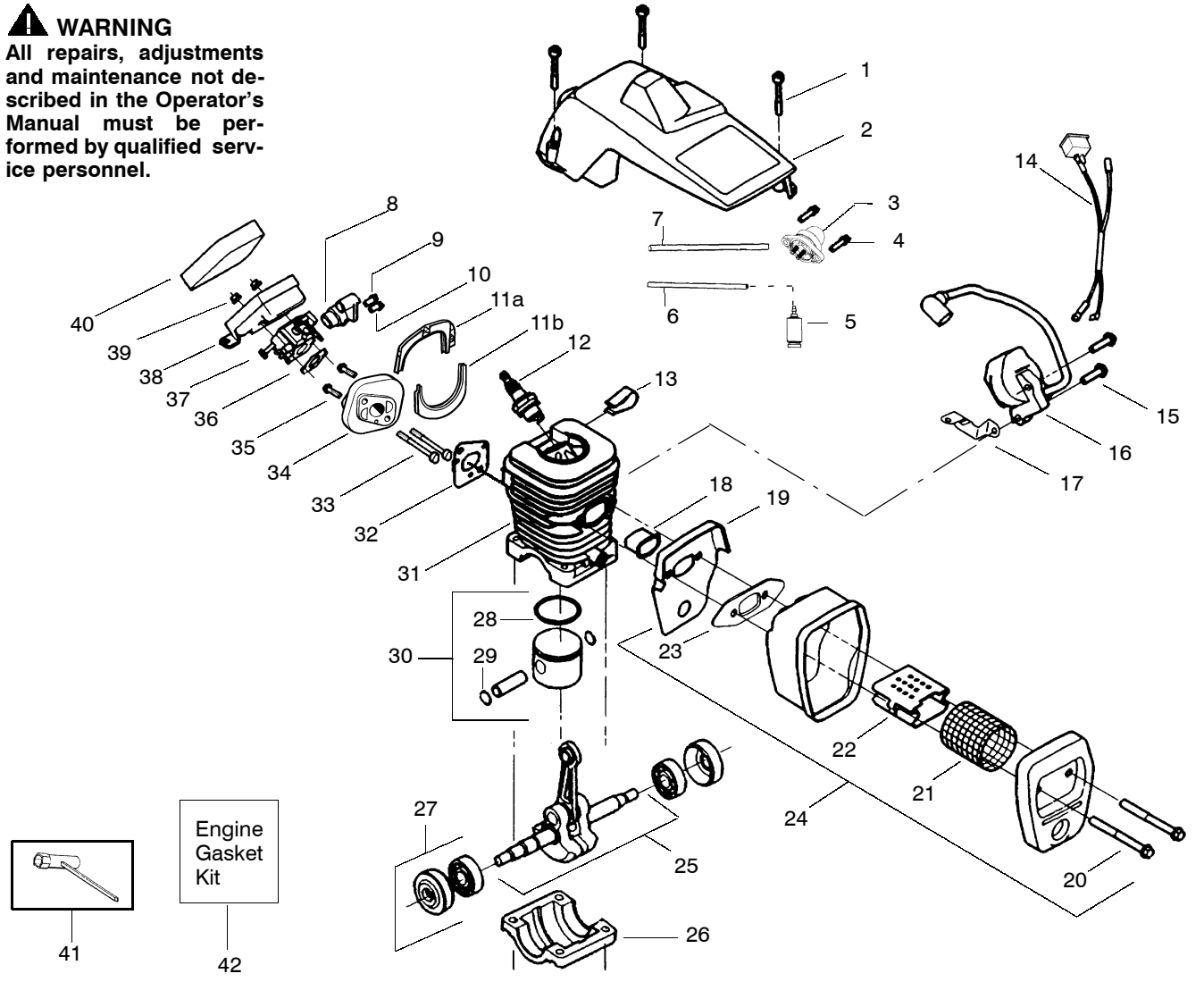


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047963	Assy.—Isolator	25.	530027531	Recoil Spring	50.	530019206	Seal Block
2.	530047608	Limiting Strap	26.	530037817	Starter Pulley	51.	530016064	Screw
3.	530042082	Spring—Isolator	27.	530015920	Screw	52.	530047663	Oil Pick—up Ass'y (Incl. 53—55)
4.	530015123	Washer	28.	530016134	Nut—Flywheel	53.	530038373	Pick—up Oiler
5.	530015814	Screw	29.	530015127	Washer—Flywheel	54.	530037821	Oil Filter
6.	530036142	Sleeve—AV Spring	30.	530039209	Flywheel Ass'y.	55.	530030189	Plug—Oil Filter
7.	530047583	Front Handle	31.	530016133	Bolt—Bar	56.	530069572	Kit—Switch
8.	530016179	Screw	32.	530047192	Fuel Cap Ass'y.	57.	530047605	Knob—Choke
9.	952044370	Bar—16"	33.	530015922	Nut—"U"—Type	58.	530049005	Grommet—Knob
	952044418	Bar—18"	34.	530023877	Fitting—fuel line	59.	530047618	Chassis Ass'y. (Incl. 16,17,18, 31, 32,35 & from p.2, 5,6)
10.	952051211	Chain—16"	35.	530069216	Kit—Fuel line (large)	60.	530015907	Washer—Thrust
	952051338	Chain—18"	36.	530047631	Grommet—Cable	61.	530047061	Assy.—Clutch Drum w/bearing
