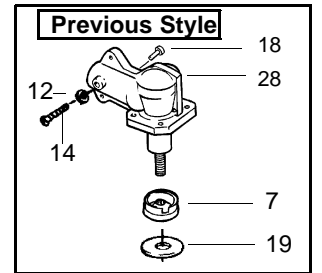
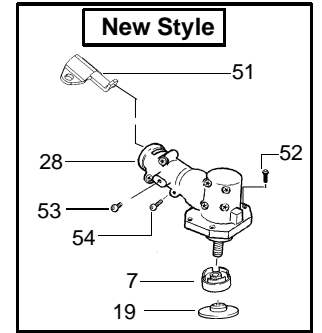
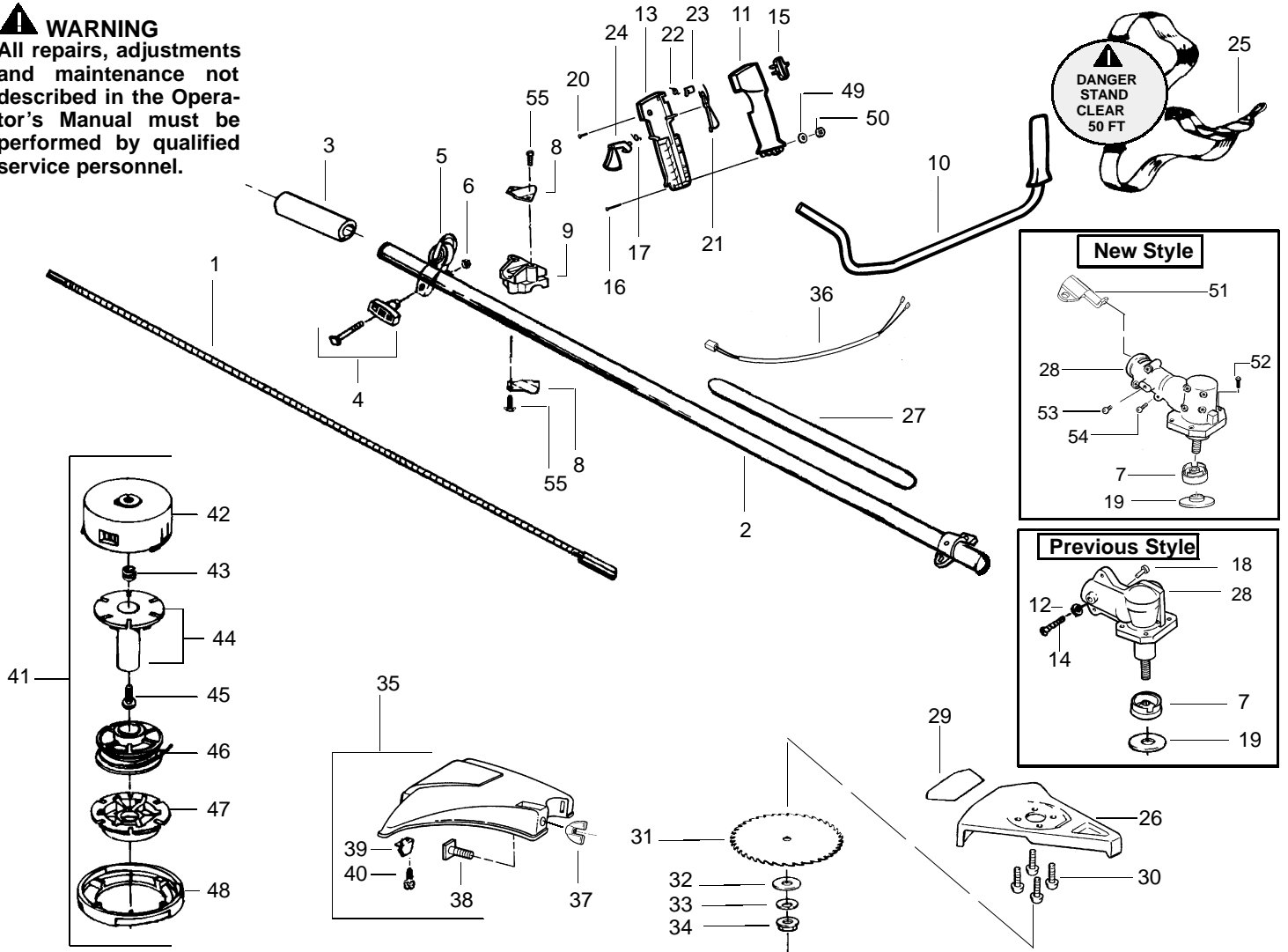
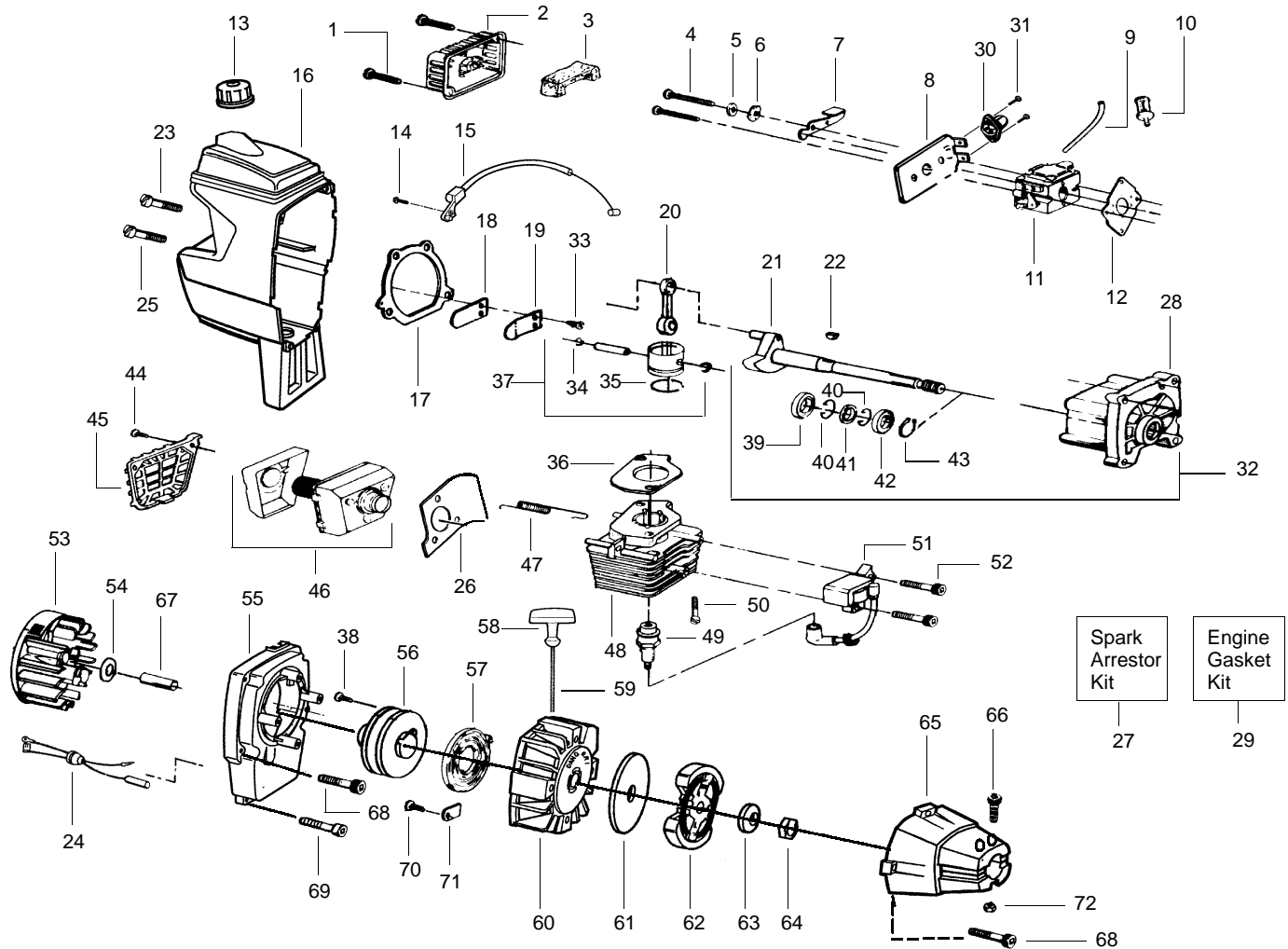


**WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	*****	Flex-Shaft-57"	22.	530403152	Spring Throttle Lock	42.	530014194	Hub Ass'y.
2.	*****	Drive Shaft Housing	23.	502209602	Throttle Lock	43.	530094956	Spring
3.	530027706	Pad-Drive Shaft	24.	502199203	Throttle Trigger	44.	530069312	Locking Plate Kit
4.	530069252	"T" Handle Ass'y.	25.	530094417	Shoulder Strap	45.	530015542	Screw
5.	530094686	Clamp Harness Assy.	26.	530069780	Blade Shield Kit	46.	952711564	Spool w/Line
6.	530015197	Nut	27.	530055349	Shaft Warning Decal	47.	530094522	Release Button
7.	*****	Dust Cup	28.	*****	Gear Box Ass'y.	48.	530094521	Cover
8.	530094572	Handlebar Bracket	29.	530049211	Decal Blade Direction	49.	530016285	Washer, Split Lock
9.	530012207	Clamp-Handlebar	30.	530016141	Screw	50.	530016284	Nut
10.	530047139	Handlebar Ass'y.	31.	952701610	Brush Blade	51.	530095812	Bracket-Shield (Type 3)
11.	502208507	Throttle Hsg. Left	32.	530015792	Washer-Flat	52.	530016312	Screw (Type 3)
12.	530015328	Lockwasher-Locator	33.	530015492	Washer-Spring Bevel	53.	530016301	Screw (Type 3)
13.	502208607	Throttle Hsg. Right	34.	530015793	Nut-Flange	54.	530016309	Screw (Type 3)
14.	530016140	Screw-Locator	35.	530069779	Shield Kit Ass'y. (Incls. 37-40)	55.	530015791	Screw
15.	503718201	Rocker Switch	36.	530053255	Wire Harness Ass'y.	Not Shown		
16.	530015933	Screw	37.	530401992	Wingnut			
17.	502199301	Trigger Spring	38.	530015820	Bolt	530088777 Operator Manual 530031098 Hex Wrench (3/16) 530031159 Hex Wrench (5/32)		
18.	530015650	Screw-Pinch Clamp	39.	530052285	Line Limiter			
19.	*****	Washer-Blade Ret.	40.	530015805	Screw			
20.	503210719	Screw	41.	952711565	Cutting Head Ass'y. (Incls. 42-48)			
21.	502199403	Throttle Lockout						

