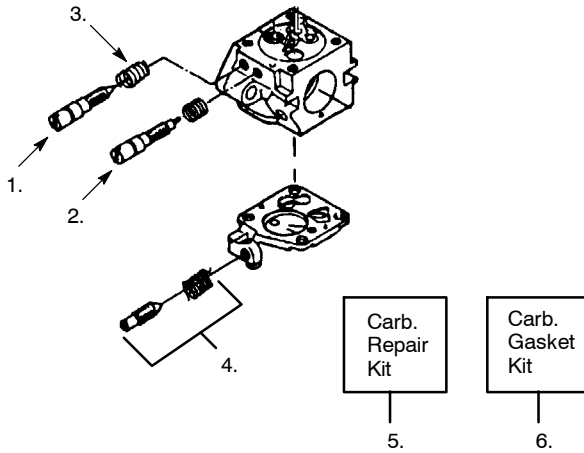
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Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530-010123	Fuel Cap Ass'y.	19.	530-011558	Carburetor Cover	39.	530-019045	Carb. Gasket
2.	530-012259	Fuel Tank Top	20.	530-019074	Carb. Cover Gasket	40.	530-023872	Spacer
3.	530-019047	Fuel Tank Gasket	21.	530-015239	Screw	41.	530-015145	Trigger Pin
4.	530-012260	Fuel Tank Bottom	22.	530-015247	Screw	42.	530-023372	Throttle Rod
5.	530-015138	Screw	23.	530-069216	Line Kit (Bulk 8133)	43.	530-023366	Reed
6.	530-015509	Screw	24.	530-015476	Screw	44.	530-023367	Washer
7.	-	Screw	25.	530-015144	Screw	45.	530-015139	Screw
	530-015037	S25	26.	530-015147	Wave Washer	46.	530-015257	Screw
	530-015839	S25AV	27.	530-023876	Choke Lever	47.	530-015256	Screw
8.	530-024049	Handguard Cap	28.	530-015407	Screw	48.	530-023369	Air Filter
9.	-	Front Handlebar	29.	530-024111	Handle Grip	49.	530-011548	Handle & Carb. Hsg.
✓	530-022358	S25	30.	530-023362	Oil Pump Button	50.	530-023388	Dust Seal
	530-022315	S25AV	31.	530-024672	Trigger	51.	530-026849	Handguard Decal
10.	530-024091	Handguard	32.	530-023373	Throttle Wire Boot	52.	530-027939	Instruction Decal
11.	530-015151	Washer	33.	530-001636	Screw	53.	530-015515	Nut
12.	-	Screw	34.	530-023361	Oil Pump Push Rod	54.	530-025567	Cup Washer
	530-001648	S25	35.	530-069023	Engine Gasket Kit	55.	530-025566	Isolator
	530-015505	S25AV				56.	530-028691	Isolator Mtg. Bracket
13.	530-023573	Start/Stop Switch				57.	530-025565	Spacer
14.	530-014362	Fuel Pick-up Ass'y.				58.	530-015505	Screw
15.	530-015152	Screw				59.	530-001642	Lockwasher
16.	530-012258	Cylinder Shield	36.	530-015146	Wave Washer	60.	530-024317	Pad
17.	530-001709	Screw	37.	530-023841	Choke Shutter	61.	530-028690	Retainer
18.	530-023376	Choke Knob	38.	530-035258	Carburetor	62.	530-036548	Rope Ring Ass'y.
						63.	530-038387	Plater
						64.	530-024858	Nut

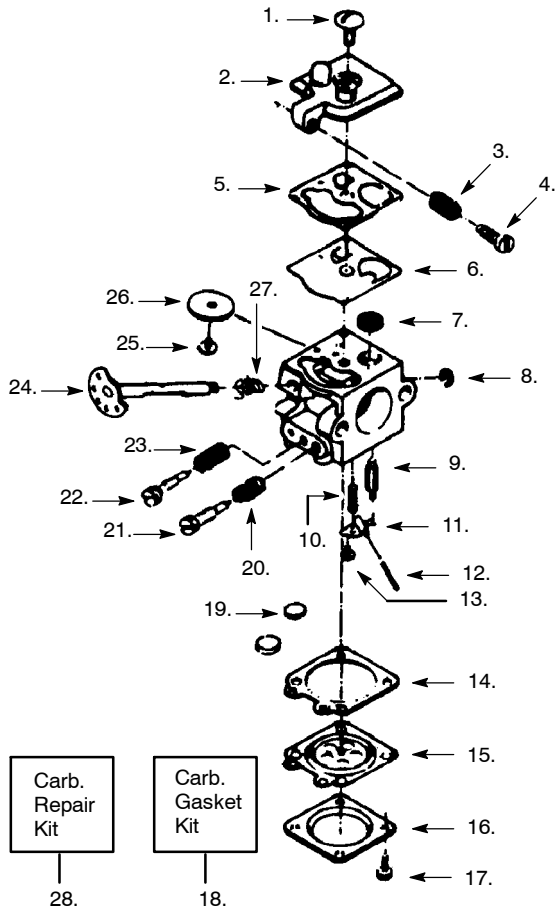
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### CARBURETOR ASSEMBLY CIQ-W2 & C1Q-W2A



Ref.	Part No.	Description
1	530-035272	Idle Low Mixture Screw
2	530-035273	High Mixture Screw
3	530-035274	Low/High Mixture Screw Spring
4	530-069343	Pump Cover Kit
5	-	Carburetor RepaKit
	530-035269	C1Q-W2
	530-035288	C1Q-W2A
6	530-035270	Gasket/Diaphragm Kit

### CARBURETOR ASSEMBLY - WT-83 # 530-035258



Ref.	Part No.	Description
1.	530-035017	Pump Cover Screw
2.	530-035159	Fuel Pump Cover
3.	530-035168	Spring-Idle Speed Adjusting Screw
4.	530-035035	Idle Speed Adjusting Screw
5.	530-035164	* Fuel Pump Gasket
6.	530-035166	† * Fuel Pump Diaphragm
7.	530-035027	* Fuel Inlet Screen
8.	530-035007	Throttle Retainer Ring
9.	530-035106	* Inlet Needle Valve
10.	530-035188	* Metering Lever Spring
11.	530-035031	* Metering Lever
12.	530-035028	* Metering Lever Pin
13.	530-035016	* Screw-Metering Lever Pin
14.	530-035165	† * Metering Diaphragm Gasket
15.	530-035014	† * Metering Diaphragm
16.	530-035003	Metering Diaphragm Cover
17.	530-035021	Metering Cover Screw Ass'y.
18.	530-035173	Carb. Gasket/Diaphragm Kit ( { Indicates Contents)
19.	530-035162	* Plug-5/16 Dia. Welch
20.	530-035167	High Speed Mixture Needle Spring
21.	530-035169	High Speed Mixture Needle
22.	530-035171	Low Speed Mixture Needle
23.	530-035023	Low Speed Mixture Needle Spring
24.	530-035034	Throttle Shaft Ass'y.
25.	530-035015	Throttle Valve Screw
26.	530-035006	Throttle Valve
27.	530-035024	Throttle Return Spring
28.	530-035161	Carb. Repair Kit ( * Indicates Contents)

#### 1. SERVICE REFERENCE:

When using a Chain Brake Kit #952-069259 on this model, you must replace the muffler with #530-069305.

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