11.	530014381	Kit—Spike Assy.	37.	530047602	Cable—Throttle	62.	530015611	Washer—Clutch
12.	530015906	Screw	38.	530047581	Cover—Rear Handle	63.	530014949	Assy. Clutch (incl.64)
13.	530038238	Plate—Bar Mounting	39.	530015906	Screw	64.	530094188	Spring—Clutch
14.	530029850	Chain Catcher	40.	530015886	Screw	65.	530069662	Kit—Chain Brake
15.	530016132	Screw	41.	530036098	Throttle Lockout	66.	530015917	Nut—Bar Mounting
16.	530026119	Check Valve	42.	530036097	Trigger—Throttle	67.	530069611	Kit—Bar Adjust (incl68)
17.	530038264	Plug—Bronze Vent	43.	530015875	Screw	68.	530038593	Retainer—Bar Adjust
18.	530010846	Oil Cap Ass'y.	44.	530071385	Isolator Kit (Upper)	69.	530015826	Pin—Bar Adjust
19.	530023817	Spring—Starter Dog	45.	530053274	Assy. Isolator — lower			
20.	530016080	Screw	46.	530047582	Handle — Rear			
21.	530015892	Screw	47.	530071259	Oil Pump Kit (Incls. 47—50)			
22.	530049334	Fan Housing	48.	530037820	Gear—Worm Spring			
23.	530069232	Rope Kit	49.	530049477	Elbow—Oil Pickup			
24.	530037485	Starter Handle						

✓ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

= THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.