PARTS LIST NO. <b>530087845</b>		<b>POULAN PRO® PARTS LIST</b>	MODEL(s) <b>196</b>
DATE <b>8/15/02</b>	REPLACES <b>530087845-7/25/01</b>		NOTE: Illustration may differ from actual model due to design changes

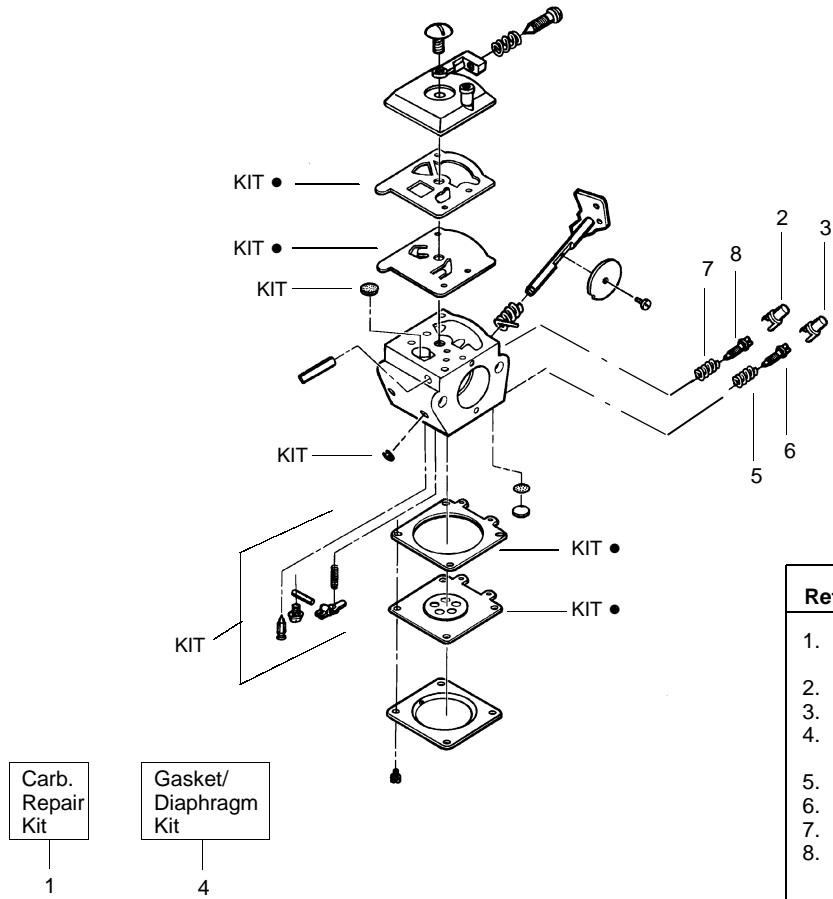


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015773	Screw	28.	530014016	Crankcase Ass'y. (Incls. 39-42)	52.	530015816	Screw
2.	530027529	Air Filter Cover	29.	530069276	Engine Gasket Kit (Incls. 12, 17 & 36)	53.	530039189	Flywheel Ass'y.
3.	530027530	Air Filter	30.	530038874	Bulb Ass'y.	54.	530016030	Washer
4.	530015849	Screw	31.	530016091	Screw	55.	530027945	Fan Housing
5.	530015852	Choke Spacer	32.	530014015	Crankcase/Crankshaft Ass'y. (Incls. 21, 28 & 39-43)	56.	530069291	Starter Pulley Kit (Incls. 38)
6.	530015254	Washer	33.	530016064	Screw	57.	530027531	Starter Spring
7.	530038103	Choke Shutter	34.	530015162	Piston Pin Retainer	58.	530027569	Starter Handle
8.	530037930	Air Filter Plate	35.	530025875	Piston Ring	59.	530069232	Rope Kit
9.	530069247	Fuel Line Kit	36.	530019178	Gasket-Cylinder	60.	530054189	Pulley Housing Ass'y.
10.	530014362	Fuel Pick-up Ass'y.	37.	530069277	Piston Kit (Incls. 34, 35 & Pin)	61.	530094189	Washer-Clutch
11.	530069651	Carburetor Ass'y. Kit (Incls. Limiter Caps)	38.	530016080	Screw	62.	530069254	Clutch Ass'y. Kit
12.	530019156	Gasket-Carburetor	39.	530032103	Inner Bearing	63.	530015796	Washer-Bevel
13.	530014347	Fuel Cap Ass'y.	40.	530015787	Retaining Ring	64.	530001733	Nut
14.	530015775	Screw	41.	530019158	Crankshaft Seal	65.	530014023	Clutch Housing
15.	530047040	Throttle Cable Ass'y.	42.	530032102	Outer Bearing	66.	530015767	Screw
16.	530047087	Shroud/Tank Ass'y.	43.	530015789	Retaining Ring-C'shaft	67.	530027511	Spacer-Clutch
17.	530019154	Gasket-C'case/Shroud	44.	530015717	Screw	68.	530015770	Screw
18.	530027593	Reed Valve	45.	530027781	Muffler Guard	69.	530015769	Screw
19.	530027594	Reed Stop	46.	530069310	Muffler Kit	70.	530015496	Screw
20.	530010960	Connecting Rod Ass'y.	47.	530036409	Muffler Spring	71.	530027523	Retainer
21.	530010934	Crankshaft Ass'y.	48.	530069628	Cylinder Kit	72.	530015768	Locknut
22.	530015126	Flywheel Key	49.	952030201	Spark Plug (RCJ-8Y)			
23.	530015772	Screw	50.	530001624	Screw			
24.	530047145	Leadwire/Grommet Ass'y.	51.	530039134	Ignition Module			
25.	530015771	Screw						
26.	530053346	Heat Shield/Air Dam						
27.	952701612	Spark Arrestor Kit						

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

**Carburetor Assembly No. 530069651 - WT298B**

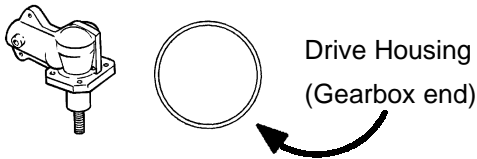


Ref.	Part No.	Description
1.	530069829	Carburetor Repair Kit (KIT= Indicates Contents)
2.	530038318	Limiter Cap (High-Red)
3.	530038317	Limiter Cap (Low-Blue)
4.	530069844	Gasket/Diaphragm Kit (●=Indicates Contents)
5.	530035293	Needle Spring-Low Speed
6.	530035433	Needle-Low Speed
7.	530035295	Needle Spring-High Speed
8.	530035388	Needle-High Speed

**★★★★★ Service Reference ★★★★★**

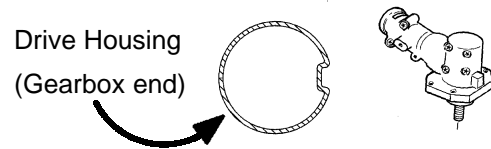
This unit was built with two different style gearboxes and driveshaft housings. When ordering these parts, please identify the type you have and order accordingly.

**Previous Style**



Part No.	Description
530071376	Assy-Gearbox
530069783	Housing - Driveshaft
530094566	Shaft-Flex
530016166	Cup-Dust
530016167	Washer-Blade Retaining

**New Style**



Part No.	Description
530071377	Assy-Gearbox
530071288	Housing - Driveshaft
530095795	Shaft-Flex
530095815	Cup-Dust
530095816	Washer-Blade Retaining

✓ = NEW PART NUMBER FOR THIS IPL   ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)  
● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.