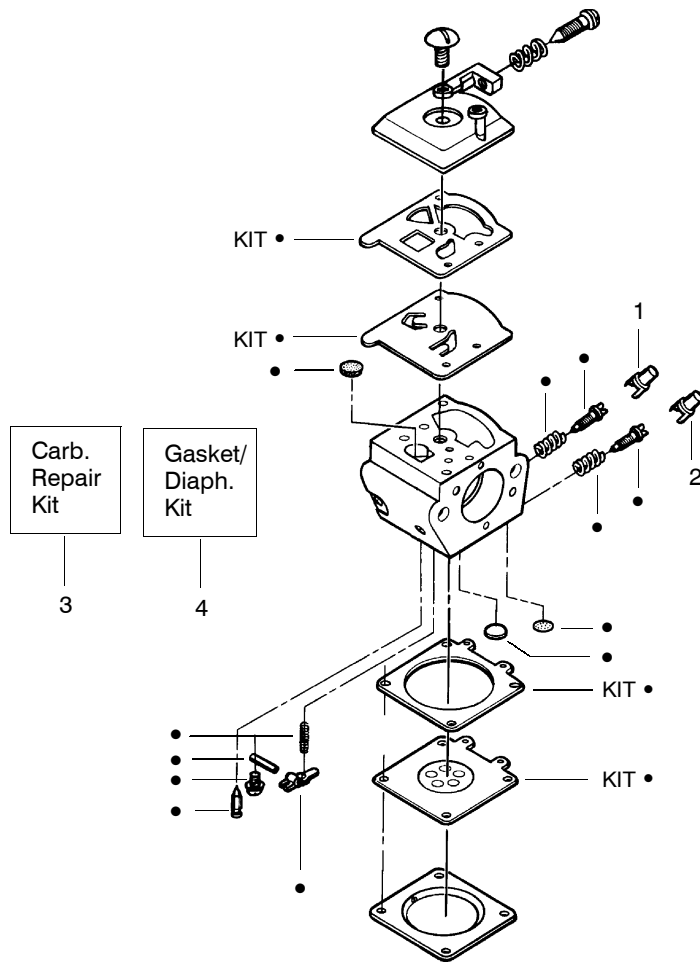
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	17.	530047442	Ground Strap	31.	---	Cylinder Kit
2.	530053183	Cylinder Shield	18.	530037652	Heat Insulator		530071252	2250
3.	530047213	Air Purge Ass'y.	19.	530049870	Muffler Back Plate		530069932	2450/2550
4.	530015780	Screw	20.	530016132	Screw	32.	530069608	Gasket-Carb. Adapter
5.	530095646	Fuel Pick-up Ass'y.	21.	530036103	Spark Screen	33.	530016187	Screw
6.	530069247	Kit-Line Purge/Carb. (Small Dia)	22.	530037813	Muffler Diffuser	34.	530069964	Carb. Adapter Kit (incl. 11,2,36,32)
7.	530069216	Kit-Line Purge/Tank (large line)	23.	530069608	Muffler Gasket	35.	530015810	Screw
8.	530049244	Grommet-Carb Adjust.	24.	530047207	Muffler Ass'y. (Incl. 19,20, 21,22,23)	36.	530069608	Carb. Gasket
9.	530038318	Limiter Cap-High	25.	---	Crankshaft Assy. 2250	37.	530069722	Carburetor Kit (incl. 9 & 10)
10.	530038317	Limiter Cap-Low		530038507	2450/2550	38.	530047604	Air Filter Housing
11.	---	Seal-Carb Adapter (A) Upper - Seal	26.	530037935	Cap-Crankcase	39.	530016101	Nut
	*****	(B) Lower - Seal	27.	530047827	Seal & Bearing Assy.	40.	530037793	Air Filter - Foam
12.	952030150	Spark Plug (RCJ-7Y)	28.	---	Piston Ring 2250	41.	530031163	Scrench
13.	530016136	Clip-High Tension Lead		530029805	2450/2550	42.	530069608	Engine Gasket Kit (incl. 36,32,23)
14.	530049117	Wire Harness Ass'y. (includes switch)	29.	530015697	Retainer - Piston Pin	Not Shown		
15.	530015814	Screw	30.	---	Piston Kit - (incl. 28-29) 2250		530084248	Operator Manual
16.	530052277	Ignition Module		530069604	2450/2550		530049246	Instruction Decal

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Carburetor Assembly - #530069722-WT391

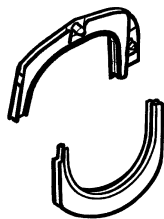


Ref.	Part No.	Description
1.	530038318	Limiter Cap-High
2.	530038317	Limiter Cap-Low
3.	530069826	Carburetor Repair Kit (● Indicates Contents)
4.	530069844	Gasket/Diaphragm Kit (KIT=Indicates Contents)

***** **Service Reference** *****

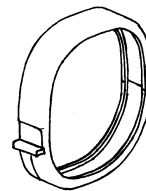
Note: Your chain saw may have either a one or two piece seal. Please note the type your unit has and order accordingly.

Two Piece Seal



If your saw has the two piece seal, order the **530049715** upper seal and/or the **530049714** lower seal.

One Piece Seal



If your saw has the one piece seal, order the **530054144** seal.